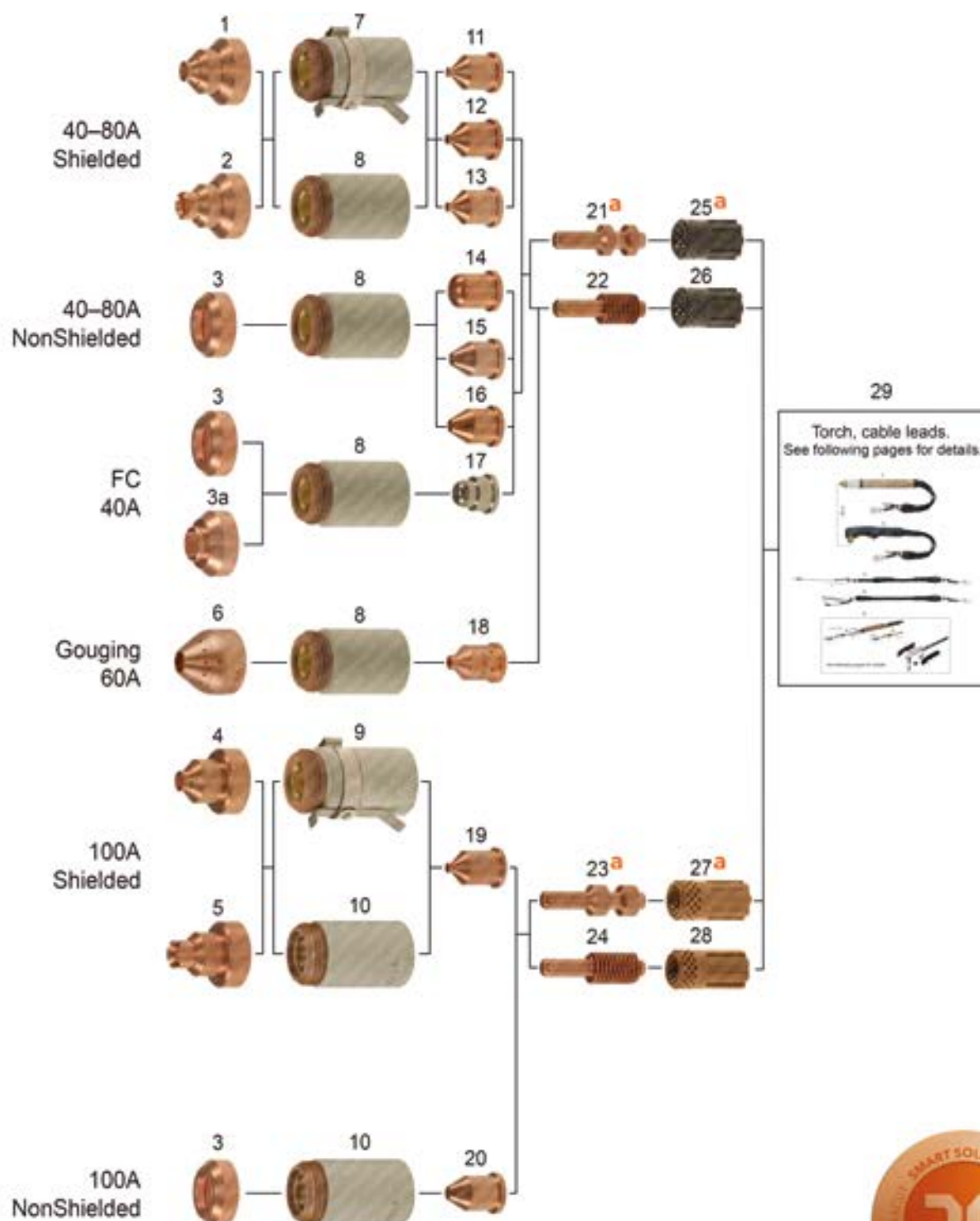


THERMACUT® REPLACEMENT PARTS SUITABLE FOR

Hypertherm®

POWERMAX® 1000 / POWERMAX® 1250 / POWERMAX® 1650

T60™/T60M™, T80™/T80M™, T100™/T100M™/T100M-2™



Last update of this page: 08/02/2022. See Revision history for details.

THERMACUT®
THE CUTTING COMPANY®

WWW.THERMACUT.COM
TEL.: +420 556 423 440
SALES@THERMACUT.CZ

THERMACUT®, THE CUTTING COMPANY®, FHT-EX®, EX-TRAFIRE®, EX-TRACK®, EX-TRABEAM® AND EX-TRAFLEAME® ARE REGISTERED TRADEMARKS OF THERMACUT, K.S. AND MAY BE REGISTERED IN CZECH REPUBLIC AND/OR OTHER COUNTRIES. ALL OTHER TRADEMARKS ARE PROPERTIES OF THEIR RESPECTIVE OWNERS. THERMACUT® IS NO WAY AFFILIATED WITH Hypertherm®. MOST THERMACUT® PARTS ARE MADE FOR OR BY AN ABICOR GROUP. PARTS INDICATED WITH A OEM ARE ORIGINAL PARTS MANUFACTURED BY THE ABOVE NAMED MANUFACTURER AND ARE BEING RESOLD BY THERMACUT®. THERMACUT® RESERVES THE RIGHT TO SUBSTITUTE OEM PARTS IN PLACE OF THERMACUT® PARTS. VALID FROM APRIL 2026 • PREVIOUS VERSION IS NO LONGER VALID. • © COPYRIGHT 2026 BY THERMACUT® CZECH REPUBLIC. ALL RIGHTS RESERVED.

THERMACUT® REPLACEMENT PARTS SUITABLE FOR
Hypertherm®
POWERMAX® 1000 / POWERMAX® 1250 / POWERMAX® 1650
T60™/T60M™, T80™/T80M™, T100™/T100M™/T100M-2™

Item	Part No.	Ref. No.	Description	Std. Pkg	Item	Part No.	Ref. No.	Description	Std. Pkg
1.	T-9831	120930-UR	Shield 40A/60A/80A, Machine	1	16.	T-3892	120980	Nozzle 80A, Extended	5
2.	T-9830	120929-UR	Shield 40A/60A/80A, Hand	1	17.	T-9998	220329	Nozzle 40A, FC	5
3.	T-4188	120979	Deflector 40A/60A/80A/100A	1	18.	T-11300	220059	Nozzle 60-80A, Gouging	5
OD 3a.	T-10410	220325 OEM	Deflector, CE 40A, FC	10	19.	T-8892	220011	Nozzle 100A	5
4.	T-9832	220047-UR	Shield 100A, Machine	1	20.	T-4190	220064	Nozzle 100A, Extended	5
5.	T-9833	220065-UR	Shield 100A, Hand	1	a 21.	T-4454	120926-UR	Electrode 40A/60A/80A, Long Life	5
6.	T-11299	120977	Shield 60-100A, Gouging	1	22.	T-8401	120926	Electrode 40A/60A/80A	5
7.	T-12067	220061	Retaining Cap 40A/60A/80A, Ohmic	1	a 23.	T-4455	220037-UR	Electrode 100A, Long Life	5
8.	T-12066	120928	Retaining Cap 40A/60A/80A	1	24.	T-8872	220037	Electrode 100A	5
9.	T-12071	220206	Retaining Cap 100A, Ohmic	1	a 25.	T-4456	120925-UR	Swirl Ring 40A/60A/80A, Long Life	2
10.	T-8902	220048	Retaining Cap 100A	1	26.	T-8400	120925	Swirl Ring 40A/60A/80A	2
11.	T-3891	120932	Nozzle 40A	5	a 27.	T-4457	220051-UR	Swirl Ring 100A, Long Life	2
12.	T-8405	120931	Nozzle 60A	5	28.	T-11288	220051	Swirl Ring 100A	5
13.	T-3890	120927	Nozzle 80A	5	29.	Torch, cable leads. See following pages for details.			
14.	T-3889	220006	Nozzle 40A, Extended	5					
15.	T-4572	220007	Nozzle 60A, Extended	5					

* FULLY INTERCHANGEABLE AND COMPATIBLE WITH ORIGINAL PARTS, BUT DIFFERS FROM ORIGINAL DESIGN

a MUST BE USED ONLY AS THE SET OF ELECTRODE & SWIRL RING, LIKE SHOWN IN THE PICTURE (UR DESIGN VERSION OR OEM DESIGN VERSION), SET OFFERS LIFETIME LONGER UP TO 50%

OD ON DEMAND – WE DO NOT KEEP THESE PARTS IN STOCK, COST IS SET ACCORDING TO THE ORDERED QUANTITY, DELIVERY TIME MAY DIFFER FROM STANDARD PRODUCTS.

SMART SOLUTION – DESIGN IMPROVEMENTS THAT BRINGS ADDED VALUE SUCH AS IMPROVED LIFETIME OF CONSUMABLES, EXCELLENT CUT QUALITY, SPEED OR BETTER COST EFFECTIVENESS OF YOUR SYSTEM

Last update of this page: 08/02/2022. See Revision history for details.

THERMACUT®
THE CUTTING COMPANY®

WWW.THERMACUT.COM
TEL.: +420 556 423 440
SALES@THERMACUT.CZ

THERMACUT®, THE CUTTING COMPANY®, FHT-EX®, EX-TRAFIRE®, EX-TRACK®, EX-TRABEAM® AND EX-TRAFAME® ARE REGISTERED TRADEMARKS OF THERMACUT, K.S. AND MAY BE REGISTERED IN CZECH REPUBLIC AND/OR OTHER COUNTRIES. ALL OTHER TRADEMARKS ARE PROPERTIES OF THEIR RESPECTIVE OWNERS. THERMACUT® IS NO WAY AFFILIATED WITH Hypertherm®. MOST THERMACUT® PARTS ARE MADE FOR OR BY AN ABICOR GROUP. PARTS INDICATED WITH A OEM ARE ORIGINAL PARTS MANUFACTURED BY THE ABOVE NAMED MANUFACTURER AND ARE BEING RESOLD BY THERMACUT®. THERMACUT® RESERVES THE RIGHT TO SUBSTITUTE OEM PARTS IN PLACE OF THERMACUT® PARTS. VALID FROM APRIL 2026 * PREVIOUS VERSION IS NO LONGER VALID. * © COPYRIGHT 2026 BY THERMACUT® CZECH REPUBLIC. ALL RIGHTS RESERVED.

THERMACUT® REPLACEMENT PARTS SUITABLE FOR
Hypertherm®
POWERMAX® 1000 / POWERMAX® 1250 / POWERMAX® 1650
T60™/T60M™ TORCH, T80™/T80M™ TORCH, T100™/T100M™ TORCH



Last update of this page: 21/03/2022. See Revision history for details.

THERMACUT®
 THE CUTTING COMPANY®

WWW.THERMACUT.COM
 TEL.: +420 556 423 440
 SALES@THERMACUT.CZ

THERMACUT®, THE CUTTING COMPANY®, FHT-EX®, EX-TRAFIRE®, EX-TRACK®, EX-TRABEAM® AND EX-TRAFLEAME® ARE REGISTERED TRADEMARKS OF THERMACUT, K.S. AND MAY BE REGISTERED IN CZECH REPUBLIC AND/OR OTHER COUNTRIES. ALL OTHER TRADEMARKS ARE PROPERTIES OF THEIR RESPECTIVE OWNERS. THERMACUT® IS NO WAY AFFILIATED WITH Hypertherm®. MOST THERMACUT® PARTS ARE MADE FOR OR BY AN ABICOR GROUP. PARTS INDICATED WITH A OEM ARE ORIGINAL PARTS MANUFACTURED BY THE ABOVE NAMED MANUFACTURER AND ARE BEING RESOLD BY THERMACUT®. THERMACUT® RESERVES THE RIGHT TO SUBSTITUTE OEM PARTS IN PLACE OF THERMACUT® PARTS. VALID FROM APRIL 2026 • PREVIOUS VERSION IS NO LONGER VALID. • © COPYRIGHT 2026 BY THERMACUT® CZECH REPUBLIC. ALL RIGHTS RESERVED.

THERMACUT® REPLACEMENT PARTS SUITABLE FOR
Hypertherm®
POWERMAX® 1000 / POWERMAX® 1250 / POWERMAX® 1650
T60™/T60M™ TORCH, T80™/T80M™ TORCH, T100™/T100M™ TORCH

Item	Part No.	Ref. No.	Description	Std. Pkg.	Item	Part No.	Ref. No.	Description	Std. Pkg.
1.	KT-1194	083175-UR	T60M™ Machine Torch with Leads 4.6m (15')	1	*	KT-1149*	059270-UR	T100™ Hand Torch with Leads 15.2m (50')	1
*	KT-1138*	083174-UR	T60M™ Machine Torch with Leads 7.6m (25')	1	*	KT-1345*	059499-UR	=059270-UR	1
*	KT-1195*	083176-UR	T60M™ Machine Torch with Leads 10.7m (35')	1	3.	T-4510	058519	O-Ring	10
*	KT-1196*	083177-UR	T60M™ Machine Torch with Leads 15.2m (50')	1	*4.	KT-1136*	128681-UR	T60™ Cable Leads, Hand 7.6m (25')	1
*	KT-1193*	087003-UR	T80M™ Machine Torch with Leads 4.6m (15')	1	*	KT-1140*	128682-UR	T60™ Cable Leads, Hand 15.2m (50')	1
*	KT-1134*	087004-UR	T80M™ Machine Torch with Leads 7.6m (25')	1	*5.	KT-1192*	128634-UR	T60M™/ T80M™ Cable Leads, Machine 4.6m (15')	1
*	KT-1184*	087005-UR	T80M™ Machine Torch with Leads 10.7m (35')	1	*	KT-1133*	128633-UR	T60M™/ T80M™ Cable Leads, Machine 7.6m (25')	1
*	KT-1163*	087006-UR	T80M™ Machine Torch with Leads 15.2m (50')	1	*	KT-1183*	128635-UR	T60M™/ T80M™ Cable Leads, Machine 10.7m (35')	1
*	KT-1124*	059265-UR	T100M™ Machine Torch with Leads 7.6m (25')	1	*	KT-1162*	128641-UR	T60M™/ T80M™ Cable Leads, Machine 15.2m (50')	1
*	KT-1170*	059268-UR	T100M™ Machine Torch with Leads 10.7m (35')	1	*4.	KT-1144*	128636-UR	T80™ Cable Leads, Hand 15.2m (50')	1
*	KT-1175*	059272-UR	T100M™ Machine Torch with Leads 15.2m (50')	1	*	KT-1146*	128893-UR	T80™ Cable Leads, Hand 22.9m (75')	1
*	KT-1450*	059315-UR	T100M-2™ Machine Torch with Leads 7.6m (25')	1	*	KT-1121*	128755-UR	T100™ Cable Leads, Hand 7.6m (25')	1
*	KT-1395*	059325-UR	T100M-2™ Machine Torch with Leads 15.2m (50')	1	*	KT-1148*	128752-UR	T100™ Cable Leads, Hand 15.2m (50')	1
*	T-13153*	059326-UR	T100M-2™ Machine Torch with Leads 22.9m (75')	1	*5.	KT-1122*	128753-UR	T100M™ Cable Leads, Machine 7.6m (25')	1
*	KT-1259*	059300-UR	T100M™ Machine Torch with Leads 22.9m (75')	1	*	KT-1169*	128751-UR	T100M™ Cable Leads, Machine 10.7m (35')	1
2.	KT-1137	083172-UR	T60™ Hand Torch with Leads 7.6m (25')	1	*	KT-1174*	128759-UR	T100M™ Cable Leads, Machine 15.2m (50')	1
*	KT-1141*	083171-UR	T60™ Hand Torch with Leads 15.2m (50')	1	*	KT-1258*	KT100M.22,9M.K	T100M™ Cable Leads, Machine 22.9m (75')	1
*	KT-1143*	083208-UR	T60™ Hand Torch with Leads 22.9m (75')	1	*	KT-1467*	228222-UR	T100M-2™ Cable Leads, Machine 7.6m (25')	1
*	KT-1131*	087001-UR	T80™ Hand Torch with Leads 7.6m (25')	1	*	KT-1396*	228224-UR	T100M-2™ Cable Leads, Machine 15.2m (50')	1
*	KT-1145*	087002-UR	T80™ Hand Torch with Leads 15.2m (50')	1	6. Torch, cable leads. See following pages for details.				
*	KT-1147*	087047-UR	T80™ Hand Torch with Leads 22.9m (75')	1					
*	KT-1123*	059264-UR	T100™ Hand Torch with Leads 7.6m (25')	1					

* FULLY INTERCHANGEABLE WITH ORIGINAL PARTS, BUT DIFFERS FROM ORIGINAL DESIGN

Last update of this page: 21/03/2022. See Revision history for details.

THERMACUT®
 THE CUTTING COMPANY®

WWW.THERMACUT.COM
 TEL.: +420 556 423 440
 SALES@THERMACUT.CZ

THERMACUT®, THE CUTTING COMPANY®, FHT-EX®, EX-TRAFIRE®, EX-TRACK®, EX-TRABEAM® AND EX-TRAFAME® ARE REGISTERED TRADEMARKS OF THERMACUT, K.S. AND MAY BE REGISTERED IN CZECH REPUBLIC AND/OR OTHER COUNTRIES. ALL OTHER TRADEMARKS ARE PROPERTIES OF THEIR RESPECTIVE OWNERS. THERMACUT® IS NO WAY AFFILIATED WITH Hypertherm®. MOST THERMACUT® PARTS ARE MADE FOR OR BY AN ABICOR GROUP. PARTS INDICATED WITH A OEM ARE ORIGINAL PARTS MANUFACTURED BY THE ABOVE NAMED MANUFACTURER AND ARE BEING RESOLD BY THERMACUT®. THERMACUT® RESERVES THE RIGHT TO SUBSTITUTE OEM PARTS IN PLACE OF THERMACUT® PARTS. VALID FROM APRIL 2026 • PREVIOUS VERSION IS NO LONGER VALID. • © COPYRIGHT 2026 BY THERMACUT® CZECH REPUBLIC. ALL RIGHTS RESERVED.

THERMACUT® REPLACEMENT PARTS SUITABLE FOR
Hypertherm®
POWERMAX® 1000 / POWERMAX® 1250
T60M™/T80M™ MACHINE TORCH



Item	Part No.	Ref. No.	Description	Std. Pkg.	Item	Part No.	Ref. No.	Description	Std. Pkg.
1.	T-10319	128640-UR	T60M™/T80M™ Torch Body Kit (incl. items 1, 2, 3, 5)	1	*5.	T-10253*	128521-UR	T60™, T80™/T60M™, T80M™ Torch Head Repair Kit	1
2.	T-10237	027889 OEM	Retaining Clip	1	*6.	PT-12161*	128643-UR	Torch Mounting Sleeve Replacement Kit with Screws	1
3.	T-4510	058519	O-Ring	10	7.	T-12159	128710	Torch Positioning Sleeve	1
4.	T-10615	128639-UR	TMT Cap-off Sensor Replacement Kit with Screws	1					

THERMACUT® REPLACEMENT PARTS SUITABLE FOR
POWERMAX® 1000 / POWERMAX® 1250
T60™/T80™ HAND TORCH



Item	Part No.	Ref. No.	Description	Std. Pkg.	Item	Part No.	Ref. No.	Description	Std. Pkg.
1.	T-10281	128564-UR	T60™/T80™ Torch Body Kit (incl. items 1, 2, 3, 5)	1	*5.	T-10253*	128521-UR	T60™, T80™/T60M™, T80M™ Torch Head Repair Kit	1
2.	T-10237	027889 OEM	Retaining Clip	1	a 6.	T-10623	128644-UR	TMT Handle Kit with Screws	1
3.	T-4510	058519	O-Ring	10	a 7.	T-10849	T-10849	Trigger + Switch	1
a 4.	T-10615	128639-UR	TMT Cap-off Sensor Replacement Kit with Screws	1	4., 6., 7.	T-10838	T-10838	T60™/T80™/T100™ Handle Repl. Assy	1

* FULLY INTERCHANGEABLE AND COMPATIBLE WITH ORIGINAL PARTS, BUT DIFFERS FROM ORIGINAL DESIGN<

a MUST BE USED ONLY AS A SET OF ITEMS 4, 6, 7, THIS COMPLETE SET IS INTERCHANGEABLE AND COMPATIBLE WITH ORIGINAL PARTS.

Last update of this page: 23/02/2023. See Revision history for details.

THERMACUT®
 THE CUTTING COMPANY®

WWW.THERMACUT.COM
 TEL.: +420 556 423 440
 SALES@THERMACUT.CZ

THERMACUT®, THE CUTTING COMPANY®, FHT-EX®, EX-TRAFIRE®, EX-TRACK®, EX-TRABEAM® AND EX-TRAFAME® ARE REGISTERED TRADEMARKS OF THERMACUT, K.S. AND MAY BE REGISTERED IN CZECH REPUBLIC AND/OR OTHER COUNTRIES. ALL OTHER TRADEMARKS ARE PROPERTIES OF THEIR RESPECTIVE OWNERS. THERMACUT® IS NO WAY AFFILIATED WITH Hypertherm®. MOST THERMACUT® PARTS ARE MADE FOR OR BY AN ABICOR GROUP. PARTS INDICATED WITH A OEM ARE ORIGINAL PARTS MANUFACTURED BY THE ABOVE NAMED MANUFACTURER AND ARE BEING RESOLD BY THERMACUT®. THERMACUT® RESERVES THE RIGHT TO SUBSTITUTE OEM PARTS IN PLACE OF THERMACUT® PARTS. VALID FROM APRIL 2026 • PREVIOUS VERSION IS NO LONGER VALID. • © COPYRIGHT 2026 BY THERMACUT® CZECH REPUBLIC. ALL RIGHTS RESERVED.

THERMACUT® REPLACEMENT PARTS SUITABLE FOR Hypertherm® POWERMAX® 1650 T100M™, T100M-2™ MACHINE TORCH



Item	Part No.	Ref. No.	Description	Std. Pkg.	Item	Part No.	Ref. No.	Description	Std. Pkg.
1.	T-10446	128754-UR	T100M™ Torch Body Kit (incl. items 2, 3, 5)	1	7.	T-12159	128710	Torch Positioning Sleeve	1
OD 2.	T-10237	027889 OEM	Retaining Clip	1	*8.	T-11291	228523-UR	T100M-2™ Torch Body Kit (incl. items 3, 9, 10, 11)	1
3.	T-4510	058519	O-Ring	10	*9.	T-11292	228522-UR	T100M-2™ Torch Head Repair Kit	1
4.	T-10615	128639-UR	TMT Cap-off Sensor Replacement Kit with Screws	1	OD10.	T-11344	075473	Machine Screws	2
5.	T-10473	128768-UR	T100™/T100M™ Torch Head Repair Kit	1	OD11.	T-11345	075503	Lock Nuts	2
6.	PT-12161	128643-UR	Torch Mounting Sleeve Replacement Kit with Screws	1					

THERMACUT® REPLACEMENT PARTS SUITABLE FOR POWERMAX® 1650 T100™ HAND TORCH



Item	Part No.	Ref. No.	Description	Std. Pkg.	Item	Part No.	Ref. No.	Description	Std. Pkg.
1.	T-10444	128767-UR	T100™ Torch Body Kit (incl. items 2, 3, 5)	1	a 6.	T-10623	128644-UR	TMT Handle Kit with Screws	1
OD 2.	T-10237	027889 OEM	Retaining Clip	1	a 7.	T-10849	T-10849	Trigger + Switch	1
3.	T-4510	058519	O-Ring	10	4, 6, 7.	T-10838	T-10838	T60™/T80™/T100™ Handle Repl. Assy	1
a 4.	T-10615	128639-UR	TMT Cap-off Sensor Replacement Kit with Screws	1	1.-7.	T-10840	T-10840	T100™ Torch Handle Repl. Assy	1
5.	T-10473	128768-UR	T100™/T100M™ Torch Head Repair Kit	1					

* FULLY INTERCHANGEABLE AND COMPATIBLE WITH ORIGINAL PARTS, BUT DIFFERS FROM ORIGINAL DESIGN

a MUST BE USED ONLY AS A SET OF ITEMS 4, 6, 7, THIS COMPLETE SET IS INTERCHANGEABLE AND COMPATIBLE WITH ORIGINAL PARTS.

OD ON DEMAND – WE DO NOT KEEP THESE PARTS IN STOCK, COST IS SET ACCORDING TO THE ORDERED QUANTITY, DELIVERY TIME MAY DIFFER FROM STANDARD PRODUCTS.

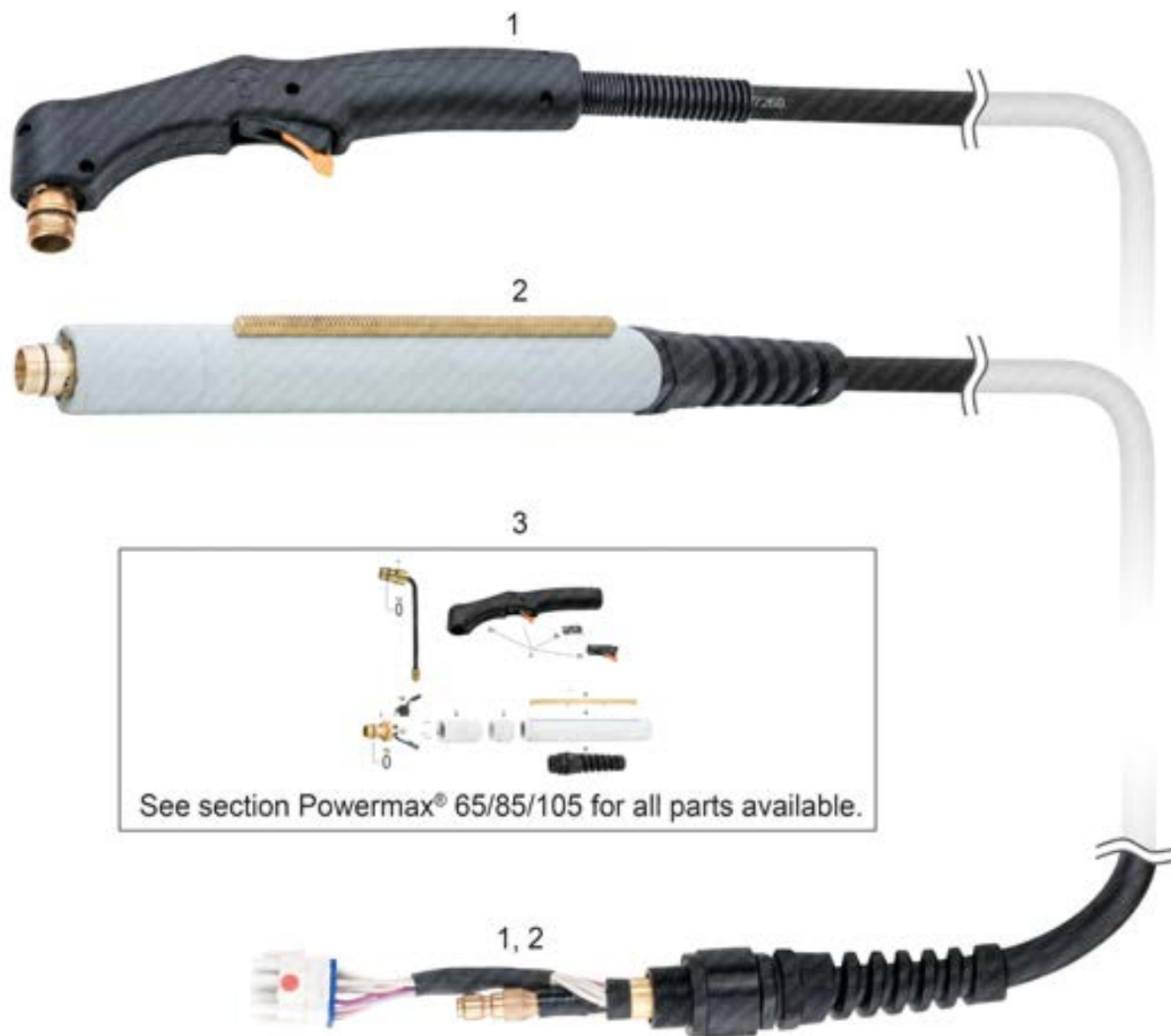
Last update of this page: 23/02/2023. See Revision history for details.

THERMACUT®
THE CUTTING COMPANY™

WWW.THERMACUT.COM
TEL.: +420 556 423 440
SALES@THERMACUT.CZ

THERMACUT®, THE CUTTING COMPANY®, FHT-EX®, EX-TRAFIRE®, EX-TRACK®, EX-TRABEAM® AND EX-TRAFLEAME® ARE REGISTERED TRADEMARKS OF THERMACUT, K.S. AND MAY BE REGISTERED IN CZECH REPUBLIC AND/OR OTHER COUNTRIES. ALL OTHER TRADEMARKS ARE PROPERTIES OF THEIR RESPECTIVE OWNERS. THERMACUT® IS NO WAY AFFILIATED WITH Hypertherm®. MOST THERMACUT® PARTS ARE MADE FOR OR BY AN ABICOR GROUP. PARTS INDICATED WITH A OEM ARE ORIGINAL PARTS MANUFACTURED BY THE ABOVE NAMED MANUFACTURER AND ARE BEING RESOLD BY THERMACUT®. THERMACUT® RESERVES THE RIGHT TO SUBSTITUTE OEM PARTS IN PLACE OF THERMACUT® PARTS. VALID FROM APRIL 2026 • PREVIOUS VERSION IS NO LONGER VALID. • © COPYRIGHT 2026 BY THERMACUT® CZECH REPUBLIC. ALL RIGHTS RESERVED.

THERMACUT® REPLACEMENT PARTS SUITABLE FOR
Hypertherm®
POWERMAX® 1000 / POWERMAX® 1250 / POWERMAX® 1650
DURAMAX® HAND TORCH, DURAMAX® MACHINE TORCH



Item	Part No.	Ref. No.	Description	Std. Pkg.
1.	T-13155	228788-UR	DURAMAX® G3 Hand Torch with Leads 7.6m (25'), retrofit connection to POWERMAX® 1000/1250/1650	1
	T-13156	228789-UR	DURAMAX® G3 Hand Torch with Leads 15.2m (50'), retrofit connection to POWERMAX® 1000/1250/1650	1
2.	T-13157	228790-UR	DURAMAX® G3 Machine Torch with Leads 7.6m (25'), retrofit connection to POWERMAX® 1000/1250/1650	1
	T-13158	228791-UR	DURAMAX® G3 Machine Torch with Leads 15.2m (50'), retrofit connection to POWERMAX® 1000/1250/1650	1
3.	See section POWERMAX® 65/85/105 for all parts available.			

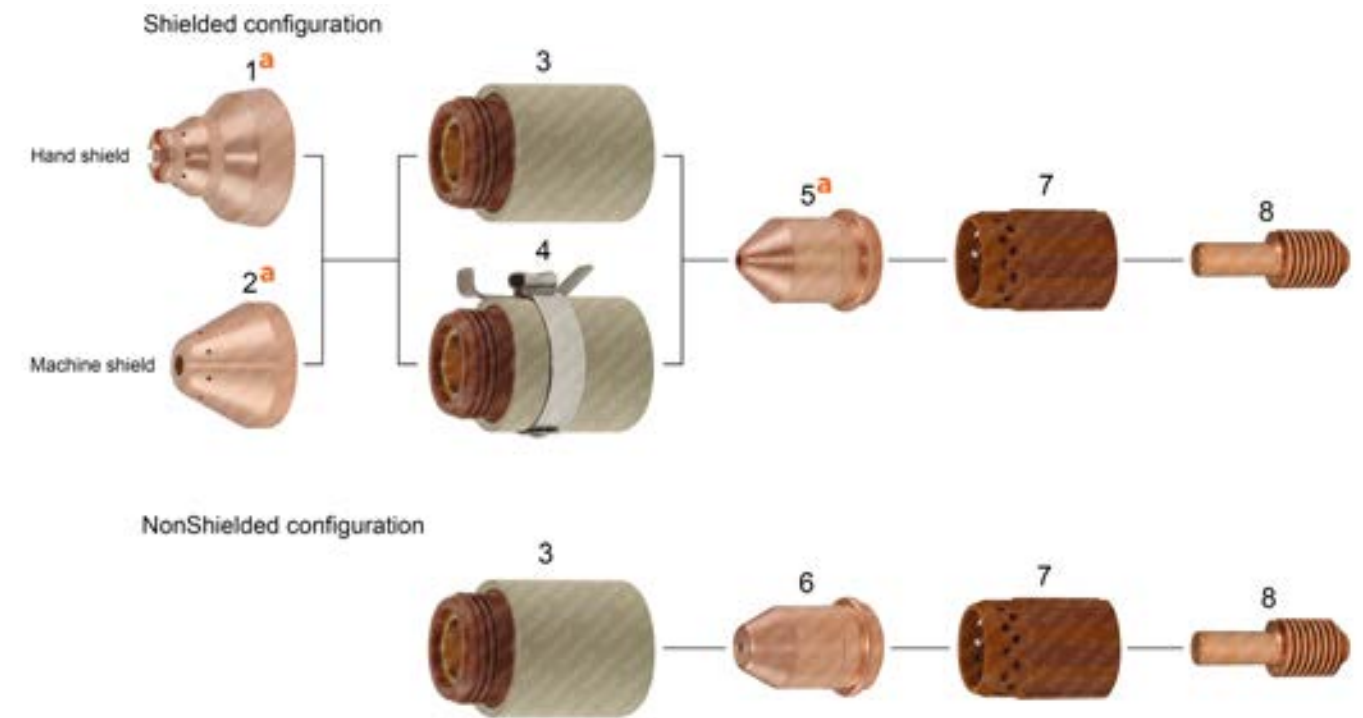
Last update of this page: 01/11/2020. See Revision history for details.

THERMACUT®
 THE CUTTING COMPANY®

WWW.THERMACUT.COM
TEL.: +420 556 423 440
SALES@THERMACUT.CZ

THERMACUT®, THE CUTTING COMPANY®, FHT-EX®, EX-TRAFIRE®, EX-TRACK®, EX-TRABEAM® AND EX-TRAFLEAME® ARE REGISTERED TRADEMARKS OF THERMACUT, K.S. AND MAY BE REGISTERED IN CZECH REPUBLIC AND/OR OTHER COUNTRIES. ALL OTHER TRADEMARKS ARE PROPERTIES OF THEIR RESPECTIVE OWNERS. THERMACUT® IS NO WAY AFFILIATED WITH Hypertherm®. MOST THERMACUT® PARTS ARE MADE FOR OR BY AN ABICOR GROUP. PARTS INDICATED WITH A OEM ARE ORIGINAL PARTS MANUFACTURED BY THE ABOVE NAMED MANUFACTURER AND ARE BEING RESOLD BY THERMACUT®, THERMACUT® RESERVES THE RIGHT TO SUBSTITUTE OEM PARTS IN PLACE OF THERMACUT® PARTS. VALID FROM APRIL 2026 • PREVIOUS VERSION IS NO LONGER VALID. • © COPYRIGHT 2026 BY THERMACUT® CZECH REPUBLIC. ALL RIGHTS RESERVED.

THERMACUT® REPLACEMENT PARTS SUITABLE FOR
Hypertherm®
POWERMAX® 45
T45v™ HAND TORCH, T45m™ MACHINE TORCH



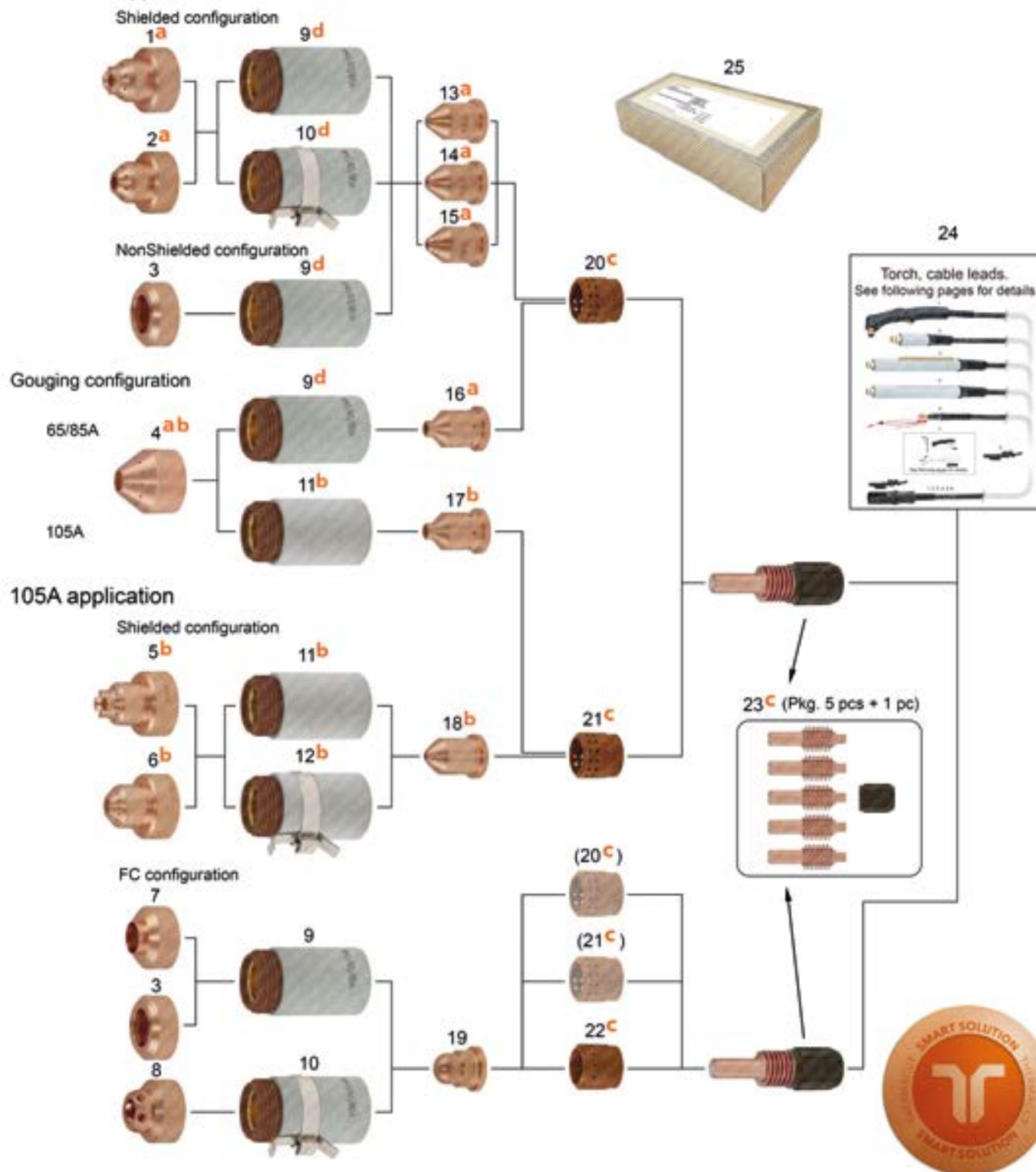
Item	Part No.	Ref. No.	Description	Std. Pkg.	Item	Part No.	Ref. No.	Description	Std. Pkg.
a 1.	T-11393	220674-UR	Shield, Hand	1	a 5.	T-11395	220671-UR	Nozzle, Shielded	5
a 2.	T-11398	220673-UR	Shield, Machine	1	6.	T-11214	220718	Nozzle, NonShielded	5
3.	T-12074	220713	Retaining Cap 45A, without IHS tab	1	7.	T-11212	220670	Swirl Ring 45A	1
4.	T-12075	220719	Retaining Cap 45A, with IHS tab	1	8.	T-11236	220669	Electrode 45A	5

a MUST BE USED ONLY AS A SET OF SHIELD AND NOZZLE, THIS COMPLETE SET IS INTERCHANGEABLE AND COMPATIBLE WITH ORIGINAL PARTS.

Last update of this page: 04/04/2025. See Revision history for details.

THERMACUT® REPLACEMENT PARTS SUITABLE FOR
Hypertherm®
POWERMAX® 65 / POWERMAX® 85 / POWERMAX® 105
DURAMAX® HAND TORCH, DURAMAX® MACHINE TORCH

45/65/85A application



Last update of this page: 07/04/2026. See Revision history for details.

THERMACUT®
 THE CUTTING COMPANY®

WWW.THERMACUT.COM
 TEL.: +420 556 423 440
 SALES@THERMACUT.CZ

THERMACUT®, THE CUTTING COMPANY®, FHT-EX®, EX-TRAFIRE®, EX-TRACK®, EX-TRABEAM® AND EX-TRAFAME® ARE REGISTERED TRADEMARKS OF THERMACUT, K.S. AND MAY BE REGISTERED IN CZECH REPUBLIC AND/OR OTHER COUNTRIES. ALL OTHER TRADEMARKS ARE PROPERTIES OF THEIR RESPECTIVE OWNERS. THERMACUT® IS NO WAY AFFILIATED WITH Hypertherm®. MOST THERMACUT® PARTS ARE MADE FOR OR BY AN ABICOR GROUP. PARTS INDICATED WITH A OEM ARE ORIGINAL PARTS MANUFACTURED BY THE ABOVE NAMED MANUFACTURER AND ARE BEING RESOLD BY THERMACUT®. THERMACUT® RESERVES THE RIGHT TO SUBSTITUTE OEM PARTS IN PLACE OF THERMACUT® PARTS. VALID FROM APRIL 2026 • PREVIOUS VERSION IS NO LONGER VALID. • © COPYRIGHT 2026 BY THERMACUT® CZECH REPUBLIC. ALL RIGHTS RESERVED.

THERMACUT® REPLACEMENT PARTS SUITABLE FOR
Hypertherm®
POWERMAX® 65 / POWERMAX® 85 / POWERMAX® 105
DURAMAX® HAND TORCH, DURAMAX® MACHINE TORCH


 PRODUCT BROCHURE WITH DETAILS AT
WWW.THERMACUT.COM

Item	Part No.	Ref. No.	Description	Std. Pkg.	Item	Part No.	Ref. No.	Description	Std. Pkg.
a 1.	T-11406	220818-UR	Shield 45/65/85A, Hand	1	19.	T-11845	220930	Nozzle 45A, FC	5
a 2.	T-11404	220817-UR	Shield 45/65/85A, Machine	1	C 20.	T-11861	220857-UR	Swirl Ring 10-85A	1
3.	T-11407	220955	Deflector 45/65/85/105A	1	C 21.	T-11930	220994-UR	Swirl Ring 105A	1
ab 4.	T-12022	220798-UR	Shield 65/85/105A, Gouging	1	C 22.	T-12015	220947-UR	Swirl Ring 45A, FC	1
b 5.	T-11841	220992-UR	Shield 105A, Hand	1	C 23.	T-11883	220842x5	Electrode 45-105A (pkg. 5 pcs.)	1 × 5
b 6.	T-11842	220993-UR	Shield 105A, Machine	1			220842	Part is available in 5pcs. set 220842x5 only	
7.	T-12013	220931	Deflector 45A, FC	1	24.	Torch, cable leads. See following pages for details.			
8.	T-12014	220948	Shield 45A, Ohmic, FC	1	OD** 25.	T-11933**	T-11933	Starter Kit 45A, Hand	1
d 9.	T-11423	220854-UR	Retaining Cap 45/65/85A	1	**	T-11935**	T-11935	Starter Kit 65A, Hand	1
d 10.	T-11931	220953-UR	Retaining Cap 45/65/85A, Ohmic	1	**	T-11936**	T-11936	Starter Kit 65A, Machine	1
b 11.	T-11422	T-11422	Retaining Cap 105A	1	**	T-11937**	T-11937	Starter Kit 85A, Hand	1
b 12.	T-11932	T-11932	Retaining Cap 105A, Ohmic	1	OD**	T-11938**	T-11938	Starter Kit 85A, Machine	1
a 13.	T-11378	220941-UR	Nozzle 45A	5	**	T-11939**	T-11939	Starter Kit 105A, Hand	1
a 14.	T-11377	220819-UR	Nozzle 65A	5	**	T-11940**	T-11940	Starter Kit 105A, Machine	1
a 15.	T-11405	220816-UR	Nozzle 85A	5	**	T-11941**	T-11941	Empty box for Starter Kit, universal	1
a 16.	T-12021	220797-UR	Nozzle 65/85A, Gouging	5					
b 17.	T-12023	220991-UR	Nozzle 105A, Gouging	5					
b 18.	T-11840	220990-UR	Nozzle 105A	5					

a MUST BE USED ONLY AS A SET OF SHIELD AND NOZZLE, THIS COMPLETE SET IS INTERCHANGEABLE AND COMPATIBLE WITH ORIGINAL PARTS.

b MUST BE USED ONLY AS A SET OF SHIELD, RETAINING CAP AND NOZZLE, THIS COMPLETE SET IS INTERCHANGEABLE AND COMPATIBLE WITH ORIGINAL PARTS.

C MUST BE USED ONLY AS A SET OF ELECTRODE AND SWIRL RING, THIS COMPLETE SET IS INTERCHANGEABLE AND COMPATIBLE WITH ORIGINAL PARTS. ELECTRODES ARE PACKED TOGETHER WITH SWIRL RING SPRING HOLDER (BLACK PART) IN RATIO 5 ELECTRODES TO 1 HOLDER.

d RETAINING CAP UP TO 85A. FOR 105A - RETAINING CAP T-11422 HAS TO BE USED. DIFFERENT RETAINING CAP HAS TO BE USED FOR 105A AND FOR 45/65/85A.

****** CONTENT: ELECTRODE 5 PCS (PACKED TOGETHER WITH SWIRL RING SPRING HOLDER), NOZZLE 5 PCS, SW. RING 1 PC, RET. CAP 1 PC, SHIELD 2 PCS (20**C**), (21**C**) - ALSO POSSIBLE TO USE WITH FC CONFIGURATION, BUT FOR BEST CUT QUALITY RESULTS - USE 220947-UR

OD ON DEMAND - WE DO NOT KEEP THESE PARTS IN STOCK, COST IS SET ACCORDING TO THE ORDERED QUANTITY, DELIVERY TIME MAY DIFFER FROM STANDARD PRODUCTS.

SMART SOLUTION - DESIGN IMPROVEMENTS THAT BRINGS ADDED VALUE SUCH AS IMPROVED LIFETIME OF CONSUMABLES, EXCELLENT CUT QUALITY, SPEED OR BETTER COST EFFECTIVENESS OF YOUR SYSTEM.

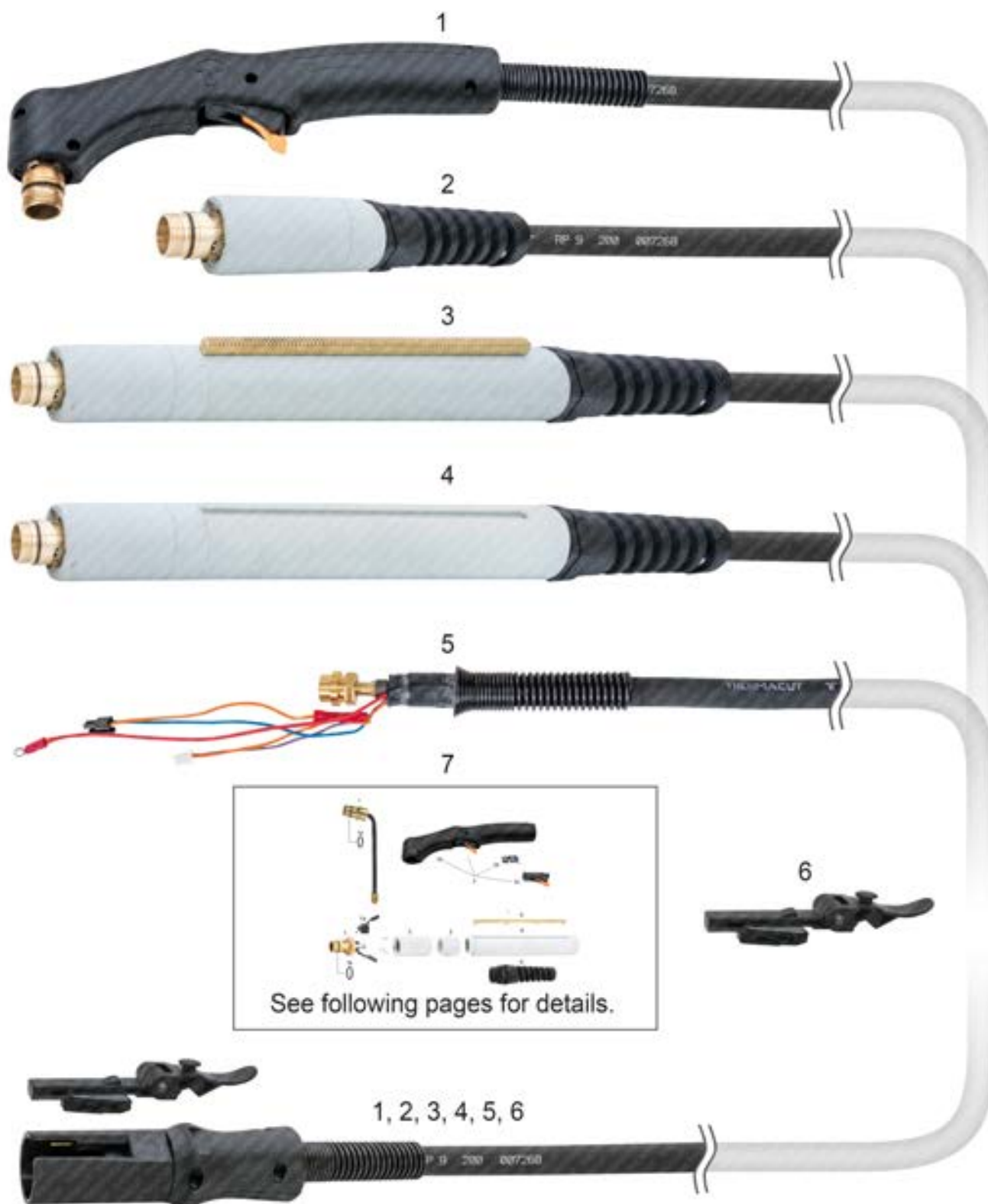
Last update of this page: 07/04/2026. See Revision history for details.

THERMACUT®
 THE CUTTING COMPANY®

WWW.THERMACUT.COM
 TEL.: +420 556 423 440
 SALES@THERMACUT.CZ

THERMACUT®, THE CUTTING COMPANY®, FHT-EX®, EX-TRAFIRE®, EX-TRACK®, EX-TRABEAM® AND EX-TRAFAME® ARE REGISTERED TRADEMARKS OF THERMACUT, K.S. AND MAY BE REGISTERED IN CZECH REPUBLIC AND/OR OTHER COUNTRIES. ALL OTHER TRADEMARKS ARE PROPERTIES OF THEIR RESPECTIVE OWNERS. THERMACUT® IS NO WAY AFFILIATED WITH Hypertherm®. MOST THERMACUT® PARTS ARE MADE FOR OR BY AN ABICOR GROUP. PARTS INDICATED WITH A OEM ARE ORIGINAL PARTS MANUFACTURED BY THE ABOVE NAMED MANUFACTURER AND ARE BEING RESOLD BY THERMACUT®. THERMACUT® RESERVES THE RIGHT TO SUBSTITUTE OEM PARTS IN PLACE OF THERMACUT® PARTS. VALID FROM APRIL 2026 - PREVIOUS VERSION IS NO LONGER VALID. © COPYRIGHT 2026 BY THERMACUT® CZECH REPUBLIC. ALL RIGHTS RESERVED.

THERMACUT® REPLACEMENT PARTS SUITABLE FOR
Hypertherm®
POWERMAX® 65 / POWERMAX® 85 / POWERMAX® 105
DURAMAX® HAND TORCH, DURAMAX® MACHINE TORCH



Last update of this page: 20/11/2025. See Revision history for details.

THERMACUT®
 THE CUTTING COMPANY®

WWW.THERMACUT.COM
 TEL.: +420 556 423 440
 SALES@THERMACUT.CZ

THERMACUT®, THE CUTTING COMPANY®, FHT-EX®, EX-TRAFIRE®, EX-TRACK®, EX-TRABEAM® AND EX-TRAFAME® ARE REGISTERED TRADEMARKS OF THERMACUT, K.S. AND MAY BE REGISTERED IN CZECH REPUBLIC AND/OR OTHER COUNTRIES. ALL OTHER TRADEMARKS ARE PROPERTIES OF THEIR RESPECTIVE OWNERS. THERMACUT® IS NO WAY AFFILIATED WITH Hypertherm®. MOST THERMACUT® PARTS ARE MADE FOR OR BY AN ABICOR GROUP. PARTS INDICATED WITH A OEM ARE ORIGINAL PARTS MANUFACTURED BY THE ABOVE NAMED MANUFACTURER AND ARE BEING RESOLD BY THERMACUT®. THERMACUT® RESERVES THE RIGHT TO SUBSTITUTE OEM PARTS IN PLACE OF THERMACUT® PARTS. VALID FROM APRIL 2026 • PREVIOUS VERSION IS NO LONGER VALID. • © COPYRIGHT 2026 BY THERMACUT® CZECH REPUBLIC. ALL RIGHTS RESERVED.

THERMACUT® REPLACEMENT PARTS SUITABLE FOR
Hypertherm®
POWERMAX® 65 / POWERMAX® 85 / POWERMAX® 105
DURAMAX® HAND TORCH, DURAMAX® MACHINE TORCH


PRODUCT BROCHURE WITH DETAILS AT
WWW.THERMACUT.COM

Item	Part No.	Ref. No.	Description	Std. Pkg.	Item	Part No.	Ref. No.	Description	Std. Pkg.
1.	KT-1513	059473-UR	DURAMAX® Hand Torch with Leads 7.6m (25')	1		T-13164	T-13164	DURAMAX® Machine Torch with Leads 7.6m (25')	1
	KT-1514	059474-UR	DURAMAX® Hand Torch with Leads 15.2m (50')	1		T-13165	T-13165	DURAMAX® Machine Torch with Leads 10.7m (35')	1
	KT-1515	059475-UR	DURAMAX® Hand Torch with Leads 23m (75')	1		T-13166	T-13166	DURAMAX® Machine Torch with Leads 15.2m (50')	1
!!!	T-13067	DEMO DMX105H	DURAMAX® Hand Torch with Leads, sample piece - exhibition only	1		T-13167	T-13167	DURAMAX® Machine Torch with Leads 23m (75')	1
2.	T-13073	059481-UR	DURAMAX® Mach. Torch Short with Leads 4.6m (15')	1	*5.	T-13168	228959-UR	DURAMAX® Cable Leads, Hand 7.6m (25')	1
	T-13074	059482-UR	DURAMAX® Mach. Torch Short with Leads 7.6m (25')	1	*	T-13169	228960-UR	DURAMAX® Cable Leads, Hand 15.2m (50')	1
	T-13075	059483-UR	DURAMAX® Mach. Torch Short with Leads 10.7m (35')	1	*	T-13170	228961-UR	DURAMAX® Cable Leads, Hand 22.9m (75')	1
	T-13076	059484-UR	DURAMAX® Mach. Torch Short with Leads 15.2m (50')	1	*	T-13171	228730-UR	DURAMAX® Cable Leads, Machine 4.6m (15')	1
!!!	T-13181	DEMO DMX105MSH	DURAMAX® Mach. Torch Short with Leads, sample piece - exhibition only	1	*	T-13172	228731-UR	DURAMAX® Cable Leads, Machine 7.6m (25')	1
3.	KT-1517	059476-UR	DURAMAX® Machine Torch with Leads 4.6m (15')	1	*	T-13173	228732-UR	DURAMAX® Cable Leads, Machine 10.7m (35')	1
	KT-1518	059477-UR	DURAMAX® Machine Torch with Leads 7.6m (25')	1	*	T-13174	228733-UR	DURAMAX® Cable Leads, Machine 15.2m (50')	1
	KT-1519	059478-UR	DURAMAX® Machine Torch with Leads 10.7m (35')	1	*	T-13176	228734-UR	DURAMAX® Cable Leads, Machine 22.9m (75')	1
	KT-1520	059479-UR	DURAMAX® Machine Torch with Leads 15.2m (50')	1	6.	PT-13221	PT-13221	Latch and Key	1
	KT-1521	059480-UR	DURAMAX® Machine Torch with Leads 23m (75')	1	7.	Torch, spare parts. See following pages for details.			
!!!	T-13068	DEMO DMX105M	DURAMAX® Mach. Torch with Leads, sample piece - exhibition only	1					
4.	T-13163	T-13163	DURAMAX® Machine Torch with Leads 4.6m (15')	1					

* INCLUDING PART 6.

!!! DEMO IS INOPERATIVE, FOR EXHIBITION PURPOSES ONLY!

Last update of this page: 20/11/2025. See Revision history for details.

THERMACUT®
 THE CUTTING COMPANY®

WWW.THERMACUT.COM
 TEL.: +420 556 423 440
 SALES@THERMACUT.CZ

THERMACUT®, THE CUTTING COMPANY®, FHT-EX®, EX-TRAFIRE®, EX-TRACK®, EX-TRABEAM® AND EX-TRAFAME® ARE REGISTERED TRADEMARKS OF THERMACUT, K.S. AND MAY BE REGISTERED IN CZECH REPUBLIC AND/OR OTHER COUNTRIES. ALL OTHER TRADEMARKS ARE PROPERTIES OF THEIR RESPECTIVE OWNERS. THERMACUT® IS NO WAY AFFILIATED WITH Hypertherm®. MOST THERMACUT® PARTS ARE MADE FOR OR BY AN ABICOR GROUP. PARTS INDICATED WITH A OEM ARE ORIGINAL PARTS MANUFACTURED BY THE ABOVE NAMED MANUFACTURER AND ARE BEING RESOLD BY THERMACUT®. THERMACUT® RESERVES THE RIGHT TO SUBSTITUTE OEM PARTS IN PLACE OF THERMACUT® PARTS. VALID FROM APRIL 2026 • PREVIOUS VERSION IS NO LONGER VALID. • © COPYRIGHT 2026 BY THERMACUT® CZECH REPUBLIC. ALL RIGHTS RESERVED.

THERMACUT® REPLACEMENT PARTS SUITABLE FOR
Hypertherm®
POWERMAX® 65 / POWERMAX® 85 / POWERMAX® 105
DURAMAX® HAND TORCH

PRODUCT BROCHURE WITH DETAILS AT
WWW.THERMACUT.COM



Item	Part No.	Ref. No.	Description	Std. Pkg.	Item	Part No.	Ref. No.	Description	Std. Pkg.
*1.	T-12233	228958	DURAMAX® Torch Body Kit	1	2b.	T-10607	T-10607	Micro Switch	1
1a.	N-18406	O-KR-17x1,5G	O-Ring	1	2c.	PT-12600	T-171	Torch Trigger	1
**2.	T-13098	T-13098	Handle Kit Full Set	1	2d.	PT-13261	PT-13261	Cap Sensor	1
***2a.	T-13229	T-13229	Handle Cover + Screws (5pcs)	1					

* INCLUDING PARTS 1, 1a.

** INCLUDING PARTS 2a, 2b, 2c, 2d.

*** PLASTIC COVER ONLY, DOESN'T CONTENT TRIGGER, MICROSWITCH, SWITCHES!

Last update of this page: 15/06/2021. See Revision history for details.

THERMACUT®
 THE CUTTING COMPANY®

WWW.THERMACUT.COM
 TEL.: +420 556 423 440
 SALES@THERMACUT.CZ

THERMACUT®, THE CUTTING COMPANY®, FHT-EX®, EX-TRAFIRE®, EX-TRACK®, EX-TRABEAM® AND EX-TRAFLEAME® ARE REGISTERED TRADEMARKS OF THERMACUT, K.S. AND MAY BE REGISTERED IN CZECH REPUBLIC AND/OR OTHER COUNTRIES. ALL OTHER TRADEMARKS ARE PROPERTIES OF THEIR RESPECTIVE OWNERS. THERMACUT® IS NO WAY AFFILIATED WITH Hypertherm®. MOST THERMACUT® PARTS ARE MADE FOR OR BY AN ABICOR GROUP. PARTS INDICATED WITH A OEM ARE ORIGINAL PARTS MANUFACTURED BY THE ABOVE NAMED MANUFACTURER AND ARE BEING RESOLD BY THERMACUT®. THERMACUT® RESERVES THE RIGHT TO SUBSTITUTE OEM PARTS IN PLACE OF THERMACUT® PARTS. VALID FROM APRIL 2026 • PREVIOUS VERSION IS NO LONGER VALID. • © COPYRIGHT 2026 BY THERMACUT® CZECH REPUBLIC. ALL RIGHTS RESERVED.

THERMACUT® REPLACEMENT PARTS SUITABLE FOR Hypertherm® POWERMAX® 65 / POWERMAX® 85 / POWERMAX® 105 DURAMAX® MACHINE TORCH

PRODUCT BROCHURE WITH DETAILS AT
WWW.THERMACUT.COM

STANDARD TORCH



Item	Part No.	Ref. No.	Description	Std. Pkg.	Item	Part No.	Ref. No.	Description	Std. Pkg.
1.	T-12256	228716	Torch Body DMX65M/85M/105M	1	4.	T-12258	228737	Tube L228	1
1a.	T-13121	228720	Cap Sensor Replacement	1	5.	T-12259	228738-UR	Gear Rack	1
1b.	N-18406	O-KR-17x1,5G	O-Ring	1	6.	N-19548	N-19548	Plastic Protection	1
2.	T-12223	228735	Torch Front Sleeve + Screws	1					
2a.	N-18238	N-18238	Screws (3pcs set)	1					
3.	T-12257	228736	Adaptor Ring	1					

SHORT TORCH



Item	Part No.	Ref. No.	Description	Std. Pkg.	Item	Part No.	Ref. No.	Description	Std. Pkg.
1.	T-12256	228716	Torch Body DMX65M/85M/105M	1	2a.	N-18238	N-18238	Screws (3pcs set)	1
1a.	T-13121	228720	Cap Sensor Replacement	1	3.	T-12257	228736	Adaptor Ring	1
1b.	N-18406	O-KR-17x1,5G	O-Ring	1	4.	N-19548	N-19548	Plastic Protection	1
2.	T-12223	228735	Torch Front Sleeve + Screws	1					

* INCLUDING PARTS 1, 1a, 1b, 2, 2a.

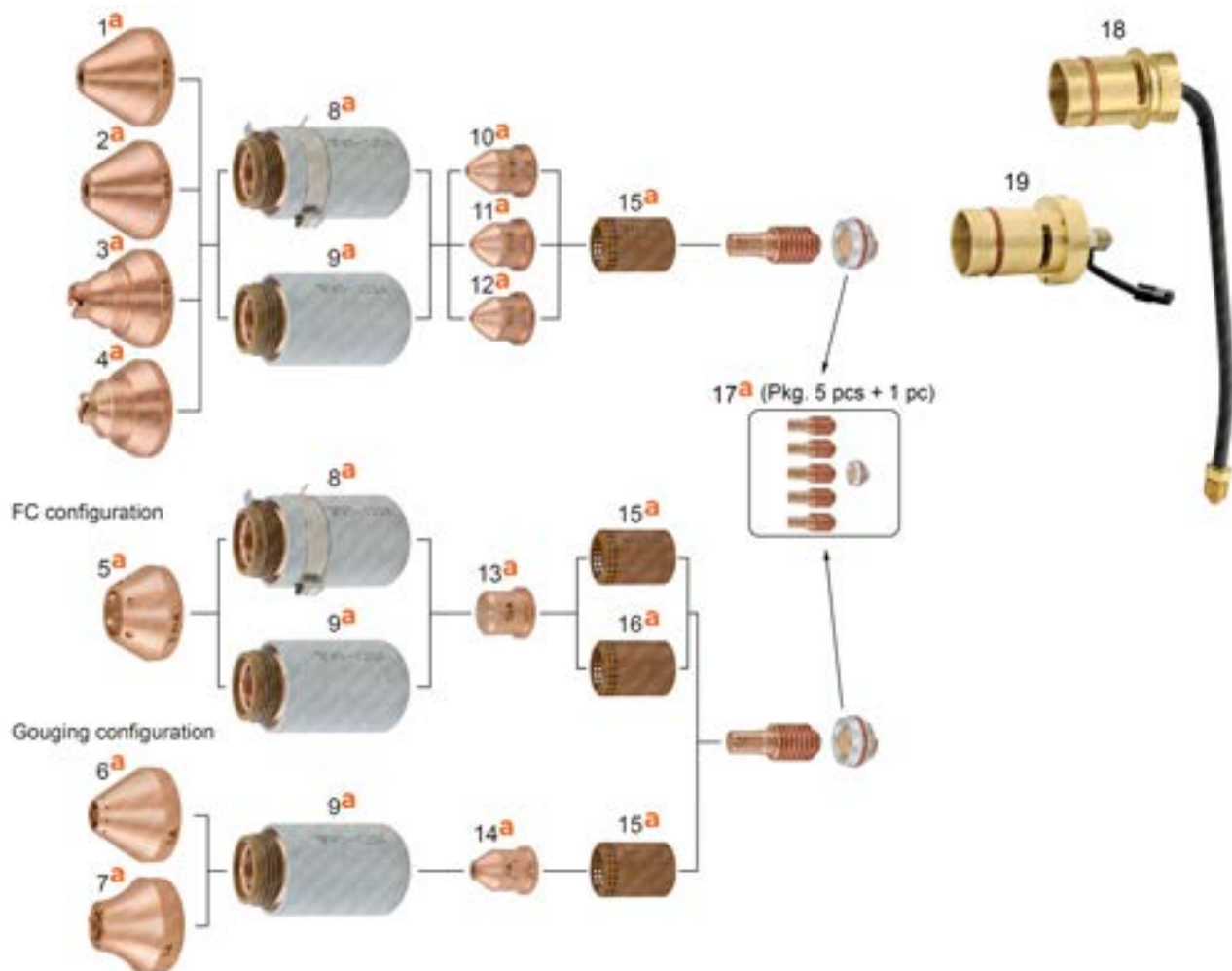
Last update of this page: 21/04/2022. See Revision history for details.

THERMACUT®
THE CUTTING COMPANY®

WWW.THERMACUT.COM
TEL.: +420 556 423 440
SALES@THERMACUT.CZ

THERMACUT®, THE CUTTING COMPANY®, FHT-EX®, EX-TRAFIRE®, EX-TRACK®, EX-TRABEAM® AND EX-TRAFLEAME® ARE REGISTERED TRADEMARKS OF THERMACUT, K.S. AND MAY BE REGISTERED IN CZECH REPUBLIC AND/OR OTHER COUNTRIES. ALL OTHER TRADEMARKS ARE PROPERTIES OF THEIR RESPECTIVE OWNERS. THERMACUT® IS NO WAY AFFILIATED WITH Hypertherm®. MOST THERMACUT® PARTS ARE MADE FOR OR BY AN ABICOR GROUP. PARTS INDICATED WITH A OEM ARE ORIGINAL PARTS MANUFACTURED BY THE ABOVE NAMED MANUFACTURER AND ARE BEING RESOLD BY THERMACUT®. THERMACUT® RESERVES THE RIGHT TO SUBSTITUTE OEM PARTS IN PLACE OF THERMACUT® PARTS. VALID FROM APRIL 2026 * PREVIOUS VERSION IS NO LONGER VALID. * © COPYRIGHT 2026 BY THERMACUT® CZECH REPUBLIC. ALL RIGHTS RESERVED.

THERMACUT® REPLACEMENT PARTS SUITABLE FOR
Hypertherm®
POWERMAX® 125
DURAMAX® HYAMP™



Item	Part No.	Ref. No.	Description	Std. Pkg.	Item	Part No.	Ref. No.	Description	Std. Pkg.
a 1.	T-13267	220976-UR	Shield 105-125A, Machine	1	a 11.	T-13269	420169-UR	Nozzle 65A	5
a 2.	T-13270	420168-UR	Shield 45-65A, Machine	1	a 12.	T-13312	420158-UR	Nozzle 45A	5
a 3.	T-13271	420000-UR	Shield 105-125A, Hand	1	a 13.	T-13335	420151-UR	Nozzle 30-45A, FC	5
a 4.	T-13272	420172-UR	Shield 45-65A, Hand	1	a 14.	T-13333	420001-UR	Nozzle 65-125A, Gouging	5
a 5.	T-13336	420152-UR	Shield 30-45A, FC	1	a 15.	T-13268	220997-UR	Swirl Ring 45-125A	1
a 6.	T-13334	420112-UR	Shield 65-125A, Gouging Max Remove	1	a 16.	T-13337	420159-UR	Swirl Ring 30-45A, FC	1
a 7.	T-13338	420509-UR	Shield 30-125A, Gouging Max Control	1	a 17.	T-13304	220971x5	Electrode 45-125A (pkg. 5 pcs.)	1 × 5
a 8.	T-13276	420156-UR	Retaining Cap 45-125A IHS	1			220971	Part is available in 5pcs. set 220971x5 only.	
a 9.	T-13273	220977-UR	Retaining Cap 45-125A	1	*18.	T-13293*	428158	Torch Body, Hand DMX125H	1
a 10.	T-13266	220975-UR	Nozzle 105-125A	5	*19.	T-13292*	428147	Torch Body, Machine DMX125M	1

a MUST BE USED ONLY AS A SET OF ALL PARTS, THIS COMPLETE SET CAN BE USED INTO ORIGINAL TORCH BODY.

***** TORCH BODY IS OEM FULLY COMPATIBLE WITH OEM PARTS, OEM PARTS (OEM ELECTRODE, OEM NOZZLE, OEM SWIRL RING, OEM SHIELD, OEM RETAINING CAP) CAN BE USED WITH THERMACUT® TORCH BODY.

Last update of this page: 29/05/2025. See Revision history for details.

THERMACUT®
THE CUTTING COMPANY®

WWW.THERMACUT.COM
TEL.: +420 556 423 440
SALES@THERMACUT.CZ

THERMACUT®, THE CUTTING COMPANY®, FHT-EX®, EX-TRAFIRE®, EX-TRACK®, EX-TRABEAM® AND EX-TRAFLEAME® ARE REGISTERED TRADEMARKS OF THERMACUT, K.S. AND MAY BE REGISTERED IN CZECH REPUBLIC AND/OR OTHER COUNTRIES. ALL OTHER TRADEMARKS ARE PROPERTIES OF THEIR RESPECTIVE OWNERS. THERMACUT® IS NO WAY AFFILIATED WITH Hypertherm®. MOST THERMACUT® PARTS ARE MADE FOR OR BY AN ABICOR GROUP. PARTS INDICATED WITH A OEM ARE ORIGINAL PARTS MANUFACTURED BY THE ABOVE NAMED MANUFACTURER AND ARE BEING RESOLD BY THERMACUT®. THERMACUT® RESERVES THE RIGHT TO SUBSTITUTE OEM PARTS IN PLACE OF THERMACUT® PARTS. VALID FROM APRIL 2026 • PREVIOUS VERSION IS NO LONGER VALID. • © COPYRIGHT 2026 BY THERMACUT® CZECH REPUBLIC. ALL RIGHTS RESERVED.

THERMACUT® REPLACEMENT PARTS SUITABLE FOR
Hypertherm®
POWERMAX® 125
DURAMAX® HYAMP™ TORCHES AND CABLE LEADS



Item	Part No.	Ref. No.	Description	Std. Pkg.
1.	T-13302	059492-UR	DURAMAX® HyAmp™ Hand Torch with Leads 7.6m (25')	1
*	T-13314*	059493-UR	DURAMAX® HyAmp™ Hand Torch with Leads 15m (50')	1
*	T-13315*	059494-UR	DURAMAX® HyAmp™ Hand Torch with Leads 23m (75')	1
!!!	T-13341	DEMO DMX125H	DURAMAX® HyAmp™ Hand Torch with Leads 0.8m, sample piece - exhibition only	1
2.	T-13325	059514-UR	DURAMAX® HyAmp™ Mini Machine Torch with Leads 4.6m (15')	1
*	T-13326*	059515-UR	DURAMAX® HyAmp™ Mini Machine Torch with Leads 7.6m (25')	1
*	T-13327*	059516-UR	DURAMAX® HyAmp™ Mini Machine Torch with Leads 10.7m (35')	1
*	T-13328*	059517-UR	DURAMAX® HyAmp™ Mini Machine Torch with Leads 15m (50')	1
!!!	T-13343	DEMO DMX125MM	DURAMAX® HyAmp™ Mini Machine Torch with Leads 0.8m, sample piece - exhibition only	1
3.	T-13303	059520-UR	DURAMAX® HyAmp™ Machine Torch with Leads 7.6m (25')	1
*	T-13316*	059519-UR	DURAMAX® HyAmp™ Machine Torch with Leads 4.6m (15')	1
*	T-13317*	059521-UR	DURAMAX® HyAmp™ Machine Torch with Leads 10.7m (35')	1
*	T-13318*	059522-UR	DURAMAX® HyAmp™ Machine Torch with Leads 15m (50')	1
*	T-13319*	059523-UR	DURAMAX® HyAmp™ Machine Torch with Leads 23m (75')	1
!!!	T-13342	DEMO DMX125M	DURAMAX® HyAmp™ Machine Torch with Leads 0.8m, sample piece - exhibition only	1
4.	PT-13221	PT-13221	Latch and Key	1

* TORCH BODY IS OEM FULLY COMPATIBLE WITH OEM PARTS, OEM PARTS (OEM ELECTRODE, OEM NOZZLE, OEM SWIRL RING, OEM SHIELD, OEM RETAINING CAP) CAN BE USED WITH THERMACUT® TORCH BODY.

!!! DEMO IS INOPERATIVE, FOR EXHIBITION PURPOSES ONLY!

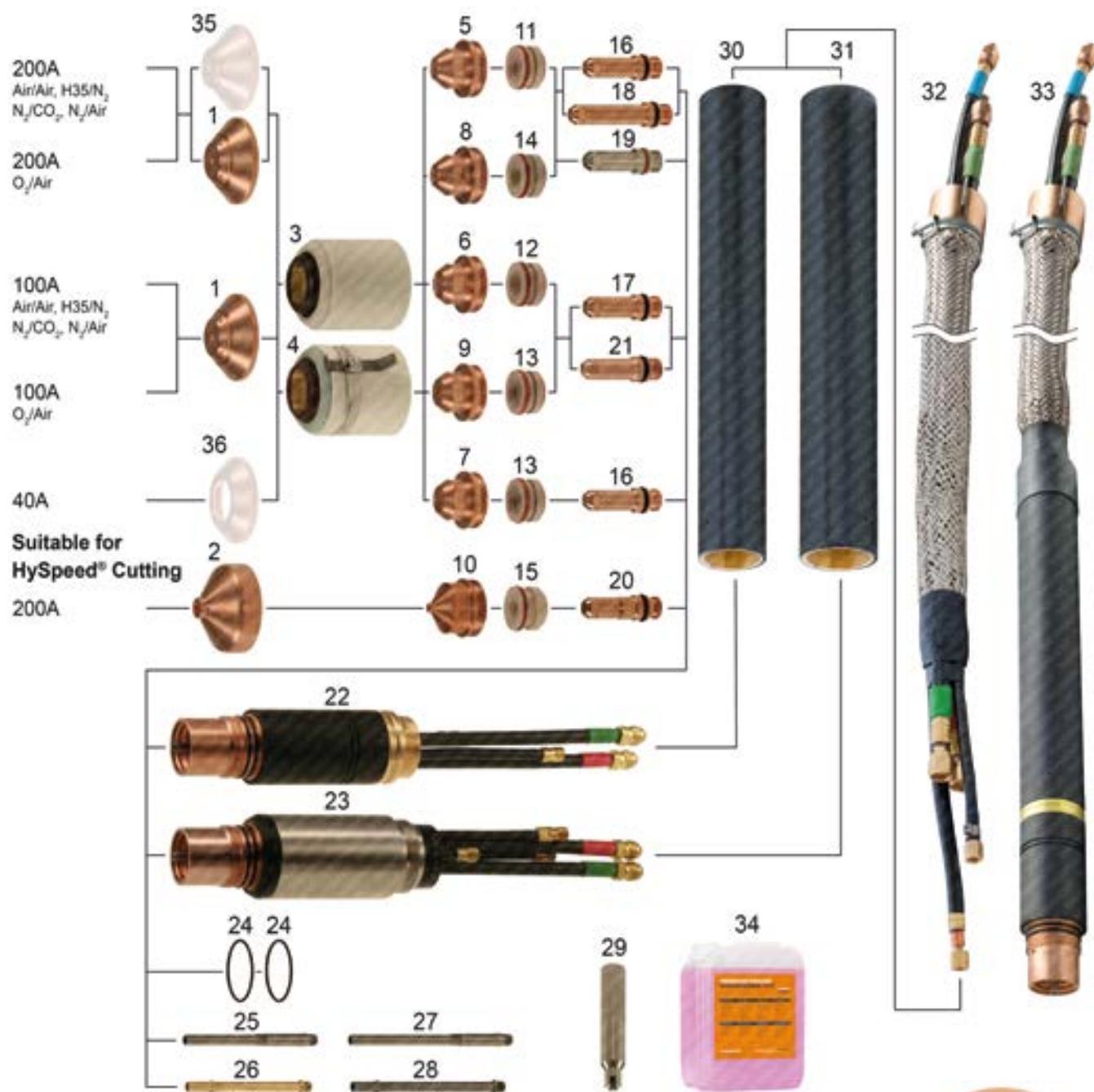
Last update of this page: 23/03/2023. See Revision history for details.

THERMACUT®
 THE CUTTING COMPANY®

WWW.THERMACUT.COM
 TEL.: +420 556 423 440
 SALES@THERMACUT.CZ

THERMACUT®, THE CUTTING COMPANY®, FHT-EX®, EX-TRAFIRE®, EX-TRACK®, EX-TRABEAM® AND EX-TRAFAME® ARE REGISTERED TRADEMARKS OF THERMACUT, K.S. AND MAY BE REGISTERED IN CZECH REPUBLIC AND/OR OTHER COUNTRIES. ALL OTHER TRADEMARKS ARE PROPERTIES OF THEIR RESPECTIVE OWNERS. THERMACUT® IS NO WAY AFFILIATED WITH Hypertherm®. MOST THERMACUT® PARTS ARE MADE FOR OR BY AN ABICOR GROUP. PARTS INDICATED WITH A OEM ARE ORIGINAL PARTS MANUFACTURED BY THE ABOVE NAMED MANUFACTURER AND ARE BEING RESOLD BY THERMACUT®. THERMACUT® RESERVES THE RIGHT TO SUBSTITUTE OEM PARTS IN PLACE OF THERMACUT® PARTS. VALID FROM APRIL 2026 • PREVIOUS VERSION IS NO LONGER VALID. • © COPYRIGHT 2026 BY THERMACUT® CZECH REPUBLIC. ALL RIGHTS RESERVED.

THERMACUT® REPLACEMENT PARTS SUITABLE FOR
Hypertherm®
HT®2000 HySpeed®
PAC®200/T



Replacement parts suitable for HyPro™/MaxPro™ for line HT®2000 available also, see other pages for details.



Last update of this page: 07/04/2026. See Revision history for details.

THERMACUT®
 THE CUTTING COMPANY®

WWW.THERMACUT.COM
 TEL.: +420 556 423 440
 SALES@THERMACUT.CZ

THERMACUT®, THE CUTTING COMPANY®, FHT-EX®, EX-TRAFIRE®, EX-TRACK®, EX-TRABEAM® AND EX-TRAFLEAME® ARE REGISTERED TRADEMARKS OF THERMACUT, K.S. AND MAY BE REGISTERED IN CZECH REPUBLIC AND/OR OTHER COUNTRIES. ALL OTHER TRADEMARKS ARE PROPERTIES OF THEIR RESPECTIVE OWNERS. THERMACUT® IS NO WAY AFFILIATED WITH Hypertherm®. MOST THERMACUT® PARTS ARE MADE FOR OR BY AN ABICOR GROUP. PARTS INDICATED WITH A OEM ARE ORIGINAL PARTS MANUFACTURED BY THE ABOVE NAMED MANUFACTURER AND ARE BEING RESOLD BY THERMACUT®. THERMACUT® RESERVES THE RIGHT TO SUBSTITUTE OEM PARTS IN PLACE OF THERMACUT® PARTS. VALID FROM APRIL 2026 • PREVIOUS VERSION IS NO LONGER VALID. • © COPYRIGHT 2026 BY THERMACUT® CZECH REPUBLIC. ALL RIGHTS RESERVED.

THERMACUT® REPLACEMENT PARTS SUITABLE FOR

Hypertherm®

HT® 2000 HySpeed®

PAC® 200/T

Item	Part No.	Ref. No.	Description	Std. Pkg.	Item	Part No.	Ref. No.	Description	Std. Pkg.	
1.	T-0365	020424	Shield 200A, Machine	1	*20.	T-10261*	220235-UR	Electrode HySpeed® 200A	5	
	T-0366	020448	Shield 100A, Machine	1	*21.	T-0382*	020415-UR	Electrode 100-200A	5	
NS	T-10317	120260-UR	Shield 200A, Bevel, O ₂ /Air	1	22.	T-9757	120584	MAX®200/HT®2000, Machine Torch (same as 020470)	1	
2.	T-4462	220239-UR	Shield HySpeed® 200A	1	23.	T-4066	120356	MAX®200/HT®2000, S.S. Machine Torch	1	
3.	T-0370	020423	Retaining Cap	1	24.	T-0383	044027	O-Ring	1	
4.	T-10242	120837	Retaining Cap, Ohmic	1	#25.	T-1813	020963	Water Tube, OEM Torch	1	
5.	T-0372	020608	Nozzle 200A	5	**26.	T-4119	T-4119	Water Tube, TMT/OEM Torch	1	
6.	T-0373	020611	Nozzle 100A	5	#27.	T-10876	120257	Water Tube, Extended, OEM Torch	1	
7.	T-0376	020689	Nozzle 40A	5	**28.	PT-11557	T-4120	Water Tube, Extended, TMT/OEM Torch	1	
8.	T-0371	020605	Nozzle 200A, O ₂	5	29.	T-1397	T-1397	Wrench for TMT Water Tube	1	
9.	T-1045	020690	Nozzle 100A	5	30.	T-0386	020431	Sleeve 1.75" (D 44.5mm for 120584 or 020470)	1	
NS	T-2839	120259	Nozzle 200A, Bevel, O ₂ /Air	1	31.	T-1001	020041	Sleeve 2" (D 50.8mm for 120356)	1	
10.	T-8860	220237	Nozzle HySpeed® 200A	1	32.	T-13249	T-13249	HT®2000 Cable Leads 4.6m (15')	1	
11.	T-1047	020679	Swirl Ring 200A	1		KT-1412	028659	HT®2000 Cable Leads 6.1m (20')	1	
12.	T-0378	020607	Swirl Ring 100A	1		KT-1213	028546	HT®2000 Cable Leads 7.6m (25')	1	
13.	T-0379	020613	Swirl Ring 40A, 100A	1		KT-1085	028662	HT®2000 Cable Leads 12.2m (40')	1	
14.	T-1046	120833	Swirl Ring 200A, O ₂	1		KT-1081	028547	HT®2000 Cable Leads 15.2m (50')	1	
15.	T-10318	220236	Swirl Ring HySpeed® 200A	1	33.	Cable with torch available on request.				
16.	T-0998	120667	Electrode 40A, 200A	5	34.	Coolant Liquid. Details on the page 130, section Accessories.				
17.	T-0773	120547	Electrode 100A, 200A	5	35-36.	Not available any more - OEM only.				
18.	T-2838	120258	Electrode 200A, Extended	5	Different types of cable leads available on request					
19.	T-4901	020664-AG	Electrode 40A, 200A, SilverEX-®	5	Parts HyPro™/MaxPro™ for line HT®2000 available also, see other pages for details.					

COMPATIBLE WITH OEM TORCH ONLY, DOESN'T FIT TO THERMACUT® TORCH

* FULLY INTERCHANGEABLE WITH ORIGINAL PARTS, BUT DIFFERS FROM ORIGINAL DESIGN

** COMPATIBLE WITH THERMACUT® AND OEM TORCH

-AG HEAVY DUTY ELECTRODE, OFFERS BETTER LIFETIME

CCW COUNTER CLOCK WISE GAS SWIRLING, USE OF CCW PARTS WILL MAKE CUT ANGLE ON THE OPPOSITE SIDE, THAN WITH STANDARD CLOCK WISE (CW) SWIRLING PARTS.

NS NOT SHOWN IN THE PICTURE

SMART SOLUTION - DESIGN IMPROVEMENTS THAT BRINGS ADDED VALUE SUCH AS IMPROVED LIFETIME OF CONSUMABLES, EXCELLENT CUT QUALITY, SPEED OR BETTER COST EFFECTIVENESS OF YOUR SYSTEM.

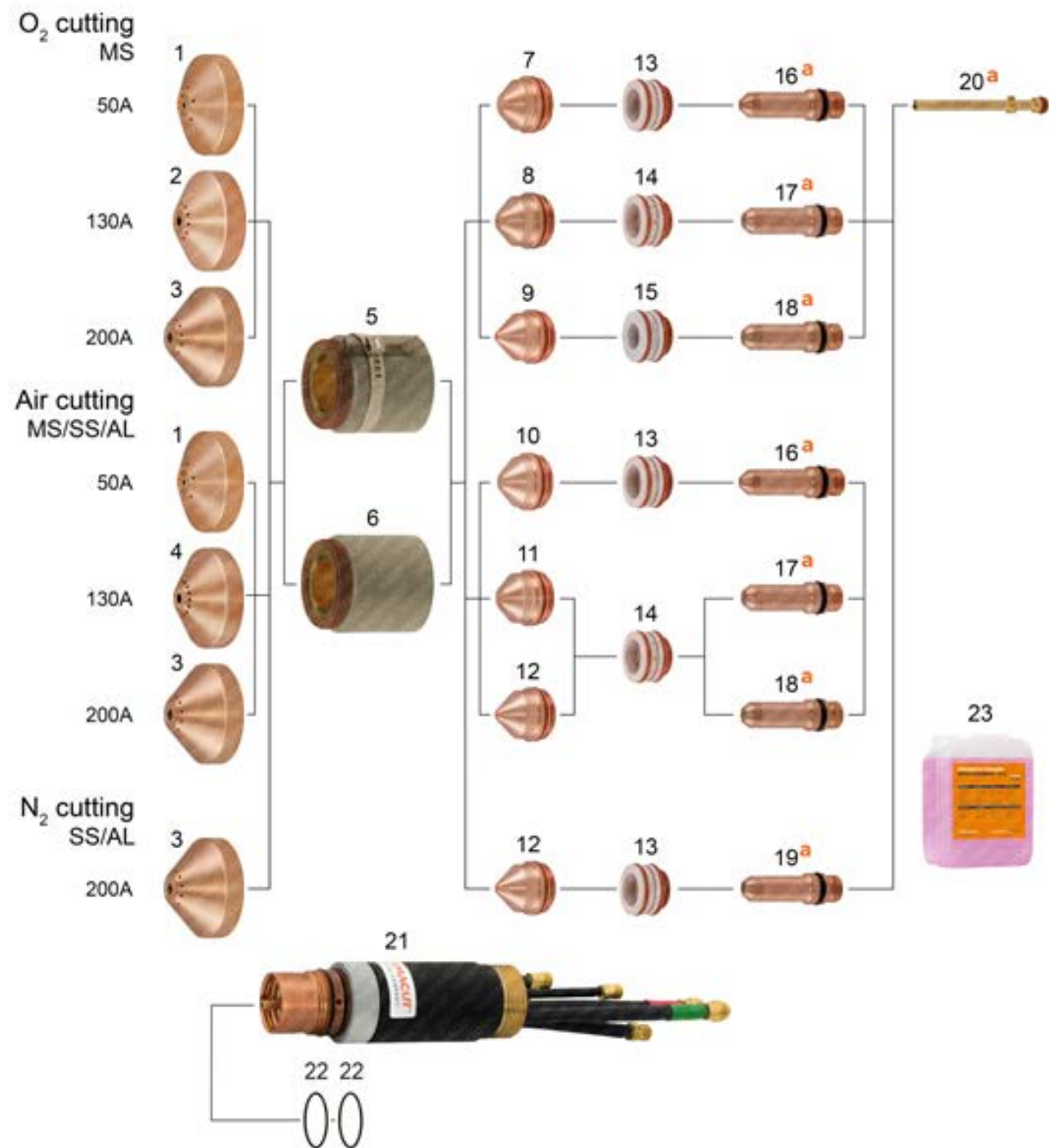
Last update of this page: 07/04/2026. See Revision history for details.

THERMACUT®
THE CUTTING COMPANY®

WWW.THERMACUT.COM
TEL.: +420 556 423 440
SALES@THERMACUT.CZ

THERMACUT®, THE CUTTING COMPANY®, FHT-EX®, EX-TRAFIRE®, EX-TRACK®, EX-TRABEAM® AND EX-TRAFAME® ARE REGISTERED TRADEMARKS OF THERMACUT, K.S. AND MAY BE REGISTERED IN CZECH REPUBLIC AND/OR OTHER COUNTRIES. ALL OTHER TRADEMARKS ARE PROPERTIES OF THEIR RESPECTIVE OWNERS. THERMACUT® IS NO WAY AFFILIATED WITH Hypertherm®. MOST THERMACUT® PARTS ARE MADE FOR OR BY AN ABICOR GROUP. PARTS INDICATED WITH A OEM ARE ORIGINAL PARTS MANUFACTURED BY THE ABOVE NAMED MANUFACTURER AND ARE BEING RESOLD BY THERMACUT®. THERMACUT® RESERVES THE RIGHT TO SUBSTITUTE OEM PARTS IN PLACE OF THERMACUT® PARTS. VALID FROM APRIL 2026 • PREVIOUS VERSION IS NO LONGER VALID. • © COPYRIGHT 2026 BY THERMACUT® CZECH REPUBLIC. ALL RIGHTS RESERVED.

THERMACUT® REPLACEMENT PARTS SUITABLE FOR
Hypertherm®
HyPro™2000 UPGRADE TORCH
FOR HT®2000 MILD STEEL, STAINLESS STEEL, ALUMINIUM



Replacement parts suitable for HyPro™/MaxPro™ for line MAX®200 available also, see other pages for details.

Last update of this page: 10/01/2022. See Revision history for details.

THERMACUT®
 THE CUTTING COMPANY®

WWW.THERMACUT.COM
 TEL.: +420 556 423 440
 SALES@THERMACUT.CZ

THERMACUT®, THE CUTTING COMPANY®, FHT-EX®, EX-TRAFIRE®, EX-TRACK®, EX-TRABEAM® AND EX-TRAFLEAME® ARE REGISTERED TRADEMARKS OF THERMACUT, K.S. AND MAY BE REGISTERED IN CZECH REPUBLIC AND/OR OTHER COUNTRIES. ALL OTHER TRADEMARKS ARE PROPERTIES OF THEIR RESPECTIVE OWNERS. THERMACUT® IS NO WAY AFFILIATED WITH Hypertherm®. MOST THERMACUT® PARTS ARE MADE FOR OR BY AN ABICOR GROUP. PARTS INDICATED WITH A OEM ARE ORIGINAL PARTS MANUFACTURED BY THE ABOVE NAMED MANUFACTURER AND ARE BEING RESOLD BY THERMACUT®. THERMACUT® RESERVES THE RIGHT TO SUBSTITUTE OEM PARTS IN PLACE OF THERMACUT® PARTS. VALID FROM APRIL 2026 • PREVIOUS VERSION IS NO LONGER VALID. • © COPYRIGHT 2026 BY THERMACUT® CZECH REPUBLIC. ALL RIGHTS RESERVED.

THERMACUT® REPLACEMENT PARTS SUITABLE FOR Hypertherm® HyPro™2000 UPGRADE TORCH FOR HT®2000 MILD STEEL, STAINLESS STEEL, ALUMINIUM

PRODUCT BROCHURE WITH DETAILS AT
WWW.THERMACUT.COM

Item	Part No.	Ref. No.	Description	Std. Pkg.	Item	Part No.	Ref. No.	Description	Std. Pkg.
1.	T-11283	220532	Shield 50A, O ₂ /Air	1	13.	T-11282	220529	Swirl Ring 50A, O ₂ /Air (200A, N ₂)	1
2.	T-11281	220491	Shield 130A, O ₂	1	14.	T-11280	220488	Swirl Ring 130A (200A)	1
3.	T-11375	220832	Shield 200A, O ₂ /Air	1	15.	T-11312	220834	Swirl Ring 200A, O ₂	1
4.	T-11284	220536	Shield 130A, Air	1	a 16.	T-11309	220528-UR	Electrode 45A (50A)	5
5.	T-13097	220936	Retaining Cap 50-200A, O ₂ /Air (200A, N ₂), HD	1	a 17.	T-11304	220487-UR	Electrode 130A, O ₂ /Air	5
6.	T-13096	220935	Retaining Cap 50-200A, O ₂ /Air (200A, N ₂), w/o IHS, HD	1	a 18.	T-11317	220937-UR	Electrode 200A, O ₂ /Air	5
NS	T-13094	220490	Retaining Cap 45/130A, Air (50/130A, O ₂), w/o IHS, HD	1	a 19.	T-0382	020415-UR	Electrode 100-200A	5
NS	T-13095	220578	Retaining Cap 45/130A, Air (50/130A, O ₂), with IHS, HD	1	a 20.	T-11307	220521-UR	Cooling Tube (use with TMT electrode)	1
7.	T-11314*	220891-UR	Nozzle 50A, O ₂	5	21.	T-12227	220961-UR	HyPro™2000 Machine Torch	1
8.	T-11316*	220893-UR	Nozzle 130A, O ₂	5	22.	N-10094	1-027B	O-Ring	1
9.	T-11836*	220831-UR	Nozzle 200A, O ₂	1	23.	Coolant Liquid. Details on the page 130, section Accessories.			
10.	T-11313*	220890-UR	Nozzle 50A, Air	5	Parts HyPro™/MaxPro™ for line MAX®200 available also, see other pages for details.				
11.	T-11315*	220892-UR	Nozzle 130A, O ₂ /Air	5					
12.	T-11837*	420044-UR	Nozzle 200A, O ₂ /Air/N ₂	5					

* FULLY INTERCHANGEABLE WITH ORIGINAL PARTS, BUT DIFFERS FROM ORIGINAL DESIGN

a THERMACUT® ELECTRODES HAS TO BE USED WITH THERMACUT® DESIGN COOLING TUBE, OTHERWISE IT DOESN'T FIT TO THE TORCH, THERMACUT® COOLING TUBE CAN BE USED FOR THERMACUT® DESIGN ELECTRODES AND FOR ORIGINAL DESIGN TOO.

NS NOT SHOWN IN THE PICTURE

W/O WITHOUT

HD HEAVY DUTY - OFFERS HIGHER THERMAL RESISTANCE OF THREAD AREA, WHICH COULD BE DAMAGED DURING PIERCING.

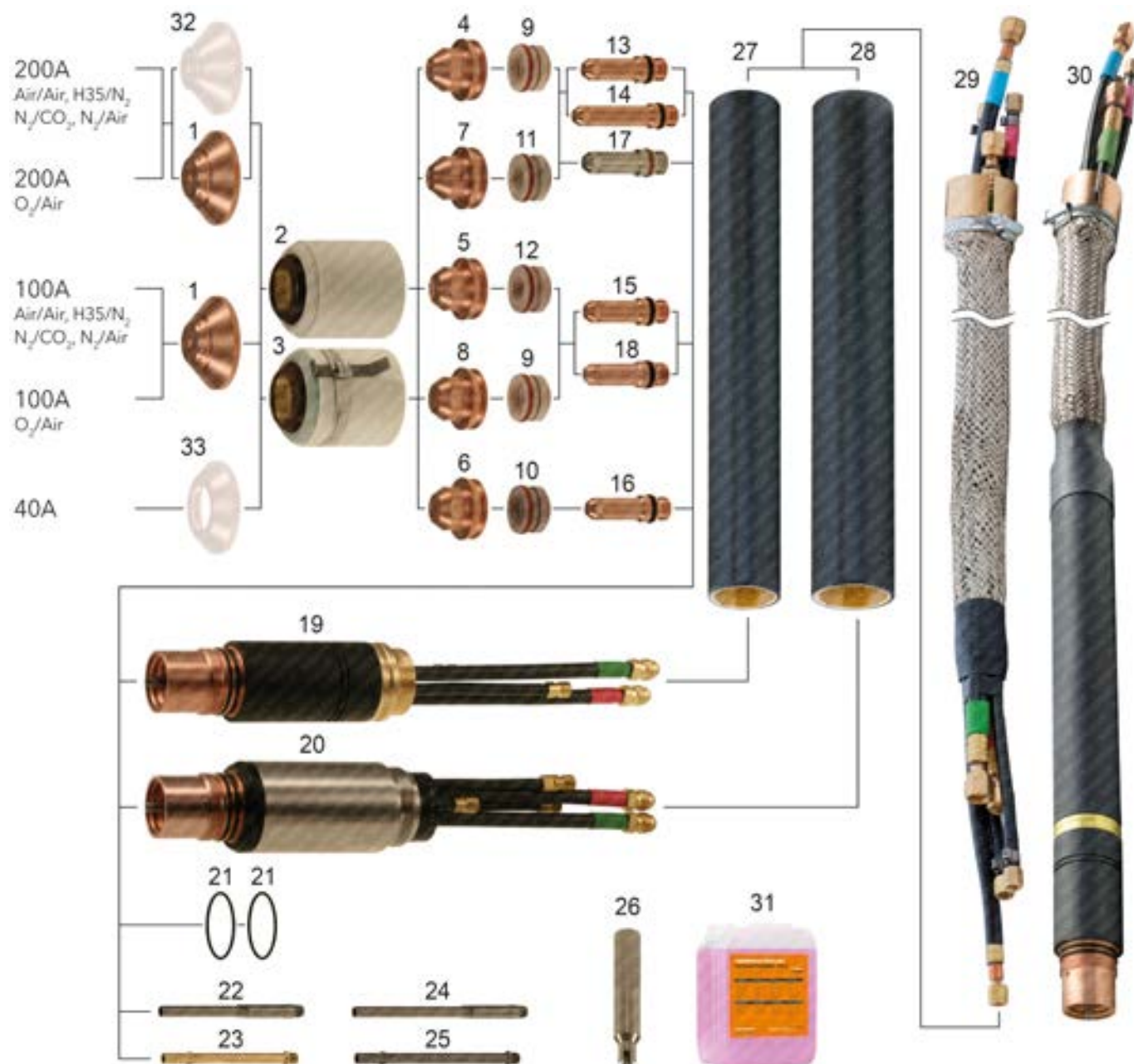
Last update of this page: 10/01/2022. See Revision history for details.

THERMACUT®
THE CUTTING COMPANY®

WWW.THERMACUT.COM
TEL.: +420 556 423 440
SALES@THERMACUT.CZ

THERMACUT®, THE CUTTING COMPANY®, FHT-EX®, EX-TRAFIRE®, EX-TRACK®, EX-TRABEAM® AND EX-TRAFAME® ARE REGISTERED TRADEMARKS OF THERMACUT, K.S. AND MAY BE REGISTERED IN CZECH REPUBLIC AND/OR OTHER COUNTRIES. ALL OTHER TRADEMARKS ARE PROPERTIES OF THEIR RESPECTIVE OWNERS. THERMACUT® IS NO WAY AFFILIATED WITH Hypertherm®. MOST THERMACUT® PARTS ARE MADE FOR OR BY AN ABICOR GROUP. PARTS INDICATED WITH A OEM ARE ORIGINAL PARTS MANUFACTURED BY THE ABOVE NAMED MANUFACTURER AND ARE BEING RESOLD BY THERMACUT®. THERMACUT® RESERVES THE RIGHT TO SUBSTITUTE OEM PARTS IN PLACE OF THERMACUT® PARTS. VALID FROM APRIL 2026 • PREVIOUS VERSION IS NO LONGER VALID. • © COPYRIGHT 2026 BY THERMACUT® CZECH REPUBLIC. ALL RIGHTS RESERVED.

THERMACUT® REPLACEMENT PARTS SUITABLE FOR
Hypertherm®
MAX®200
PAC®200T/E



Replacement parts suitable for HyPro™/MaxPro™ for line MAX®200 available also, see other pages for details.

Last update of this page: 07/04/2026. See Revision history for details.

THERMACUT®
 THE CUTTING COMPANY®

WWW.THERMACUT.COM
 TEL.: +420 556 423 440
 SALES@THERMACUT.CZ

THERMACUT®, THE CUTTING COMPANY®, FHT-EX®, EX-TRAFIRE®, EX-TRACK®, EX-TRABEAM® AND EX-TRAFLEAME® ARE REGISTERED TRADEMARKS OF THERMACUT, K.S. AND MAY BE REGISTERED IN CZECH REPUBLIC AND/OR OTHER COUNTRIES. ALL OTHER TRADEMARKS ARE PROPERTIES OF THEIR RESPECTIVE OWNERS. THERMACUT® IS NO WAY AFFILIATED WITH Hypertherm®. MOST THERMACUT® PARTS ARE MADE FOR OR BY AN ABICOR GROUP. PARTS INDICATED WITH A OEM ARE ORIGINAL PARTS MANUFACTURED BY THE ABOVE NAMED MANUFACTURER AND ARE BEING RESOLD BY THERMACUT®. THERMACUT® RESERVES THE RIGHT TO SUBSTITUTE OEM PARTS IN PLACE OF THERMACUT® PARTS. VALID FROM APRIL 2026 • PREVIOUS VERSION IS NO LONGER VALID. • © COPYRIGHT 2026 BY THERMACUT® CZECH REPUBLIC. ALL RIGHTS RESERVED.

THERMACUT® REPLACEMENT PARTS SUITABLE FOR

Hypertherm®

MAX®200

PAC®200T/E

Item	Part No.	Ref. No.	Description	Std. Pkg.	Item	Part No.	Ref. No.	Description	Std. Pkg.	
1.	T-0365	020424	Shield 200A, Machine	1	#22.	T-1813	020963	Water Tube, OEM Torch	1	
	T-0366	020448	Shield 100A, Machine	1	**23.	T-4119	T-4119	Water Tube, TMT/OEM Torch	1	
2.	T-0370	020423	Retaining Cap	1	#24.	T-10876	120257	Water Tube, Extended, OEM Torch	1	
3.	T-10242	120837	Retaining Cap, Ohmic	1	**25.	PT-11557	T-4120	Water Tube, Extended, TMT/OEM Torch	1	
4.	T-0372	020608	Nozzle 200A	5	26.	T-1397	T-1397	Wrench for TMT Water Tube	1	
5.	T-0373	020611	Nozzle 100A	5	27.	T-0386	020431	Sleeve 1.75" (D 44.5mm for 020470 or 120584)	1	
6.	T-0376	020689	Nozzle 40A	5	28.	T-1001	020041	Sleeve 2" (D 50.8mm for 120356)	1	
7.	T-0371	020605	Nozzle 200A, O ₂	5	29.	KT-1132	028383	MAX®200 Cable Leads Mach. 7.6m (25')	1	
8.	T-0375	020616	Nozzle 100A, O ₂	5		KT-1317	028458	MAX®200 Cable Leads Mach.10.7m (35')	1	
9.	T-0378	020607	Swirl Ring 100A, 200A	1		KT-1212	028459	MAX®200 Cable Leads Mach.12.2m (40')	1	
10.	T-0379	020613	Swirl Ring 40A	1		KT-1072	028384	MAX®200 Cable Leads Mach.15.2m (50')	1	
11.	T-0377	020604	Swirl Ring 200A, O ₂	1		KT-1078	K.MAX200.21M.K	MAX®200 Cable Leads Mach. 21m (69')	1	
12.	T-0380	020617	Swirl Ring 100A, O ₂	1		KT-1161	028599	MAX®200 Cable Leads Mach. 22.9m (75')	1	
13.	T-3926	220021-UR	Electrode 40A, 200A	5	30.	T-13329	K.MAX200.2,0M	MAX®200 Mach. Torch with Leads 2.0m (6.5')	1	
14.	T-2838	120258	Electrode 200A, Extended	5		KT-1167	K.MAX200.7,6M	MAX®200 Mach. Torch with Leads 7.6m (25')	1	
15.	T-0773	120547	Electrode 100A, 200A	5		KT-1059	K.MAX200.10,7M	MAX®200 Mach. Torch with Leads 10.7m (35')	1	
16.	T-0998	120667	Electrode 40A, 200A	5		KT-1168	K.MAX200.15,2M	MAX®200 Mach. Torch with Leads 15.2m (50')	1	
17.	T-4901	020664-AG	Electrode 40A, 200A, SilverEX-®	5	!!!	KT-1248	DEMO MAX200	MAX®200 Machine Torch with Leads, sample piece - exhibition only	1	
18.	T-0382	020415-UR	Electrode 100-200A	5	31.	Coolant Liquid. Details on the page 130, section Accessories.				
19.	T-0384	020470	MAX®200, Machine Torch (same as 120584)	1	32.-33.	Not available any more - OEM only.				
20.	T-4066	120356	MAX®200/HT®2000, S.S. Machine Torch	1	Different types of cable leads available on request					
21.	T-0383	044027	O-Ring	1	Parts HyPro™/MaxPro™ for line MAX®200 available also, see other pages for details.					

- # COMPATIBLE WITH OEM TORCH ONLY, DOESN'T FIT TO THERMACUT® TORCH
- !!! DEMO IS INOPERATIVE, FOR EXHIBITION PURPOSES ONLY!
- * FULLY INTERCHANGEABLE WITH ORIGINAL PARTS, BUT DIFFERS FROM ORIGINAL DESIGN
- ** COMPATIBLE WITH THERMACUT® AND OEM TORCH
- NS NOT SHOWN IN THE PICTURE
- AG HEAVY DUTY ELECTRODE, OFFERS BETTER LIFETIME

Last update of this page: 07/04/2026. See Revision history for details.

THERMACUT®
THE CUTTING COMPANY®

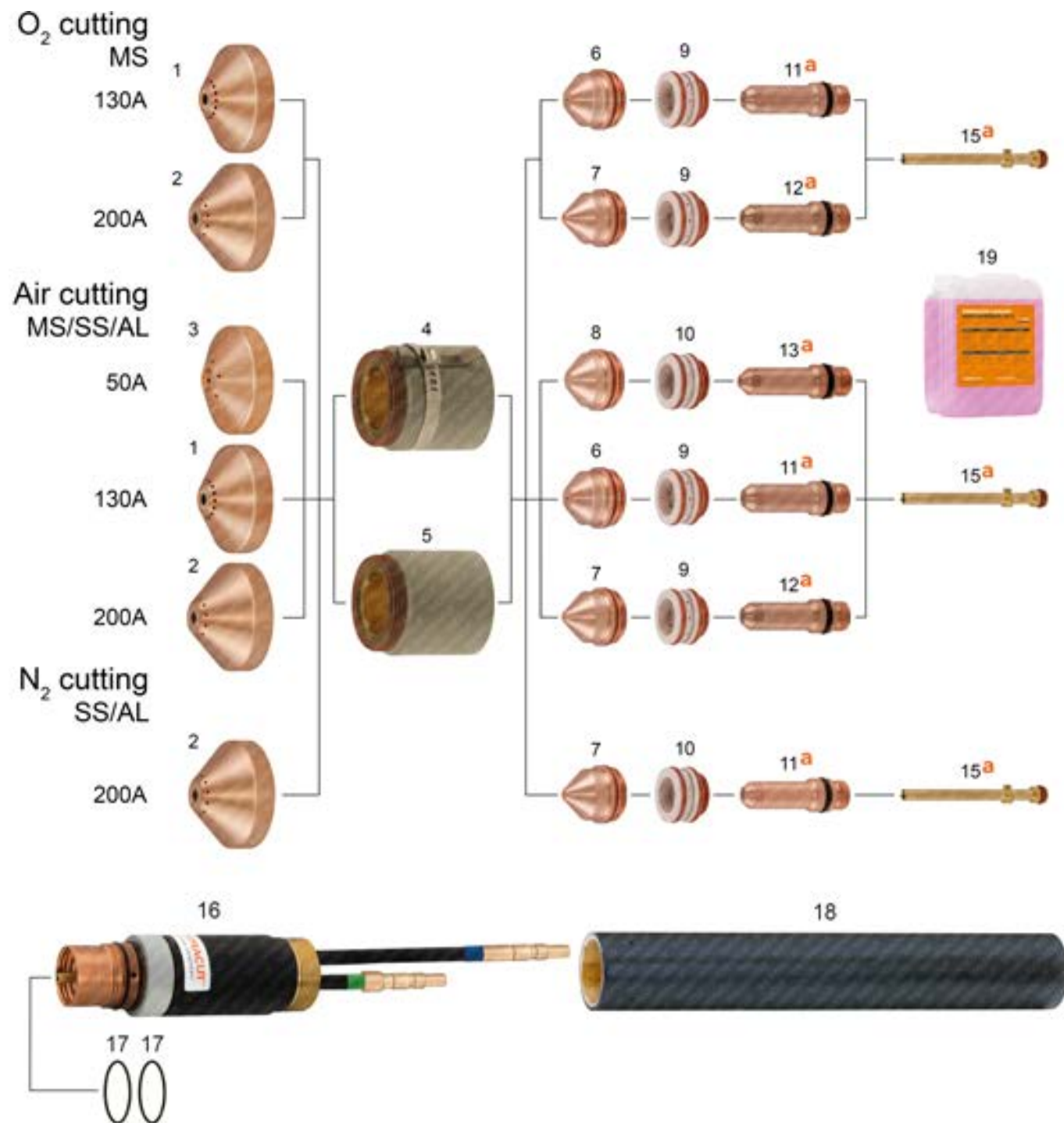
WWW.THERMACUT.COM
TEL.: +420 556 423 440
SALES@THERMACUT.CZ

THERMACUT®, THE CUTTING COMPANY®, FHT-EX®, EX-TRAFIRE®, EX-TRACK®, EX-TRABEAM® AND EX-TRAFAME® ARE REGISTERED TRADEMARKS OF THERMACUT, K.S. AND MAY BE REGISTERED IN CZECH REPUBLIC AND/OR OTHER COUNTRIES. ALL OTHER TRADEMARKS ARE PROPERTIES OF THEIR RESPECTIVE OWNERS. THERMACUT® IS NO WAY AFFILIATED WITH Hypertherm®.

MOST THERMACUT® PARTS ARE MADE FOR OR BY AN ABICOR GROUP. PARTS INDICATED WITH A OEM ARE ORIGINAL PARTS MANUFACTURED BY THE ABOVE NAMED MANUFACTURER AND ARE BEING RESOLD BY THERMACUT®. THERMACUT® RESERVES THE RIGHT TO SUBSTITUTE OEM PARTS IN PLACE OF THERMACUT® PARTS.

VALID FROM APRIL 2026 • PREVIOUS VERSION IS NO LONGER VALID. • © COPYRIGHT 2026 BY THERMACUT® CZECH REPUBLIC. ALL RIGHTS RESERVED.

THERMACUT® REPLACEMENT PARTS SUITABLE FOR
Hypertherm®
MaxPro™200 UPGRADE TORCH
FOR MAX® 200 MILD STEEL, STAINLESS STEEL, ALUMINIUM



Replacement parts suitable for HyPro™/MaxPro™ for line HT®2000 available also, see other pages for details.

Last update of this page: 23/02/2023. See Revision history for details.

THERMACUT®
 THE CUTTING COMPANY®

WWW.THERMACUT.COM
 TEL.: +420 556 423 440
 SALES@THERMACUT.CZ

THERMACUT®, THE CUTTING COMPANY®, FHT-EX®, EX-TRAFIRE®, EX-TRACK®, EX-TRABEAM® AND EX-TRAFAME® ARE REGISTERED TRADEMARKS OF THERMACUT, K.S. AND MAY BE REGISTERED IN CZECH REPUBLIC AND/OR OTHER COUNTRIES. ALL OTHER TRADEMARKS ARE PROPERTIES OF THEIR RESPECTIVE OWNERS. THERMACUT® IS NO WAY AFFILIATED WITH Hypertherm®. MOST THERMACUT® PARTS ARE MADE FOR OR BY AN ABICOR GROUP. PARTS INDICATED WITH A OEM ARE ORIGINAL PARTS MANUFACTURED BY THE ABOVE NAMED MANUFACTURER AND ARE BEING RESOLD BY THERMACUT®. THERMACUT® RESERVES THE RIGHT TO SUBSTITUTE OEM PARTS IN PLACE OF THERMACUT® PARTS. VALID FROM APRIL 2026 • PREVIOUS VERSION IS NO LONGER VALID. • © COPYRIGHT 2026 BY THERMACUT® CZECH REPUBLIC. ALL RIGHTS RESERVED.

THERMACUT® REPLACEMENT PARTS SUITABLE FOR Hypertherm® MaxPro™200 UPGRADE TORCH FOR MAX® 200 MILD STEEL, STAINLESS STEEL, ALUMINIUM

PRODUCT BROCHURE WITH DETAILS AT
WWW.THERMACUT.COM

Item	Part No.	Ref. No.	Description	Std. Pkg.	Item	Part No.	Ref. No.	Description	Std. Pkg.
1.	T-11284	220536	Shield 130A, O ₂ /Air	1	a 11.	T-11304	220487-UR	Electrode 130A, O ₂ /Air	5
2.	T-11376	420045	Shield 200A, Air/N ₂	1	a 12.	T-11317	220937-UR	Electrode 200A, O ₂ /Air	5
3.	T-11283	220532	Shield 50A, Air	1	a 13.	T-11309	220528-UR	Electrode 45A (50A)	5
4.	T-13097	220936	Retaining Cap 50-200A, O ₂ /Air (200A, N ₂), HD	1	a 14.	T-0382	020415-UR	Electrode 100-200A	5
5.	T-13096	220935	Retaining Cap 50-200A, O ₂ /Air (200A, N ₂), w/o IHS, HD	1	a 15.	T-11307	220521-UR	Cooling Tube (use with TMT electrode)	1
6.	T-11315*	220892-UR	Nozzle 130A, O ₂ /Air	5	16.	T-13154	420087-UR	Torch Body MaxPro™200	1
7.	T-11837*	420044-UR	Nozzle 200A, O ₂ /Air/N ₂	5	17.	N-10094	1-027B	O-Ring	1
8.	T-11313*	220890-UR	Nozzle 50A, Air	5	18.	T-13160	220943	Mounting Sleeve 2"	1
9.	T-11280	220488	Swirl Ring 130A (200A)	1	19.	Coolant Liquid. Details on the page 130, section Accessories.			
10.	T-11282	220529	Swirl Ring 50A, Air (200A, N ₂)	1	Parts HyPro™/MaxPro™ for line HT®2000 available also, see other pages for details.				

* FULLY INTERCHANGEABLE WITH ORIGINAL PARTS, BUT DIFFERS FROM ORIGINAL DESIGN

a THERMACUT® ELECTRODES HAS TO BE USED WITH THERMACUT® DESIGN COOLING TUBE, OTHERWISE IT DOESN'T FIT TO THE TORCH, THERMACUT® COOLING TUBE CAN BE USED FOR THERMACUT® DESIGN ELECTRODES AND FOR ORIGINAL DESIGN TOO.

NS NOT SHOWN IN THE PICTURE

W/O WITHOUT

HD HEAVY DUTY - OFFERS HIGHER THERMAL RESISTANCE OF THREAD AREA, WHICH COULD BE DAMAGED DURING PIERCING.

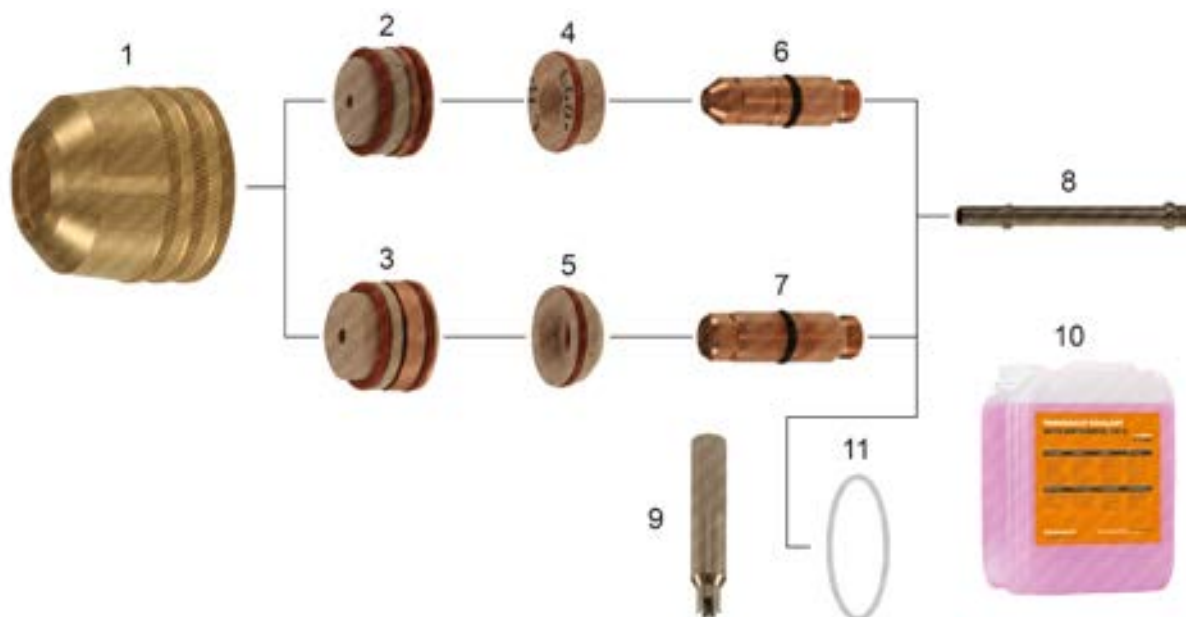
Last update of this page: 23/02/2023. See Revision history for details.

THERMACUT®
THE CUTTING COMPANY®

WWW.THERMACUT.COM
TEL.: +420 556 423 440
SALES@THERMACUT.CZ

THERMACUT®, THE CUTTING COMPANY®, FHT-EX®, EX-TRAFIRE®, EX-TRACK®, EX-TRABEAM® AND EX-TRAFAME® ARE REGISTERED TRADEMARKS OF THERMACUT, K.S. AND MAY BE REGISTERED IN CZECH REPUBLIC AND/OR OTHER COUNTRIES. ALL OTHER TRADEMARKS ARE PROPERTIES OF THEIR RESPECTIVE OWNERS. THERMACUT® IS NO WAY AFFILIATED WITH Hypertherm®.
MOST THERMACUT® PARTS ARE MADE FOR OR BY AN ABICOR GROUP. PARTS INDICATED WITH A OEM ARE ORIGINAL PARTS MANUFACTURED BY THE ABOVE NAMED MANUFACTURER AND ARE BEING RESOLD BY THERMACUT®. THERMACUT® RESERVES THE RIGHT TO SUBSTITUTE OEM PARTS IN PLACE OF THERMACUT® PARTS.
VALID FROM APRIL 2026 * PREVIOUS VERSION IS NO LONGER VALID. * © COPYRIGHT 2026 BY THERMACUT® CZECH REPUBLIC. ALL RIGHTS RESERVED.

THERMACUT® REPLACEMENT PARTS SUITABLE FOR Hypertherm® HT®400



Item	Part No.	Ref. No.	Description	Std. Pkg.	Item	Part No.	Ref. No.	Description	Std. Pkg.
1.	T-0088	020579	Retaining Cap	1	NS	KT-1154	028140	HT®400, PAC®500 Cable Leads 7.6m (25')	1
2.	T-0078	020086	Nozzle 260A, 340A, O ₂	1	NS	KT-1157	028141	HT®400, PAC®500 Cable Leads 9.2m (30')	1
OD 3.	T-0080	020084	Nozzle .166, N ₂	1	NS	KT-1153	028142	HT®400, PAC®500 Cable Leads 10.7m (35')	1
NS T-1795	020392		Nozzle .099, O ₂ , CCW	1	NS	KT-1404	028143	HT®400, PAC®500 Cable Leads 12.2m (40')	1
4.	T-0081	020096	Swirl Ring, O ₂	1	NS	KT-1217	K.HT400.15,2M.K	HT®400, PAC®500 Cable Leads 15.2m (50')	1
5.	T-0020	020039	Swirl Ring .120/.166/.187, N ₂	1	NS	KT-1058	K.HT400.10,7M	HT®400 Mach. Torch with Leads 10.7m (35')	1
6.	T-0083	020081	Electrode, O ₂	5	10.			Coolant Liquid. Details on the page 130, section Accessories.	
7.	T-0084	020082	Electrode, N ₂	5	11.			Not available any more - OEM only.	
8.	T-1388	020990-UR	Water Tube, TMT Torch	1	Different types of cable leads available on request				
9.	T-1397	T-1397	Wrench for TMT Water Tube	1					
NS T-13355	T-13355		HT®400 Cable Leads 1.5m (5')	1					
NS KT-1214	028139		HT®400, PAC®500 Cable Leads 6.1m (20')	1					

OD ON DEMAND – WE DO NOT KEEP THESE PARTS IN STOCK, COST IS SET ACCORDING TO THE ORDERED QUANTITY, DELIVERY TIME MAY DIFFER FROM STANDARD PRODUCTS.

****** COMPATIBLE WITH THERMACUT® AND OEM TORCH

NS NOT SHOWN IN THE PICTURE

CCW COUNTER CLOCK WISE GAS SWIRLING, USE OF CCW PARTS WILL MAKE CUT ANGLE ON THE OPPOSITE SIDE, THAN WITH STANDARD CLOCK WISE (CW) SWIRLING PARTS.

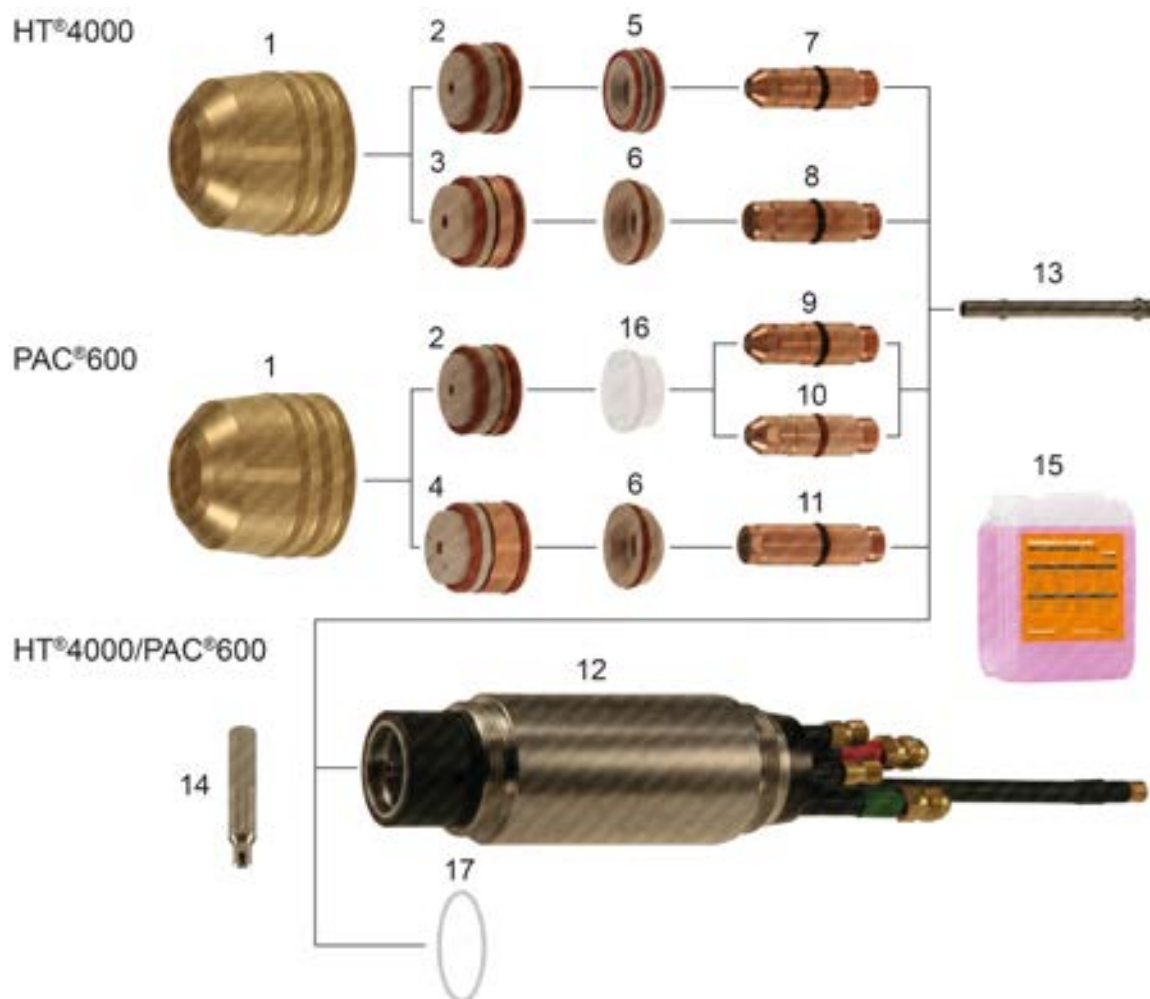
Last update of this page: 29/11/2024. See Revision history for details.

THERMACUT®
THE CUTTING COMPANY®

WWW.THERMACUT.COM
TEL.: +420 556 423 440
SALES@THERMACUT.CZ

THERMACUT®, THE CUTTING COMPANY®, FHT-EX®, EX-TRAFIRE®, EX-TRACK®, EX-TRABEAM® AND EX-TRAFLEAME® ARE REGISTERED TRADEMARKS OF THERMACUT, K.S. AND MAY BE REGISTERED IN CZECH REPUBLIC AND/OR OTHER COUNTRIES. ALL OTHER TRADEMARKS ARE PROPERTIES OF THEIR RESPECTIVE OWNERS. THERMACUT® IS NO WAY AFFILIATED WITH Hypertherm®. MOST THERMACUT® PARTS ARE MADE FOR OR BY AN ABICOR GROUP. PARTS INDICATED WITH A OEM ARE ORIGINAL PARTS MANUFACTURED BY THE ABOVE NAMED MANUFACTURER AND ARE BEING RESOLD BY THERMACUT®. THERMACUT® RESERVES THE RIGHT TO SUBSTITUTE OEM PARTS IN PLACE OF THERMACUT® PARTS. VALID FROM APRIL 2026 • PREVIOUS VERSION IS NO LONGER VALID. • © COPYRIGHT 2026 BY THERMACUT® CZECH REPUBLIC. ALL RIGHTS RESERVED.

THERMACUT® REPLACEMENT PARTS SUITABLE FOR
Hypertherm®
HT®4000
PAC®170/PAC®600



Item	Part No.	Ref. No.	Description	Std. Pkg.	Item	Part No.	Ref. No.	Description	Std. Pkg.
1.	T-0088	020579	Retaining Cap	1	8.	T-0084	020082	Electrode, N ₂	5
2.	T-0078	020086	Nozzle 260A, 340A, O ₂	1	9.	T-0083	020081	Electrode, O ₂	5
OD 3.	T-0080	020084	Nozzle .166, N ₂	1	10.	T-1382	120090	Electrode, O ₂	5
4.	T-0509	020281	Nozzle .120, N ₂	1	11.	T-0499	020285	Electrode, N ₂	5
	T-0510	020282	Nozzle .166, N ₂	1	12.	T-1393	020328	Torch Body PAC®170/PAC®600/PAC®620	1
	T-0511	020283	Nozzle .187, N ₂	1	**13.	T-1388**	020990-UR	Water Tube, TMT Torch	1
	T-0512	020284	Nozzle .220, N ₂	1	14.	T-1397	T-1397	Wrench for TMT Water Tube	1
5.	T-1292	020623	Swirl Ring, PAC®170	1	15.			Coolant Liquid. Details on the page 130, section Accessories.	
6.	T-0020	020039	Swirl Ring .120/.166/.187, N ₂	1	16.-17.			Not available any more - OEM only.	
7.	T-1293	020663	Electrode PAC®170, O ₂	5					

OD ON DEMAND – WE DO NOT KEEP THESE PARTS IN STOCK, COST IS SET ACCORDING TO THE ORDERED QUANTITY, DELIVERY TIME MAY DIFFER FROM STANDARD PRODUCTS.

****** COMPATIBLE WITH THERMACUT® AND OEM TORCH

CCW COUNTER CLOCK WISE GAS SWIRLING, USE OF CCW PARTS WILL MAKE CUT ANGLE ON THE OPPOSITE SIDE, THAN WITH STANDARD CLOCK WISE (CW) SWIRLING PARTS.

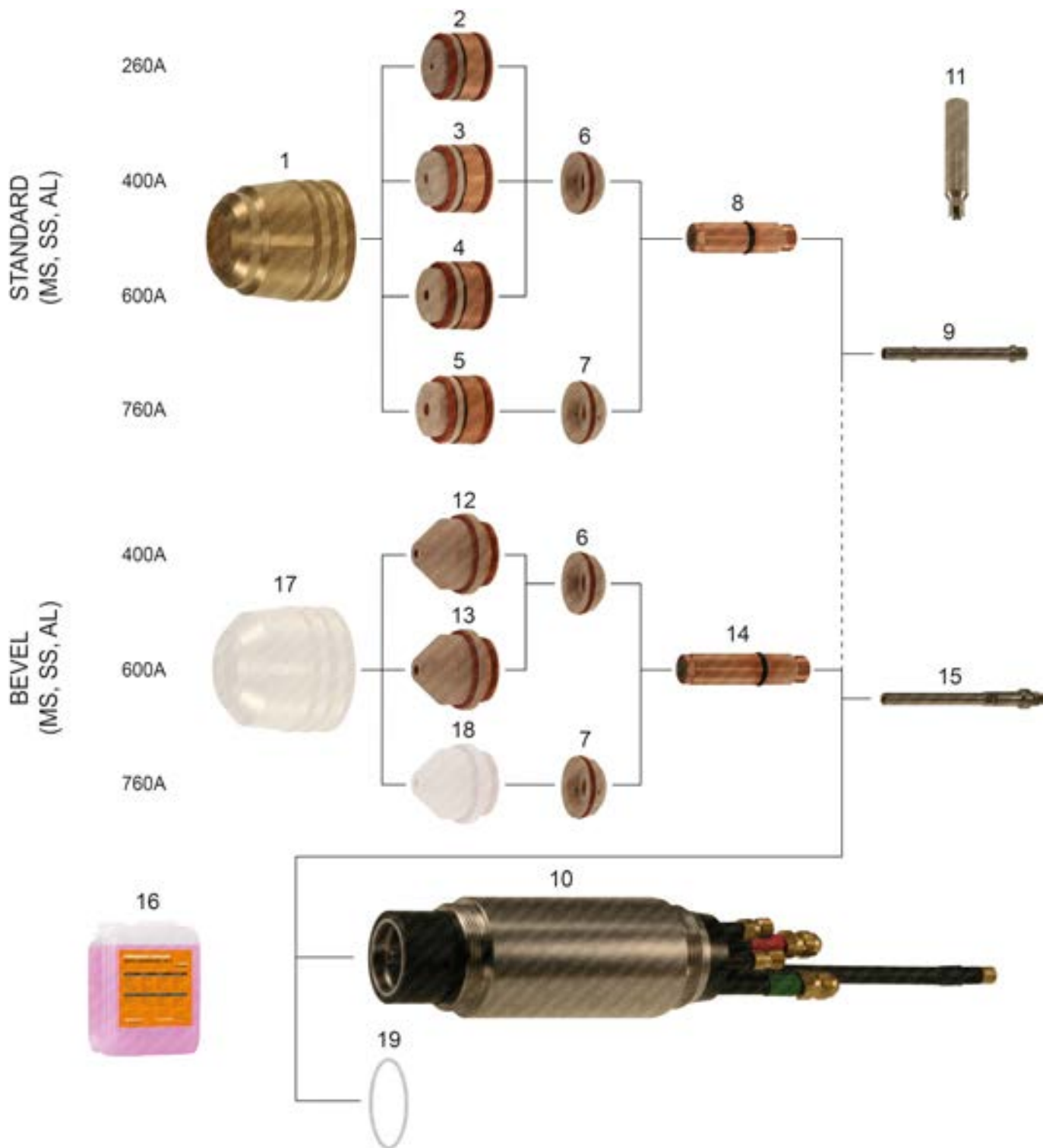
Last update of this page: 07/04/2026. See Revision history for details.

THERMACUT®
 THE CUTTING COMPANY®

WWW.THERMACUT.COM
 TEL.: +420 556 423 440
 SALES@THERMACUT.CZ

THERMACUT®, THE CUTTING COMPANY®, FHT-EX®, EX-TRAFIRE®, EX-TRACK®, EX-TRABEAM® AND EX-TRAFAME® ARE REGISTERED TRADEMARKS OF THERMACUT, K.S. AND MAY BE REGISTERED IN CZECH REPUBLIC AND/OR OTHER COUNTRIES. ALL OTHER TRADEMARKS ARE PROPERTIES OF THEIR RESPECTIVE OWNERS. THERMACUT® IS NO WAY AFFILIATED WITH Hypertherm®. MOST THERMACUT® PARTS ARE MADE FOR OR BY AN ABICOR GROUP. PARTS INDICATED WITH A OEM ARE ORIGINAL PARTS MANUFACTURED BY THE ABOVE NAMED MANUFACTURER AND ARE BEING RESOLD BY THERMACUT®. THERMACUT® RESERVES THE RIGHT TO SUBSTITUTE OEM PARTS IN PLACE OF THERMACUT® PARTS. VALID FROM APRIL 2026 • PREVIOUS VERSION IS NO LONGER VALID. • © COPYRIGHT 2026 BY THERMACUT® CZECH REPUBLIC. ALL RIGHTS RESERVED.

THERMACUT® REPLACEMENT PARTS SUITABLE FOR
Hypertherm®
HT®4001
PAC®620 WITH SLAVE



Last update of this page: 07/06/2022. See Revision history for details.

THERMACUT®
 THE CUTTING COMPANY®

WWW.THERMACUT.COM
 TEL.: +420 556 423 440
 SALES@THERMACUT.CZ

THERMACUT®, THE CUTTING COMPANY®, FHT-EX®, EX-TRAFIRE®, EX-TRACK®, EX-TRABEAM® AND EX-TRAFLEAME® ARE REGISTERED TRADEMARKS OF THERMACUT, K.S. AND MAY BE REGISTERED IN CZECH REPUBLIC AND/OR OTHER COUNTRIES. ALL OTHER TRADEMARKS ARE PROPERTIES OF THEIR RESPECTIVE OWNERS. THERMACUT® IS NO WAY AFFILIATED WITH Hypertherm®. MOST THERMACUT® PARTS ARE MADE FOR OR BY AN ABICOR GROUP. PARTS INDICATED WITH A OEM ARE ORIGINAL PARTS MANUFACTURED BY THE ABOVE NAMED MANUFACTURER AND ARE BEING RESOLD BY THERMACUT®. THERMACUT® RESERVES THE RIGHT TO SUBSTITUTE OEM PARTS IN PLACE OF THERMACUT® PARTS. VALID FROM APRIL 2026 • PREVIOUS VERSION IS NO LONGER VALID. • © COPYRIGHT 2026 BY THERMACUT® CZECH REPUBLIC. ALL RIGHTS RESERVED.

THERMACUT® REPLACEMENT PARTS SUITABLE FOR
Hypertherm®
HT®4001
PAC®620 WITH SLAVE

Item	Part No.	Ref. No.	Description	Std. Pkg.	Item	Part No.	Ref. No.	Description	Std. Pkg.
1.	T-0508	020580	Retaining Cap 260A-760A, N ₂	1	11.	T-1397	T-1397	Wrench for TMT Water Tube	1
2.	T-0509	020281	Nozzle .120, N ₂	1	12.	T-1384	120387	Nozzle 400A, Bevel, N ₂	1
3.	T-0510	020282	Nozzle .166, N ₂	1	13.	T-11184	120388	Nozzle 600A, Bevel, N ₂	1
4.	T-0511	020283	Nozzle .187, N ₂	1	14.	T-1387	020968	Electrode, Bevel, N ₂	5
5.	T-0512	020284	Nozzle .220, N ₂	1	15.	T-9883	020991-UR	Water Tube, Bevel, TMT torch	1
6.	T-0020	020039	Swirl Ring .120/.166/.187, N ₂	1	NS	KT-1369	028516	PAC®620 Cable Leads 15.2m (50')	1
7.	T-0022	020040	Swirl Ring .220	1	16.	Coolant Liquid. Details on the page 130, section Accessories.			
8.	T-0499	020285	Electrode, N ₂	5	17.-19.	Not available any more - OEM only.			
9.	T-1388	020990-UR	Water Tube, TMT Torch	1					
10.	T-1393	020328	Torch Body PAC®170/PAC®600/PAC®620	1					

* FULLY INTERCHANGEABLE WITH ORIGINAL PARTS, BUT DIFFERS FROM ORIGINAL DESIGN

** COMPATIBLE WITH THERMACUT® AND OEM TORCH

NS NOT SHOWN IN THE PICTURE

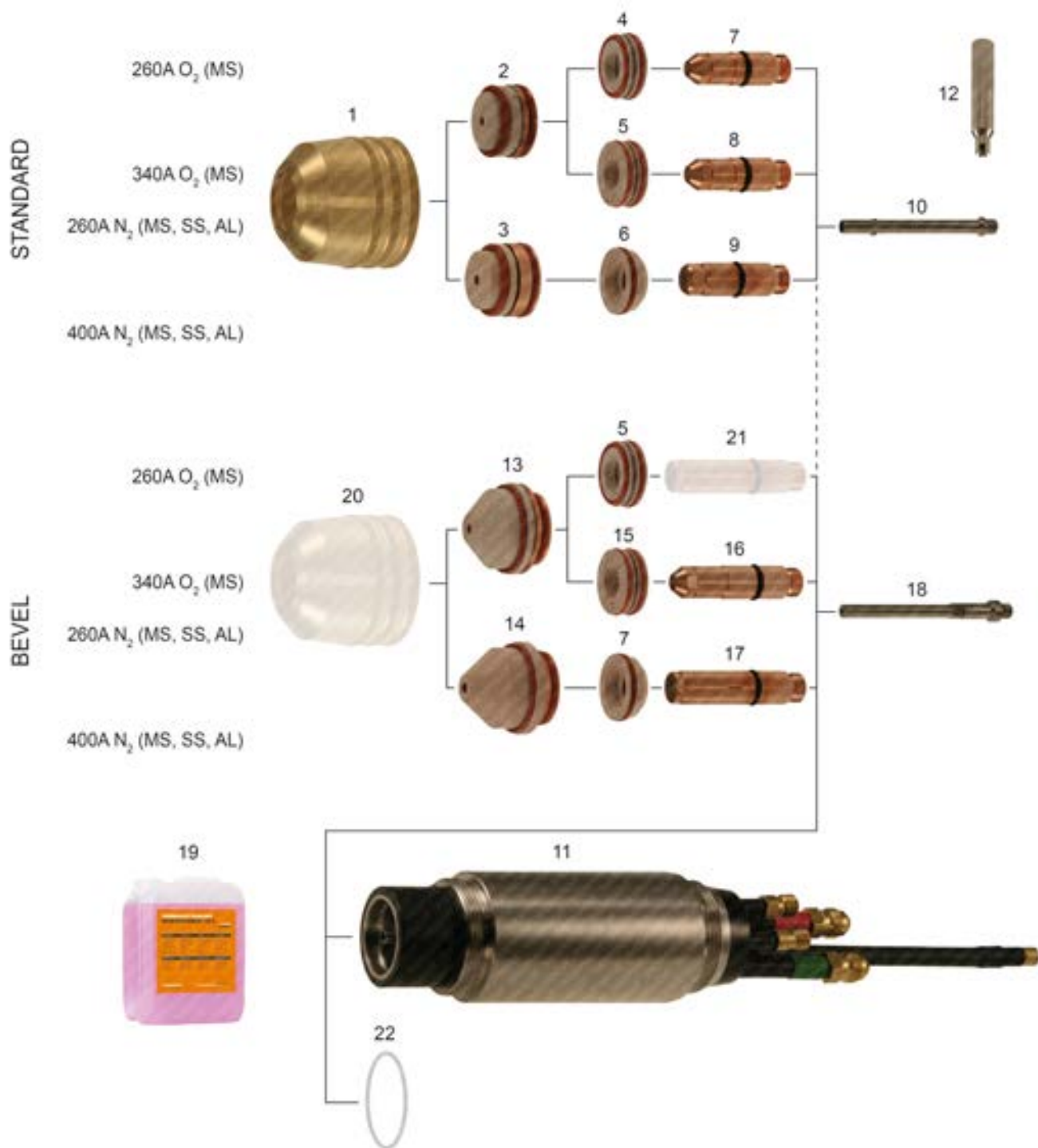
Last update of this page: 07/06/2022. See Revision history for details.

THERMACUT®
 THE CUTTING COMPANY®

WWW.THERMACUT.COM
 TEL.: +420 556 423 440
 SALES@THERMACUT.CZ

THERMACUT®, THE CUTTING COMPANY®, FHT-EX®, EX-TRAFIRE®, EX-TRACK®, EX-TRABEAM® AND EX-TRAFAME® ARE REGISTERED TRADEMARKS OF THERMACUT, K.S. AND MAY BE REGISTERED IN CZECH REPUBLIC AND/OR OTHER COUNTRIES. ALL OTHER TRADEMARKS ARE PROPERTIES OF THEIR RESPECTIVE OWNERS. THERMACUT® IS NO WAY AFFILIATED WITH Hypertherm®. MOST THERMACUT® PARTS ARE MADE FOR OR BY AN ABICOR GROUP. PARTS INDICATED WITH A OEM ARE ORIGINAL PARTS MANUFACTURED BY THE ABOVE NAMED MANUFACTURER AND ARE BEING RESOLD BY THERMACUT®. THERMACUT® RESERVES THE RIGHT TO SUBSTITUTE OEM PARTS IN PLACE OF THERMACUT® PARTS. VALID FROM APRIL 2026 * PREVIOUS VERSION IS NO LONGER VALID. * © COPYRIGHT 2026 BY THERMACUT® CZECH REPUBLIC. ALL RIGHTS RESERVED.

THERMACUT® REPLACEMENT PARTS SUITABLE FOR
Hypertherm®
HT®4001
PAC®620 WITHOUT SLAVE



Last update of this page: 07/06/2022. See Revision history for details.

THERMACUT® REPLACEMENT PARTS SUITABLE FOR
Hypertherm®
HT®4001
PAC®620 WITHOUT SLAVE

Item	Part No.	Ref. No.	Description	Std. Pkg.	Item	Part No.	Ref. No.	Description	Std. Pkg.
1.	T-0088	020579	Retaining Cap 260-400A	1	13.	T-2841	120384	Nozzle 260A, 340A, Bevel, O ₂	1
2.	T-0078	020086	Nozzle 260A, 340A, O ₂	1		T-2928	120385	Nozzle 260A, 340A, Bevel, O ₂ , CCW	1
OD 3.	T-0080	020084	Nozzle .166, N ₂	1	14.	T-1384	120387	Nozzle 400A, Bevel, N ₂	1
4.	T-1292	020623	Swirl Ring 260A, O ₂	1	15.	T-4189	120460	Swirl Ring 340A, O ₂	1
5.	T-1381	120135	Swirl Ring 340A, O ₂	1		T-3539	120461	Swirl Ring 340A, O ₂ , CCW	1
6.	T-0020	020039	Swirl Ring .120/.166/.187, N ₂	1	16.	T-3842	120836	Electrode 340A, Bevel, O ₂	5
7.	T-1293	020663	Electrode 260A, O ₂	5	17.	T-1387	020968	Electrode, Bevel, N ₂	5
OD *8.	T-2846*	120630-UR	Electrode 340A, O ₂	5	18.	T-9883	020991-UR	Water Tube, Bevel, TMT torch	1
9.	T-0084	020082	Electrode 260A, 400A, N ₂	5	NS	KT-1369	028516	PAC®620 Cable Leads 15.2m (50')	1
10.	T-1388	020990-UR	Water Tube, TMT Torch	1	19.	Coolant Liquid. Details on the page 130, section Accessories.			
11.	T-1393	020328	Torch Body PAC®170/PAC®600/PAC®620	1	20.-22.	Not available any more - OEM only.			
12.	T-1397	T-1397	Wrench for TMT Water Tube	1					

OD ON DEMAND – WE DO NOT KEEP THESE PARTS IN STOCK, COST IS SET ACCORDING TO THE ORDERED QUANTITY, DELIVERY TIME MAY DIFFER FROM STANDARD PRODUCTS.

***** FULLY INTERCHANGEABLE WITH ORIGINAL PARTS, BUT DIFFERS FROM ORIGINAL DESIGN

****** COMPATIBLE WITH THERMACUT® AND OEM TORCH

NS NOT SHOWN IN THE PICTURE

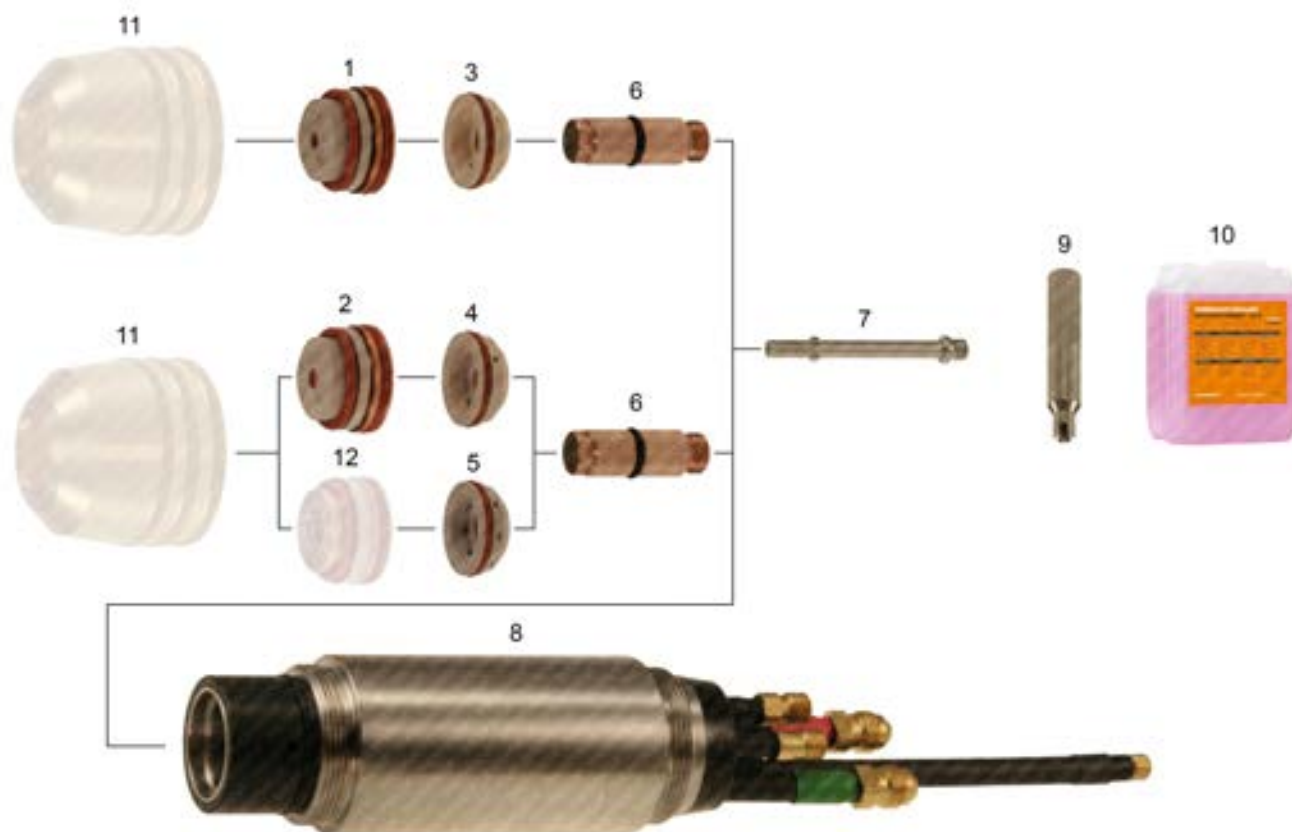
Last update of this page: 07/06/2022. See Revision history for details.

THERMACUT®
THE CUTTING COMPANY®

WWW.THERMACUT.COM
TEL.: +420 556 423 440
SALES@THERMACUT.CZ

THERMACUT®, THE CUTTING COMPANY®, FHT-EX®, EX-TRAFIRE®, EX-TRACK®, EX-TRABEAM® AND EX-TRAFAME® ARE REGISTERED TRADEMARKS OF THERMACUT, K.S. AND MAY BE REGISTERED IN CZECH REPUBLIC AND/OR OTHER COUNTRIES. ALL OTHER TRADEMARKS ARE PROPERTIES OF THEIR RESPECTIVE OWNERS. THERMACUT® IS NO WAY AFFILIATED WITH Hypertherm®. MOST THERMACUT® PARTS ARE MADE FOR OR BY AN ABICOR GROUP. PARTS INDICATED WITH A OEM ARE ORIGINAL PARTS MANUFACTURED BY THE ABOVE NAMED MANUFACTURER AND ARE BEING RESOLD BY THERMACUT®. THERMACUT® RESERVES THE RIGHT TO SUBSTITUTE OEM PARTS IN PLACE OF THERMACUT® PARTS. VALID FROM APRIL 2026 • PREVIOUS VERSION IS NO LONGER VALID. • © COPYRIGHT 2026 BY THERMACUT® CZECH REPUBLIC. ALL RIGHTS RESERVED.

THERMACUT® REPLACEMENT PARTS SUITABLE FOR
Hypertherm®
PAC® 500
MODEL 500®



Last update of this page: 07/06/2022. See Revision history for details.

THERMACUT®
 THE CUTTING COMPANY®

WWW.THERMACUT.COM
TEL.: +420 556 423 440
SALES@THERMACUT.CZ

THERMACUT®, THE CUTTING COMPANY®, FHT-EX®, EX-TRAFIRE®, EX-TRACK®, EX-TRABEAM® AND EX-TRAFAME® ARE REGISTERED TRADEMARKS OF THERMACUT, K.S. AND MAY BE REGISTERED IN CZECH REPUBLIC AND/OR OTHER COUNTRIES. ALL OTHER TRADEMARKS ARE PROPERTIES OF THEIR RESPECTIVE OWNERS. THERMACUT® IS NO WAY AFFILIATED WITH Hypertherm®. MOST THERMACUT® PARTS ARE MADE FOR OR BY AN ABICOR GROUP. PARTS INDICATED WITH A OEM ARE ORIGINAL PARTS MANUFACTURED BY THE ABOVE NAMED MANUFACTURER AND ARE BEING RESOLD BY THERMACUT®. THERMACUT® RESERVES THE RIGHT TO SUBSTITUTE OEM PARTS IN PLACE OF THERMACUT® PARTS. VALID FROM APRIL 2026 • PREVIOUS VERSION IS NO LONGER VALID. • © COPYRIGHT 2026 BY THERMACUT® CZECH REPUBLIC. ALL RIGHTS RESERVED.

THERMACUT® REPLACEMENT PARTS SUITABLE FOR
Hypertherm®
PAC®500
MODEL 500®

Item	Part No.	Ref. No.	Description	Std. Pkg	Item	Part No.	Ref. No.	Description	Std. Pkg
1.	T-0017	020036	Nozzle .187	1	NS	KT-1157	028141	HT®400, PAC®500 Cable Leads 9.2m (30')	1
2.	T-0018	020037	Nozzle .220	1	NS	KT-1153	028142	HT®400, PAC®500 Cable Leads 10.7m (35')	1
3.	T-0020	020039	Swirl Ring .120/.166/.187, N ₂	1	NS	KT-1404	028143	HT®400, PAC®500 Cable Leads 12.2m (40')	1
4.	T-0021	020042	Swirl Ring .166, .187, CCW	1	NS	KT-1217	K.HT400.15,2M.K	HT®400, PAC®500 Cable Leads 15.2m (50')	1
5.	T-0022	020040	Swirl Ring .220	1	NS	KT-1471	K.PAC500.6,1M	PAC®500 Mach. Torch with Leads 6.1m (20')	
	T-0023	020048	Swirl Ring .250	1	NS	KT-1165	K.PAC500.15,2M	PAC®500 Mach. Torch with Leads 15.2m (50')	1
6.	T-0024	020038	Electrode	5	NS	KT-1164	K.PAC500.22,9M	PAC®500 Mach. Torch with Leads 22.9m (75')	1
7.	T-1395	120035-UR	Water Tube, TMT Torch	1	10.	Coolant Liquid. Details on the page 130, section Accessories.			
8.	T-0025	020030	Torch Main Body PAC®500	1	11.-12.	Not available any more – OEM only.			
9.	T-1397	T-1397	Wrench for TMT Water Tube	1	Different types of cable leads available on request				
NS	KT-1214	028139	HT®400, PAC®500 Cable Leads 6.1m (20')	1					
NS	KT-1154	028140	HT®400, PAC®500 Cable Leads 7.6m (25')	1					

COMPATIBLE WITH OEM TORCH ONLY, DOESN'T FIT TO THERMACUT® TORCH
 ** COMPATIBLE WITH THERMACUT® AND OEM TORCH
 NS NOT SHOWN IN THE PICTURE

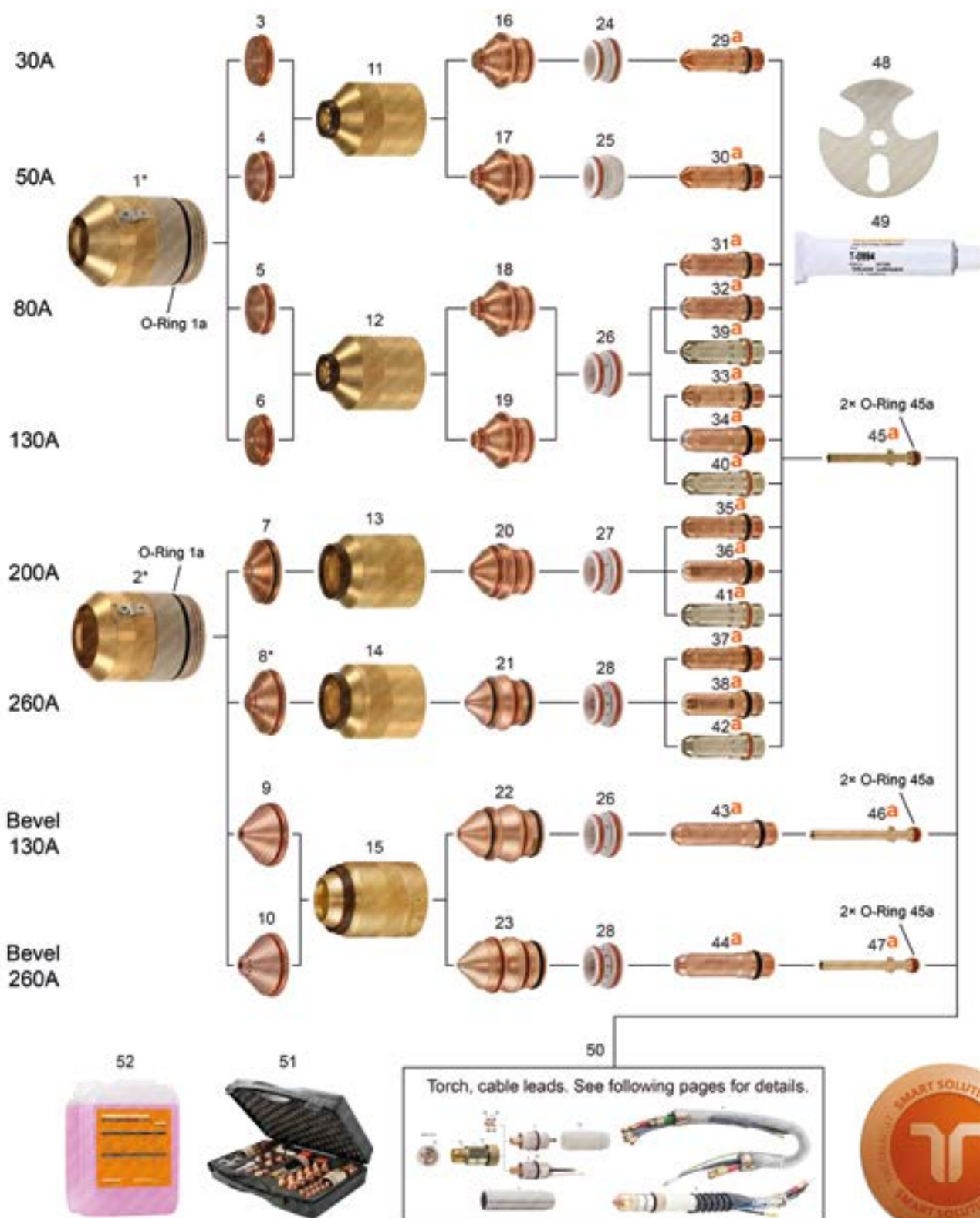
Last update of this page: 07/06/2022. See Revision history for details.

THERMACUT®
 THE CUTTING COMPANY®

WWW.THERMACUT.COM
 TEL.: +420 556 423 440
 SALES@THERMACUT.CZ

THERMACUT®, THE CUTTING COMPANY®, FHT-EX®, EX-TRAFIRE®, EX-TRACK®, EX-TRABEAM® AND EX-TRAFLEAME® ARE REGISTERED TRADEMARKS OF THERMACUT, K.S. AND MAY BE REGISTERED IN CZECH REPUBLIC AND/OR OTHER COUNTRIES. ALL OTHER TRADEMARKS ARE PROPERTIES OF THEIR RESPECTIVE OWNERS. THERMACUT® IS NO WAY AFFILIATED WITH Hypertherm®.
 MOST THERMACUT® PARTS ARE MADE FOR OR BY AN ABICOR GROUP. PARTS INDICATED WITH A OEM ARE ORIGINAL PARTS MANUFACTURED BY THE ABOVE NAMED MANUFACTURER AND ARE BEING RESOLD BY THERMACUT®. THERMACUT® RESERVES THE RIGHT TO SUBSTITUTE OEM PARTS IN PLACE OF THERMACUT® PARTS.
 VALID FROM APRIL 2026 • PREVIOUS VERSION IS NO LONGER VALID. • © COPYRIGHT 2026 BY THERMACUT® CZECH REPUBLIC. ALL RIGHTS RESERVED.

THERMACUT® REPLACEMENT PARTS SUITABLE FOR
Hypertherm®
HyPerformance® Plasma
HPR®130/HPR®260 MILD STEEL



Last update of this page: 20/11/2025. See Revision history for details.

THERMACUT®
 THE CUTTING COMPANY®

WWW.THERMACUT.COM
 TEL.: +420 556 423 440
 SALES@THERMACUT.CZ

THERMACUT®, THE CUTTING COMPANY®, FHT-EX®, EX-TRAFIRE®, EX-TRACK®, EX-TRABEAM® AND EX-TRAFLEAME® ARE REGISTERED TRADEMARKS OF THERMACUT, K.S. AND MAY BE REGISTERED IN CZECH REPUBLIC AND/OR OTHER COUNTRIES. ALL OTHER TRADEMARKS ARE PROPERTIES OF THEIR RESPECTIVE OWNERS. THERMACUT® IS NO WAY AFFILIATED WITH Hypertherm®. MOST THERMACUT® PARTS ARE MADE FOR OR BY AN ABICOR GROUP. PARTS INDICATED WITH A OEM ARE ORIGINAL PARTS MANUFACTURED BY THE ABOVE NAMED MANUFACTURER AND ARE BEING RESOLD BY THERMACUT®. THERMACUT® RESERVES THE RIGHT TO SUBSTITUTE OEM PARTS IN PLACE OF THERMACUT® PARTS. VALID FROM APRIL 2026 • PREVIOUS VERSION IS NO LONGER VALID. • © COPYRIGHT 2026 BY THERMACUT® CZECH REPUBLIC. ALL RIGHTS RESERVED.

THERMACUT® REPLACEMENT PARTS SUITABLE FOR

Hypertherm®

HyPerformance® Plasma

HPR®130/HPR®260 MILD STEEL

PRODUCT BROCHURE WITH DETAILS AT
WWW.THERMACUT.COM

Item	Part No.	Ref. No.	Description	Std. Pkg.	Item	Part No.	Ref. No.	Description	Std. Pkg.
1.	T-9961	220173-UR	Shield Cap 30-130A	1		T-10939	220542	Nozzle 260A, Bevel	1
1a.	N-10099	1-031B	O-Ring	1	24.	T-10297	220180	Swirl Ring 30-60A	1
2.	T-9964	220398-UR	Shield Cap 200/260A (130/260A, Bevel)	1	25.	T-10305	220553	Swirl Ring 50A	1
3.	T-10878	220194	Shield 30A	10	26.	T-10295	220179	Swirl Ring 80/130 (130A, Bevel)	1
4.	T-10882	220555	Shield 50A	10	27.	T-10296	220353	Swirl Ring 200A	1
5.	T-9838	220189	Shield 80A	10	28.	T-10271	220436	Swirl Ring 260A (260A, Bevel)	1
6.	T-9839	220183	Shield 130A	10	a 29.	T-9894	220192-UR	Electrode 30A	5
7.	T-9965	220356	Shield 200A	1	a 30.	T-10306	220552-UR	Electrode 50A	5
8.	T-9970	220440-UR	Shield 260A	1	a 31.	T-9895	220187-UR	Electrode 80A	5
9.	T-10311	220645	Shield 130A, Bevel	1	a 32.	T-12064	220187-PRO	Electrode 80A (=220566), Silver PRO	5
10.	T-10881	220545	Shield 260A, Bevel	1	a 33.	T-9920	220181-UR	Electrode 130A	5
11.	T-11146	220313	Inner Retaining Cap 30/50A	1	a 34.	T-11203	220181-PRO	Electrode 130A (=220665-PRO), Silver PRO	5
12.	T-11144	220176	Inner Retaining Cap 80/130A	1	a 35.	T-9969	220352-UR	Electrode 200A	5
13.	T-11149	220355	Inner Retaining Cap 200A	1	a 36.	T-11200	220352-PRO	Electrode 200A (=220666-PRO), Silver PRO	5
14.	T-11150	220433	Inner Retaining Cap 260A	1	a 37.	T-9974	220435-UR	Electrode 260A	5
15.	T-11151	220603	Inner Retaining Cap 130A/260A, Bevel	1	a 38.	T-11197	220435-PRO	Electrode 260A (=220668-PRO), Silver PRO	5
16.	T-9834	220193-UR	Nozzle 30A	1	a 39.	T-4927	220187-AG	Electrode 80A, SilverEX-®	5
	T-10936	220193	Nozzle 30A	1	a 40.	T-4917	220181-AG	Electrode 130A, SilverEX-®	5
17.	T-10313	220554-UR	Nozzle 50A	1	a 41.	T-4925	220352-AG	Electrode 200A, SilverEX-®	5
	T-10940	220554	Nozzle 50A	1	a 42.	T-4926	220435-AG	Electrode 260A, SilverEX-®	5
18.	T-9835	220188-UR	Nozzle 80A	1	a 43.	T-10309	220649-UR	Electrode 130A, Bevel	5
	T-10935	220188	Nozzle 80A	1	a 44.	T-10307	220541-UR	Electrode 260A, Bevel	5
19.	T-9836	220182-UR	Nozzle 130A	1	a 45.	T-9882	220340-UR	Cooling Tube 30-260A	1
	T-10934	220182	Nozzle 130A	1	45a.	T-13016	026009	O-Ring	1
NS	T-10248	220510-UR	Nozzle 100A, HD®3070 upgrade	1	a 46.	T-10472	220700-UR	Cooling Tube 80-200A, Bevel	1
NS	T-11265	220510	Nozzle 100A, HD®3070 upgrade	1	a 47.	T-10323	220571-UR	Cooling Tube 400A (260-400A, Bevel)	1
20.	T-9967	220354-UR	Nozzle 200A	1	*48.	TN-0069*	104119-UR	Consumables Removal Tool	1
	T-10937	220354	Nozzle 200A	1	49.	T-0994	027055	Silicone Lubricant 25ml	1
21.	T-9972	220439-UR	Nozzle 260A	1	50.	Torch, cable leads. See following pages for details.			
	T-10938	220439	Nozzle 260A	1	51.	Consumable Case. Details on the page 133, section Accessories.			
22.	T-10941	220646	Nozzle 130A, Bevel	1	52.	Coolant Liquid. Details on the page 130, section Accessories.			
23.	T-10308	220542-UR	Nozzle 260A, Bevel	1					

* FULLY INTERCHANGEABLE WITH ORIGINAL PARTS, BUT DIFFERS FROM ORIGINAL DESIGN

a THERMACUT® ELECTRODES HAS TO BE USED WITH THERMACUT® DESIGN COOLING TUBE, OTHERWISE IT DOESN'T FIT TO THE TORCH, THERMACUT® COOLING TUBE CAN BE USED FOR THERMACUT® DESIGN ELECTRODES AND FOR ORIGINAL DESIGN TOO

** SHIELD OFFERS BETTER LIFETIME BECAUSE OF IMPROVED DESIGN AND IS FULLY INTERCHANGEABLE AND COMPATIBLE WITH ORIGINAL PARTS

NS NOT SHOWN IN THE PICTURE

-PRO SILVER PRO TECHNOLOGY INCREASES ELECTRODE LIFETIME SIGNIFICANTLY COMPARED TO STANDARD COPPER ELECTRODES

SMART SOLUTION - DESIGN IMPROVEMENTS THAT BRINGS ADDED VALUE SUCH AS IMPROVED LIFETIME OF CONSUMABLES, EXCELLENT CUT QUALITY, SPEED OR BETTER COST EFFECTIVENESS OF YOUR SYSTEM

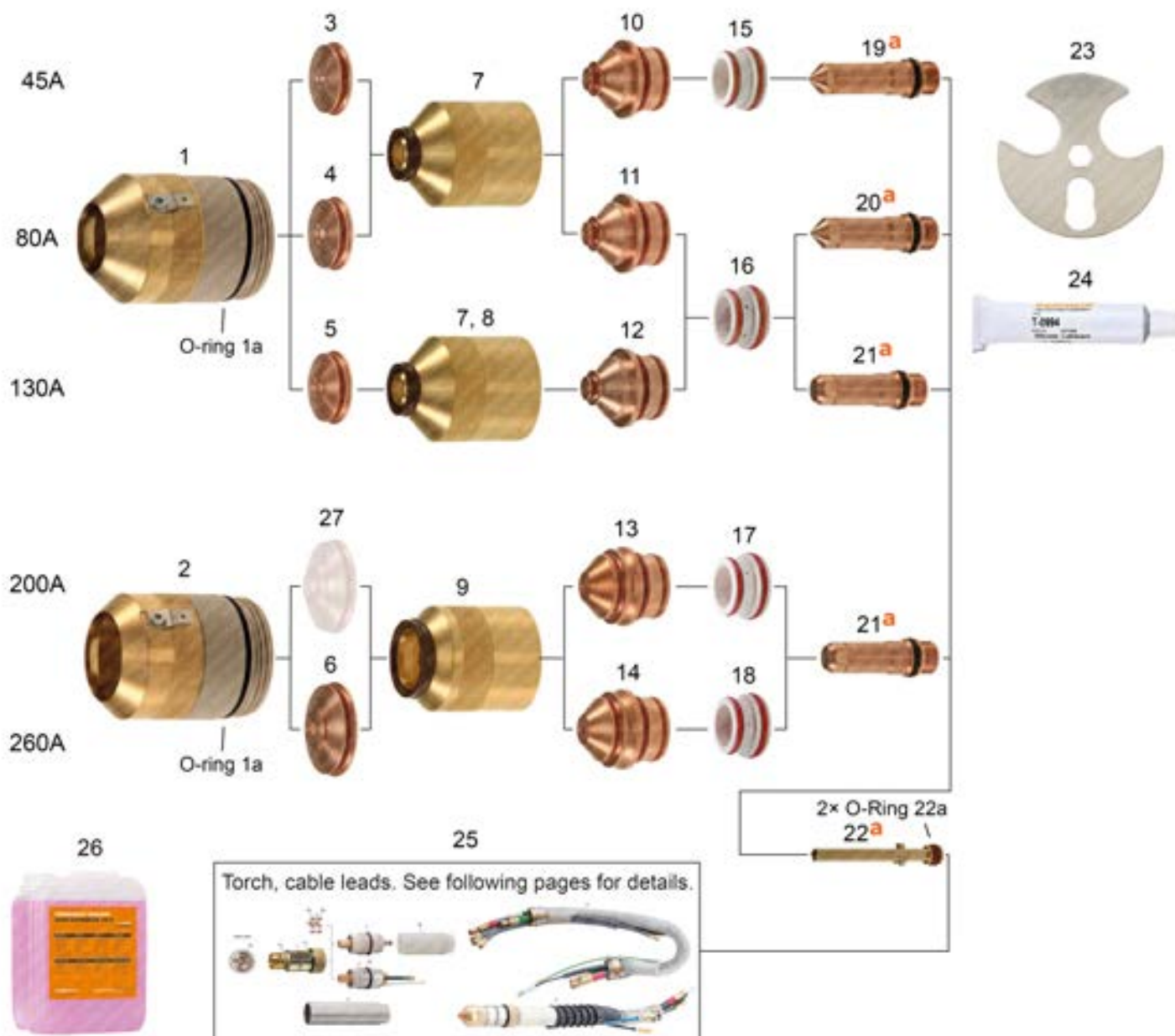
Last update of this page: 20/11/2025. See Revision history for details.

THERMACUT®
THE CUTTING COMPANY®

WWW.THERMACUT.COM
TEL.: +420 556 423 440
SALES@THERMACUT.CZ

THERMACUT®, THE CUTTING COMPANY®, FHT-EX®, EX-TRAFIRE®, EX-TRACK®, EX-TRABEAM® AND EX-TRAFAME® ARE REGISTERED TRADEMARKS OF THERMACUT, K.S. AND MAY BE REGISTERED IN CZECH REPUBLIC AND/OR OTHER COUNTRIES. ALL OTHER TRADEMARKS ARE PROPERTIES OF THEIR RESPECTIVE OWNERS. THERMACUT® IS NO WAY AFFILIATED WITH Hypertherm®. MOST THERMACUT® PARTS ARE MADE FOR OR BY AN ABICOR GROUP. PARTS INDICATED WITH A OEM ARE ORIGINAL PARTS MANUFACTURED BY THE ABOVE NAMED MANUFACTURER AND ARE BEING RESOLD BY THERMACUT®. THERMACUT® RESERVES THE RIGHT TO SUBSTITUTE OEM PARTS IN PLACE OF THERMACUT® PARTS. VALID FROM APRIL 2026 • PREVIOUS VERSION IS NO LONGER VALID. • © COPYRIGHT 2026 BY THERMACUT® CZECH REPUBLIC. ALL RIGHTS RESERVED.

**THERMACUT® REPLACEMENT PARTS SUITABLE FOR
Hypertherm®
HyPerformance® Plasma
HPR®130/HPR®260 STAINLESS STEEL**



Last update of this page: 07/04/2026. See Revision history for details.

THERMACUT® REPLACEMENT PARTS SUITABLE FOR
Hypertherm®
HyPerformance® Plasma
HPR®130/HPR®260 STAINLESS STEEL


PRODUCT BROCHURE WITH DETAILS AT
WWW.THERMACUT.COM

Item	Part No.	Ref. No.	Description	Std. Pkg.	Item	Part No.	Ref. No.	Description	Std. Pkg.
1.	T-9961	220173-UR	Shield Cap 45-130A	1	17.	T-10579	220342	Swirl Ring 200A	1
2.	T-9964	220398-UR	Shield Cap 200/260A (130/260A, Bevel)	1	18.	T-10596	220405	Swirl Ring 260A (260A, Bevel)	1
3.	T-9975	220202	Shield 45A	10	a 19.	T-9978	220308-UR	Electrode 45A	5
4.	T-9979	220338	Shield 80A	10	a 20.	T-9981	220339-UR	Electrode 80A	5
5.	T-9982	220198	Shield 130A	10	a 21.	T-9984	220307-UR	Electrode 130A/200A/260A	5
6.	T-10880	220407	Shield 260A	10	a 22.	T-9882	220340-UR	Cooling Tube 30-260A	1
7.	T-11145	220304	Inner Retaining Cap 45A/80A/130A	1	22a.	N-10055	1-009S	O-Ring	1
8.	T-11144	220176	Inner Retaining Cap 130A (N ₂)	1	*23.	TN-0069*	104119-UR	Consumables Removal Tool	1
9.	T-11147	220344	Inner Retaining Cap 200A/260A	1	1a.	N-10099	1-031B	O-Ring	1
10.	T-9977	220201	Nozzle 45A	1	24.	T-0994	027055	Silicone Lubricant 25ml	1
11.	T-9980	220337	Nozzle 80A	5	25.	Torch, cable leads. See following pages for details.			
12.	T-9983	220197	Nozzle 130A	5	26.	Coolant Liquid. Details on the page 130, section Accessories.			
13.	T-9987	220343	Nozzle 200A	1	27.	Not available any more - OEM only.			
14.	T-9990	220406	Nozzle 260A	1					
15.	T-10297	220180	Swirl Ring 30-60A	1					
16.	T-10295	220179	Swirl Ring 80A/130A (130A, Bevel)	1					

* FULLY INTERCHANGEABLE WITH ORIGINAL PARTS, BUT DIFFERS FROM ORIGINAL DESIGN

a THERMACUT® ELECTRODES HAS TO BE USED WITH THERMACUT® DESIGN COOLING TUBE, OTHERWISE IT DOESN'T FIT TO THE TORCH, THERMACUT® COOLING TUBE CAN BE USED FOR THERMACUT® DESIGN ELECTRODES AND FOR ORIGINAL DESIGN TOO

SMART SOLUTION - DESIGN IMPROVEMENTS THAT BRINGS ADDED VALUE SUCH AS IMPROVED LIFETIME OF CONSUMABLES, EXCELLENT CUT QUALITY, SPEED OR BETTER COST EFFECTIVENESS OF YOUR SYSTEM

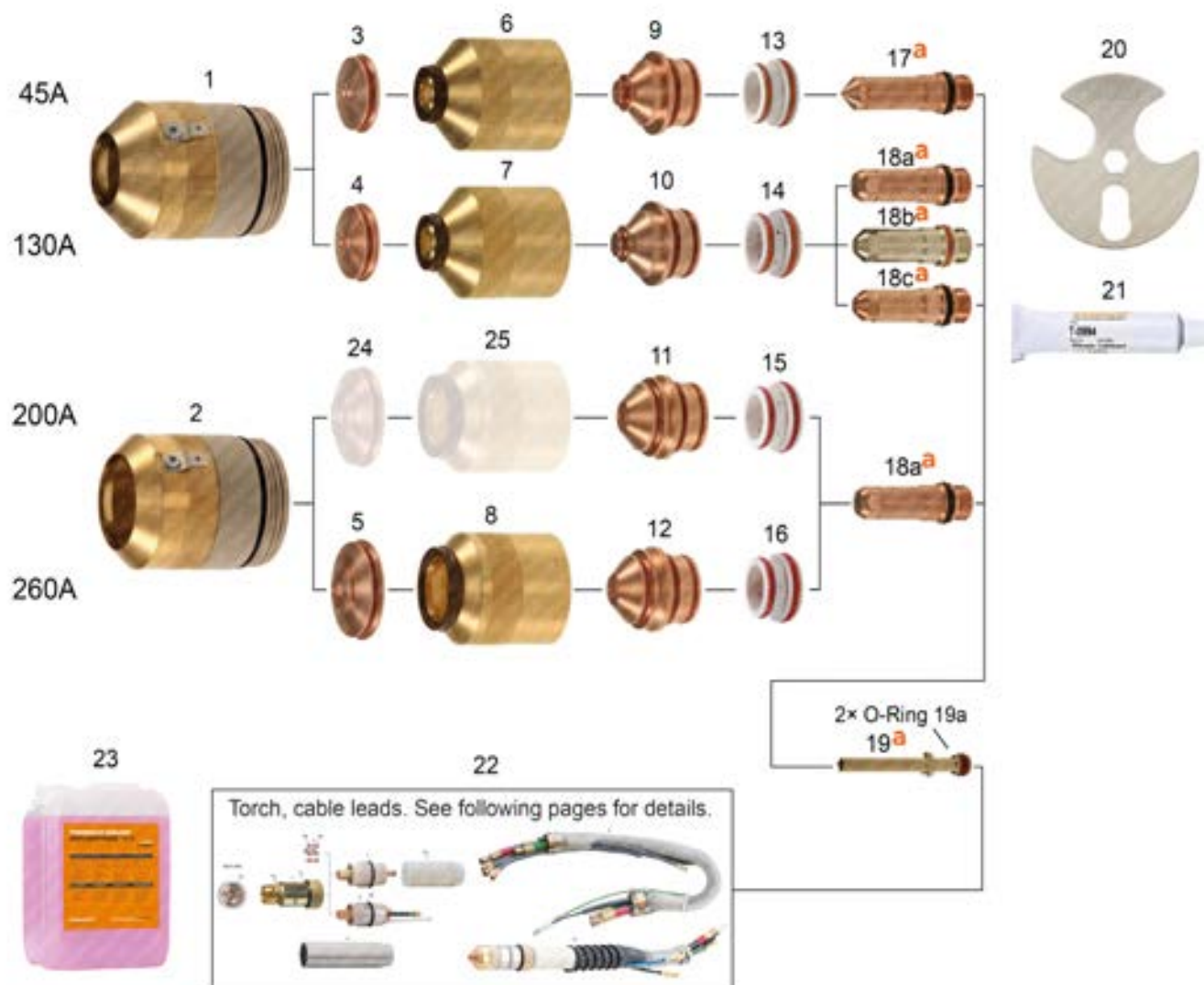
Last update of this page: 07/04/2026. See Revision history for details.

THERMACUT®
 THE CUTTING COMPANY®

WWW.THERMACUT.COM
 TEL.: +420 556 423 440
 SALES@THERMACUT.CZ

THERMACUT®, THE CUTTING COMPANY®, FHT-EX®, EX-TRAFIRE®, EX-TRACK®, EX-TRABEAM® AND EX-TRAFLEAME® ARE REGISTERED TRADEMARKS OF THERMACUT, K.S. AND MAY BE REGISTERED IN CZECH REPUBLIC AND/OR OTHER COUNTRIES. ALL OTHER TRADEMARKS ARE PROPERTIES OF THEIR RESPECTIVE OWNERS. THERMACUT® IS NO WAY AFFILIATED WITH Hypertherm®. MOST THERMACUT® PARTS ARE MADE FOR OR BY AN ABICOR GROUP. PARTS INDICATED WITH A OEM ARE ORIGINAL PARTS MANUFACTURED BY THE ABOVE NAMED MANUFACTURER AND ARE BEING RESOLD BY THERMACUT®. THERMACUT® RESERVES THE RIGHT TO SUBSTITUTE OEM PARTS IN PLACE OF THERMACUT® PARTS. VALID FROM APRIL 2026 * PREVIOUS VERSION IS NO LONGER VALID. * © COPYRIGHT 2026 BY THERMACUT® CZECH REPUBLIC. ALL RIGHTS RESERVED.

THERMACUT® REPLACEMENT PARTS SUITABLE FOR
Hypertherm®
HyPerformance® Plasma
HPR®130/HPR®260 ALUMINIUM



Last update of this page: 07/04/2026. See Revision history for details.

THERMACUT®
 THE CUTTING COMPANY®

WWW.THERMACUT.COM
 TEL.: +420 556 423 440
 SALES@THERMACUT.CZ

THERMACUT®, THE CUTTING COMPANY®, FHT-EX®, EX-TRAFIRE®, EX-TRACK®, EX-TRABEAM® AND EX-TRAFLEAME® ARE REGISTERED TRADEMARKS OF THERMACUT, K.S. AND MAY BE REGISTERED IN CZECH REPUBLIC AND/OR OTHER COUNTRIES. ALL OTHER TRADEMARKS ARE PROPERTIES OF THEIR RESPECTIVE OWNERS. THERMACUT® IS NO WAY AFFILIATED WITH Hypertherm®. MOST THERMACUT® PARTS ARE MADE FOR OR BY AN ABICOR GROUP. PARTS INDICATED WITH A OEM ARE ORIGINAL PARTS MANUFACTURED BY THE ABOVE NAMED MANUFACTURER AND ARE BEING RESOLD BY THERMACUT®. THERMACUT® RESERVES THE RIGHT TO SUBSTITUTE OEM PARTS IN PLACE OF THERMACUT® PARTS. VALID FROM APRIL 2026 • PREVIOUS VERSION IS NO LONGER VALID. • © COPYRIGHT 2026 BY THERMACUT® CZECH REPUBLIC. ALL RIGHTS RESERVED.

THERMACUT® REPLACEMENT PARTS SUITABLE FOR
Hypertherm®
HyPerformance® Plasma
HPR®130/HPR®260 ALUMINIUM


PRODUCT BROCHURE WITH DETAILS AT
WWW.THERMACUT.COM

Item	Part No.	Ref. No.	Description	Std. Pkg.	Item	Part No.	Ref. No.	Description	Std. Pkg.
1.	T-9961	220173-UR	Shield Cap 45-130A	1	15.	T-10579	220342	Swirl Ring 200A	1
2.	T-9964	220398-UR	Shield Cap 200/260A	1	16.	T-10596	220405	Swirl Ring 260A	1
3.	T-9975	220202	Shield 45A	10	a 17.	T-9978	220308-UR	Electrode 45A	5
4.	T-9982	220198	Shield 130A	10	a 18c	T-9920	220181-UR	Electrode 130A	5
5.	T-10880	220407	Shield 260A	10	a 18b	T-4917	220181-AG	Electrode 130A, SilverEX-®	5
6.,7.	T-11144	220176	Inner Retaining Cap 45A/130A	1	a 18a	T-9984	220307-UR	Electrode 130A/200A/260A	5
7.	T-11145	220304	Inner Retaining Cap 130A	1	a 19.	T-9882	220340-UR	Cooling Tube 30-260A	1
8.	T-11147	220344	Inner Retaining Cap 260A	1	19a.	N-10055	1-009S	O-Ring	1
9.	T-9977	220201	Nozzle 45A	1	*20.	TN-0069*	104119-UR	Consumables Removal Tool	1
10.	T-9983	220197	Nozzle 130A	5	21.	T-0994	027055	Silicone Lubricant 25ml	1
11.	T-9993	220346	Nozzle 200A	1	22.	Torch, cable leads. See following pages for details.			
12.	T-9990	220406	Nozzle 260A	1	23.	Coolant Liquid. Details on the page 130, section Accessories.			
13.	T-10297	220180	Swirl Ring 45A	1	24.-25.	Not available any more – OEM only.			
14.	T-10295	220179	Swirl Ring 130A	1					

* FULLY INTERCHANGEABLE WITH ORIGINAL PARTS, BUT DIFFERS FROM ORIGINAL DESIGN

a THERMACUT® ELECTRODES HAS TO BE USED WITH THERMACUT® DESIGN COOLING TUBE, OTHERWISE IT DOESN'T FIT TO THE TORCH, THERMACUT® COOLING TUBE CAN BE USED FOR THERMACUT® DESIGN ELECTRODES AND FOR ORIGINAL DESIGN TOO

SMART SOLUTION – DESIGN IMPROVEMENTS THAT BRINGS ADDED VALUE SUCH AS IMPROVED LIFETIME OF CONSUMABLES, EXCELLENT CUT QUALITY, SPEED OR BETTER COST EFFECTIVENESS OF YOUR SYSTEM

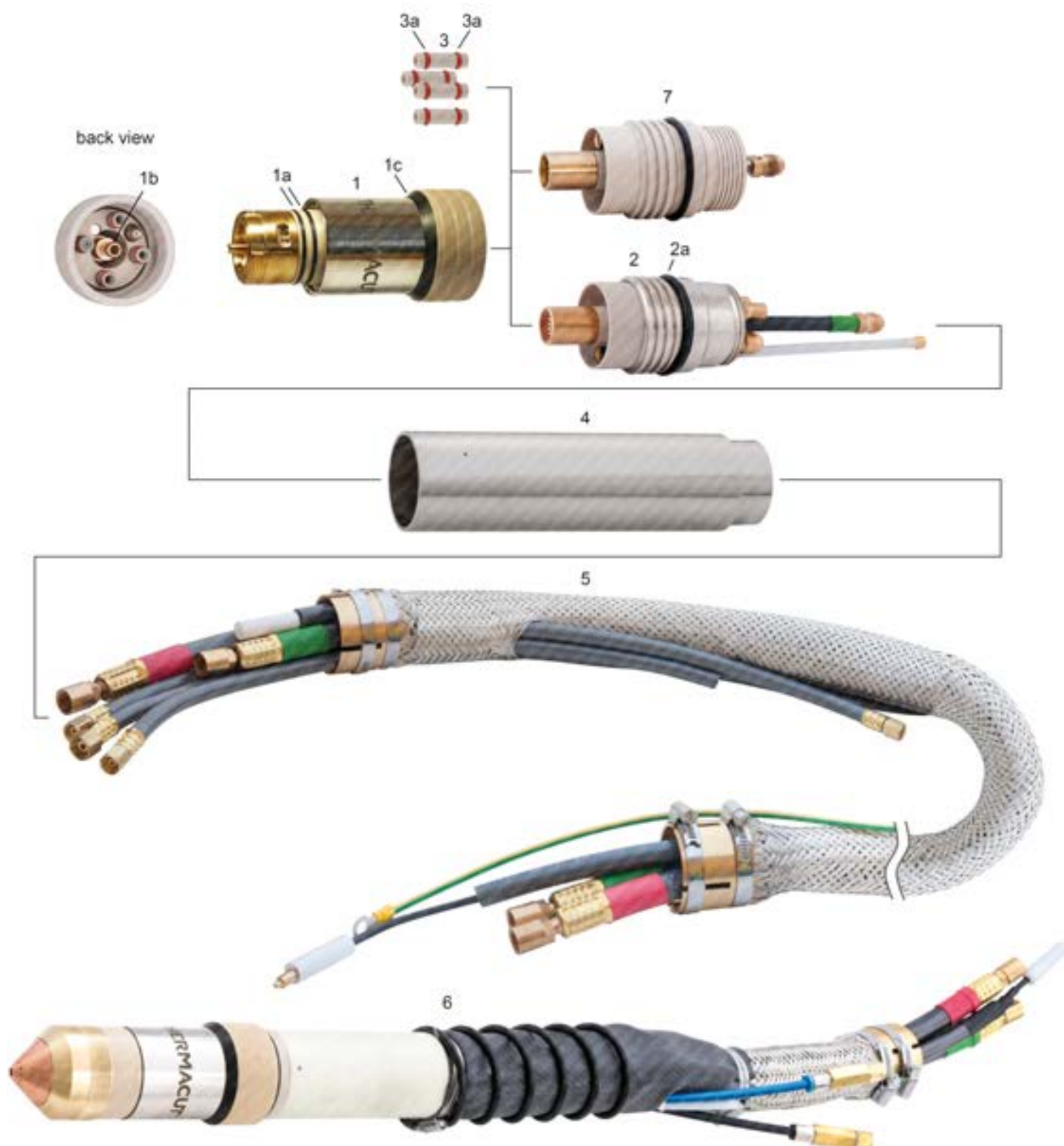
Last update of this page: 07/04/2026. See Revision history for details.

THERMACUT®
THE CUTTING COMPANY®

WWW.THERMACUT.COM
TEL.: +420 556 423 440
SALES@THERMACUT.CZ

THERMACUT®, THE CUTTING COMPANY®, FHT-EX®, EX-TRAFIRE®, EX-TRACK®, EX-TRABEAM® AND EX-TRAFAME® ARE REGISTERED TRADEMARKS OF THERMACUT, K.S. AND MAY BE REGISTERED IN CZECH REPUBLIC AND/OR OTHER COUNTRIES. ALL OTHER TRADEMARKS ARE PROPERTIES OF THEIR RESPECTIVE OWNERS. THERMACUT® IS NO WAY AFFILIATED WITH Hypertherm®. MOST THERMACUT® PARTS ARE MADE FOR OR BY AN ABICOR GROUP. PARTS INDICATED WITH A OEM ARE ORIGINAL PARTS MANUFACTURED BY THE ABOVE NAMED MANUFACTURER AND ARE BEING RESOLD BY THERMACUT®. THERMACUT® RESERVES THE RIGHT TO SUBSTITUTE OEM PARTS IN PLACE OF THERMACUT® PARTS. VALID FROM APRIL 2026 • PREVIOUS VERSION IS NO LONGER VALID. • © COPYRIGHT 2026 BY THERMACUT® CZECH REPUBLIC. ALL RIGHTS RESERVED.

THERMACUT® REPLACEMENT PARTS SUITABLE FOR
Hypertherm®
HPR®130/HPR®260
TORCHES AND CABLE LEADS



Last update of this page: 21/04/2022. See Revision history for details.

THERMACUT®
 THE CUTTING COMPANY®

WWW.THERMACUT.COM
 TEL.: +420 556 423 440
 SALES@THERMACUT.CZ

THERMACUT®, THE CUTTING COMPANY®, FHT-EX®, EX-TRAFIRE®, EX-TRACK®, EX-TRABEAM® AND EX-TRAFLEAME® ARE REGISTERED TRADEMARKS OF THERMACUT, K.S. AND MAY BE REGISTERED IN CZECH REPUBLIC AND/OR OTHER COUNTRIES. ALL OTHER TRADEMARKS ARE PROPERTIES OF THEIR RESPECTIVE OWNERS. THERMACUT® IS NO WAY AFFILIATED WITH Hypertherm®. MOST THERMACUT® PARTS ARE MADE FOR OR BY AN ABICOR GROUP. PARTS INDICATED WITH A OEM ARE ORIGINAL PARTS MANUFACTURED BY THE ABOVE NAMED MANUFACTURER AND ARE BEING RESOLD BY THERMACUT®. THERMACUT® RESERVES THE RIGHT TO SUBSTITUTE OEM PARTS IN PLACE OF THERMACUT® PARTS. VALID FROM APRIL 2026 • PREVIOUS VERSION IS NO LONGER VALID. • © COPYRIGHT 2026 BY THERMACUT® CZECH REPUBLIC. ALL RIGHTS RESERVED.

THERMACUT® REPLACEMENT PARTS SUITABLE FOR Hypertherm® HPR®130/HPR®260 TORCHES AND CABLE LEADS

Item	Part No.	Ref. No.	Description	Std. Pkg.	Item	Part No.	Ref. No.	Description	Std. Pkg.
1., 3.	T-11137	220162	Torch Q.D. Orig. design (incl. item 3 - 4 pcs.; included 2 pcs. Cooling Tube 220340-UR)	1		KT-1150	128988	Cable Leads 20m (65ft)	1
						KT-1270	K.HPR130.21M.K	Cable Leads 21m (69ft)	1
1a.	N-10096	1-028B	O-Ring	1	6.	KT-1505	K.HPR130-BEV.7,5M	Robo (Bevel) Torch with Leads 7.5m (25ft)	1
1b.	N-10054	1-008S	O-Ring	1	!!!	KT-1245	DEMO_HPR130	Torch + Cable Leads 0.8m, sample piece - exhibition only	1
1c.	N-18157	N-18157	Conical Sealing	10					
2.	T-11138	220163	Receptacle Q. D. Original design	1	!!!	T-13146	DEMO HPR130 ROBO	Torch + Cable Leads 0.8m, sample piece - exhibition only	1
2a.	N-18108	O-KR-45x3,5B	O-Ring	1					
3.	T-11769	T-11769	Connector Tube HPR® with O-Rings	1	1,2,3,4,5.	KT-1331	K.HPR130.7,5M	Torch with Leads 7.5m (25ft)	1
3a.	N-10055	1-009S	O-Ring	1		T-13127	K.HPR130.15M	Torch with Leads 15m (49ft)	1
4.	T-10492	220232	Mounting Tube	1		KT-1421	K.HPR130.20M	Torch with Leads 20m (65ft)	1
5.	KT-1108	128986	Cable Leads 2m (6ft)	1					
	KT-1397	128935	Cable Leads 3m (10ft)	1	1a., 1b., 1c., 3., 3a.	T-11864	128879	Set of spare parts for 220162, contains items 3 (4 pcs.), 3a (8 pcs.), 1a (2 pcs.), 1b (1 pc.), 1c (1 pc.), 2a (1 pc.), Cooling Tube 220340-UR, Silicon Lubricant T-0994	1
	KT-1117	128934	Cable Leads 4.5m (15ft)	1					
	KT-1052	128784	Cable Leads 7.5m (25ft)	1					
	KT-1126	128987	Cable Leads 10m (35ft)	1	##7.	T-11409##	220573	Receptacle Q. D., Bevel	1
	KT-1106	128785	Cable Leads 15m (50ft)	1				Different types of cable leads available on request	
	KT-1269	K.HPR130.18M.K	Cable Leads 18m (59ft)	1					

RECEPTACLE Q. D., BEVEL POS. 7 IS NOT COMPATIBLE WITH STANDARD CABLE LEADS POS. 5

!!! DEMO IS INOPERATIVE, FOR EXHIBITION PURPOSES ONLY!

Q. D. QUICK DISCONNECT

NS NOT SHOWN IN THE PICTURE

ALL PARTS ARE WITH O-RINGS

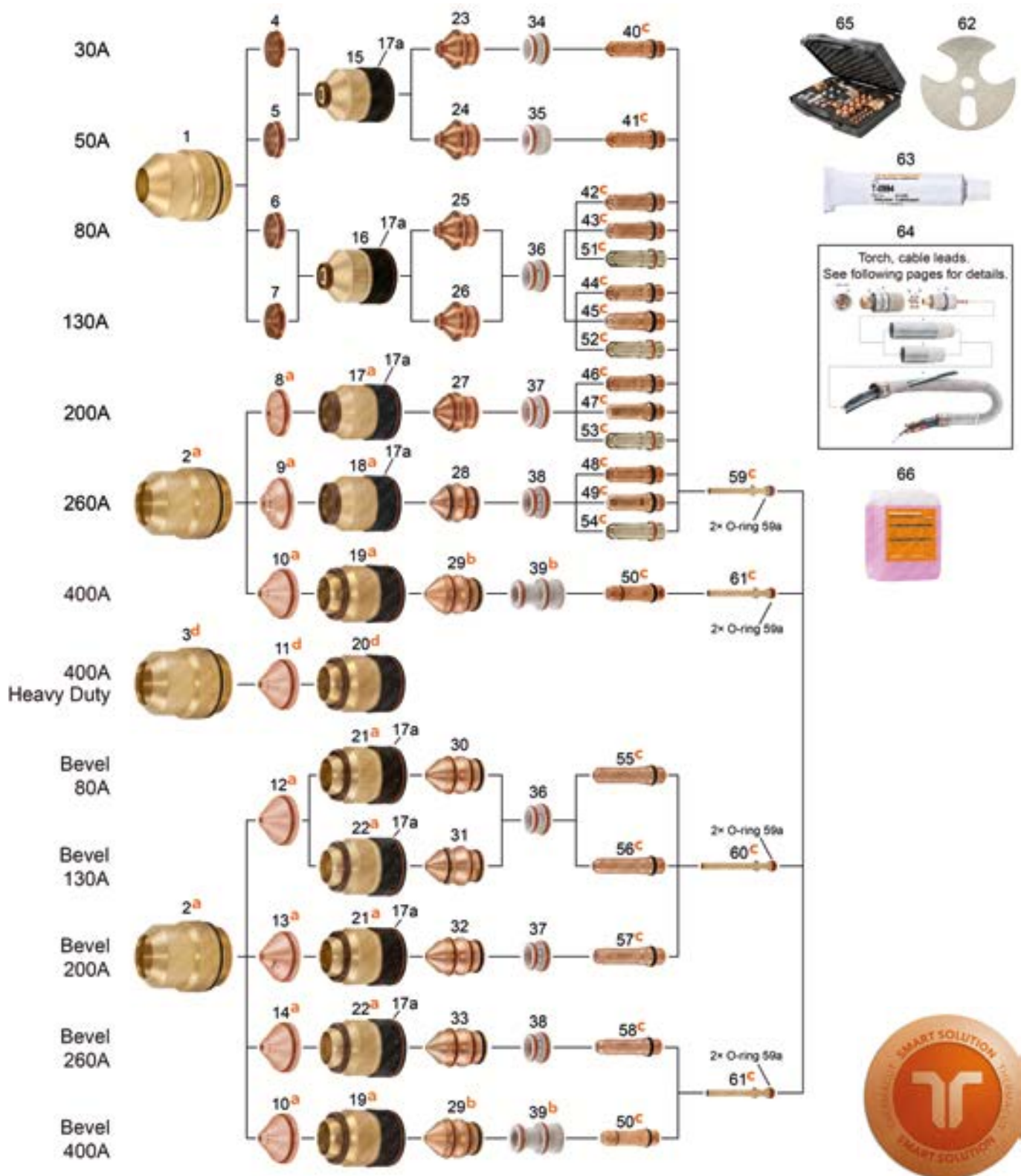
Last update of this page: 21/04/2022. See Revision history for details.

THERMACUT®
THE CUTTING COMPANY®

WWW.THERMACUT.COM
TEL.: +420 556 423 440
SALES@THERMACUT.CZ

THERMACUT®, THE CUTTING COMPANY®, FHT-EX®, EX-TRAFIRE®, EX-TRACK®, EX-TRABEAM® AND EX-TRAFAME® ARE REGISTERED TRADEMARKS OF THERMACUT, K.S. AND MAY BE REGISTERED IN CZECH REPUBLIC AND/OR OTHER COUNTRIES. ALL OTHER TRADEMARKS ARE PROPERTIES OF THEIR RESPECTIVE OWNERS. THERMACUT® IS NO WAY AFFILIATED WITH Hypertherm®.
MOST THERMACUT® PARTS ARE MADE FOR OR BY AN ABICOR GROUP. PARTS INDICATED WITH A OEM ARE ORIGINAL PARTS MANUFACTURED BY THE ABOVE NAMED MANUFACTURER AND ARE BEING RESOLD BY THERMACUT®. THERMACUT® RESERVES THE RIGHT TO SUBSTITUTE OEM PARTS IN PLACE OF THERMACUT® PARTS.
VALID FROM APRIL 2026 • PREVIOUS VERSION IS NO LONGER VALID. • © COPYRIGHT 2026 BY THERMACUT® CZECH REPUBLIC. ALL RIGHTS RESERVED.

THERMACUT® REPLACEMENT PARTS SUITABLE FOR
Hypertherm®
HyPerformance® Plasma
HPR®130XD/HPR®260XD/HPR®400XD MILD STEEL



Last update of this page: 26/02/2026. See Revision history for details.

THERMACUT®
 THE CUTTING COMPANY®

WWW.THERMACUT.COM
TEL.: +420 556 423 440
SALES@THERMACUT.CZ

THERMACUT®, THE CUTTING COMPANY®, FHT-EX®, EX-TRAFIRE®, EX-TRACK®, EX-TRABEAM® AND EX-TRAFLEAME® ARE REGISTERED TRADEMARKS OF THERMACUT, K.S. AND MAY BE REGISTERED IN CZECH REPUBLIC AND/OR OTHER COUNTRIES. ALL OTHER TRADEMARKS ARE PROPERTIES OF THEIR RESPECTIVE OWNERS. THERMACUT® IS NO WAY AFFILIATED WITH Hypertherm®. MOST THERMACUT® PARTS ARE MADE FOR OR BY AN ABICOR GROUP. PARTS INDICATED WITH A OEM ARE ORIGINAL PARTS MANUFACTURED BY THE ABOVE NAMED MANUFACTURER AND ARE BEING RESOLD BY THERMACUT®. THERMACUT® RESERVES THE RIGHT TO SUBSTITUTE OEM PARTS IN PLACE OF THERMACUT® PARTS. VALID FROM APRIL 2026 • PREVIOUS VERSION IS NO LONGER VALID. • © COPYRIGHT 2026 BY THERMACUT® CZECH REPUBLIC. ALL RIGHTS RESERVED.

THERMACUT® REPLACEMENT PARTS SUITABLE FOR Hypertherm® HyPerformance® Plasma HPR®130XD/HPR®260XD/HPR®400XD MILD STEEL

PRODUCT BROCHURE WITH DETAILS AT
WWW.THERMACUT.COM

VIDEO AVAILABLE AT YOUTUBE CHANNEL ▶



Item	Part No.	Ref. No.	Description	Std. Pkg.	Item	Part No.	Ref. No.	Description	Std. Pkg.
1.	T-11271	220747	Shield Cap 30-130A	1	32.	T-11425	220659	Nozzle 200A, Bevel	1
a 2.	T-11270	220637-UR	Shield Cap 200-400A MS (80-400A, Bevel)	1	33.	T-10308	220542-UR	Nozzle 260A, Bevel	1
d 3.	T-13279	220637-HD	Shield Cap 400A HD	1		T-10939	220542	Nozzle 260A, Bevel	1
4.	T-10878	220194	Shield 30A	10	34.	T-10297	220180	Swirl Ring 30-60A	1
5.	T-10882	220555	Shield 50A	10	35.	T-10305	220553	Swirl Ring 50A	1
6.	T-9838	220189	Shield 80A	10	36.	T-10295	220179	Swirl Ring 80/130A (80/130A, Bevel)	1
7.	T-9839	220183	Shield 130A	10	37.	T-10296	220353	Swirl Ring 200A	1
a 8.	T-11276	220761-UR	Shield 200A	1	38.	T-10271	220436	Swirl Ring 260A (260A, Bevel)	1
a 9.	T-11277	220764-UR	Shield 260A	1	b 39.	T-12267	220631-UR	Swirl Ring 400A (400A, Bevel)	1
a 10.	T-12272	220636-UR	Shield 400A	1	c 40.	T-9894	220192-UR	Electrode 30A	5
d 11.	T-13278	220636-HD	Shield 400A HD	1	c 41.	T-10306	220552-UR	Electrode 50A	5
a 12.	T-11403	220742-UR	Shield 80/130A, Bevel	1	c 42.	T-9895	220187-UR	Electrode 80A	5
a 13.	T-11424	220658-UR	Shield 200A, Bevel	1	c 43.	T-12064	220187-PRO	Electrode 80A (=420566), Silver PRO	5
a 14.	T-11402	220741-UR	Shield 260A, Bevel	1	c 44.	T-9920	220181-UR	Electrode 130A	5
15.	T-11272	220754	Inner Retaining Cap 30/50A	1	c 45.	T-11203	220181-PRO	Electrode 130A (=220665-PRO), Silver PRO	5
16.	T-11273	220756	Inner Retaining Cap 80/130A	1	c 46.	T-9969	220352-UR	Electrode 200A	5
a 17.	T-11274	220757-UR	Inner Retaining Cap 200A	1	c 47.	T-11200	220352-PRO	Electrode 200A (=220666-PRO), Silver PRO	5
17a.	N-20194		O-Ring	1	c 48.	T-9974	220435-UR	Electrode 260A	5
a 18.	T-11275	220760-UR	Inner Retaining Cap 260A	1	c 49.	T-11197	220435-PRO	Electrode 260A (=220668-PRO), Silver PRO	5
a 19.	T-12271	220635-UR	Inner Retaining Cap 400A	1	c 50.	T-12269	220629-UR	Electrode 400A (400A, Bevel)	10
d 20.	T-13277	220635-HD	Inner Retaining Cap 400A HD	1	c 51.	T-4927	220187-AG	Electrode 80A, SilverEX-®	5
a 21.	T-11833	220845-UR	Inner Retaining Cap 80/200A, Bevel	1	c 52.	T-4917	220181-AG	Electrode 130A, SilverEX-®	5
a 22.	T-11401	220740-UR	Inner Retaining Cap 130/260A, Bevel	1	c 53.	T-4925	220352-AG	Electrode 200A, SilverEX-®	5
23.	T-9834	220193-UR	Nozzle 30A	1	c 54.	T-4926	220435-AG	Electrode 260A, SilverEX-®	5
	T-10936	220193	Nozzle 30A	1	c 55.	T-11831	220802-UR	Electrode 80A, Bevel	5
24.	T-10313	220554-UR	Nozzle 50A	1	c 56.	T-10309	220649-UR	Electrode 130A, Bevel	5
	T-10940	220554	Nozzle 50A	1	c 57.	T-11426	220662-UR	Electrode 200A, Bevel	5
25.	T-9835	220188-UR	Nozzle 80A	1	c 58.	T-10307	220541-UR	Electrode 260A, Bevel	5
	T-10935	220188	Nozzle 80A	1	c 59.	T-9882	220340-UR	Cooling Tube 30-260A	1
26.	T-9836	220182-UR	Nozzle 130A	1	59a.	T-13016	026009	O-Ring	1
	T-10934	220182	Nozzle 130A	1	c 60.	T-10472	220700-UR	Cooling Tube 80-200A, Bevel	1
27.	T-9967	220354-UR	Nozzle 200A	1	c 61.	T-10323	220571-UR	Cooling Tube 400A (260-400A, Bevel)(400-600A, SS, AL)	1
	T-10937	220354	Nozzle 200A	1	*62.	TN-0069*	104119-UR	Consumables Removal Tool	1
28.	T-9972	220439-UR	Nozzle 260A	1	63.	T-0994	027055	Silicone Lubricant 25ml	1
	T-10938	220439	Nozzle 260A	1	64.	Torch, Cable Leads. See following pages for details.			
b 29.	T-12270	220632-UR	Nozzle 400A (400A, Bevel)	1	65.	Consumable Case. Details on the page 134, section Accessories.			
30.	T-11832	220806	Nozzle 80A, Bevel	1	66.	Coolant Liquid. Details on the page 130, section Accessories.			
31.	T-10941	220646	Nozzle 130A, Bevel	1					

* FULLY INTERCHANGEABLE AND COMPATIBLE WITH ORIGINAL PARTS, BUT DIFFERS FROM ORIGINAL DESIGN

a MUST BE USED ONLY AS A SET OF SHIELD, SHIELD CAP AND INNER RETAINING CAP, THIS COMPLETE SET IS INTERCHANGEABLE AND COMPATIBLE WITH ORIGINAL PARTS

b MUST BE USED ONLY AS A SET OF NOZZLE AND SWIRL RING, THIS COMPLETE SET IS INTERCHANGEABLE AND COMPATIBLE WITH ORIGINAL PARTS

c THERMACUT® ELECTRODES HAS TO BE USED WITH THERMACUT® DESIGN COOLING TUBE, OTHERWISE IT DOESN'T FIT TO THE TORCH, THERMACUT® COOLING TUBE CAN BE USED FOR THERMACUT® DESIGN ELECTRODES AND FOR ORIGINAL DESIGN TOO

d HD PARTS MUST BE USED AS A SET OF SHIELD CUP, SHIELD AND RETAINING CUP.

OEM ORIGINAL PARTS

-PRO SILVER PRO TECHNOLOGY INCREASES ELECTRODE LIFETIME SIGNIFICANTLY COMPARED TO STANDARD COPPER ELECTRODES

HD HEAVY DUTY, THREE PARTS SET ALLOWS PIERCING UP TO 50MM!

SMART SOLUTION - DESIGN IMPROVEMENTS THAT BRINGS ADDED VALUE SUCH AS IMPROVED LIFETIME OF CONSUMABLES, EXCELLENT CUT QUALITY, SPEED OR BETTER COST EFFECTIVENESS OF YOUR SYSTEM

Last update of this page: 26/02/2026. See Revision history for details.

THERMACUT®
THE CUTTING COMPANY®

WWW.THERMACUT.COM
TEL.: +420 556 423 440
SALES@THERMACUT.CZ

THERMACUT®, THE CUTTING COMPANY®, FHT-EX®, EX-TRAFIRE®, EX-TRACK®, EX-TRABEAM® AND EX-TRAFAME® ARE REGISTERED

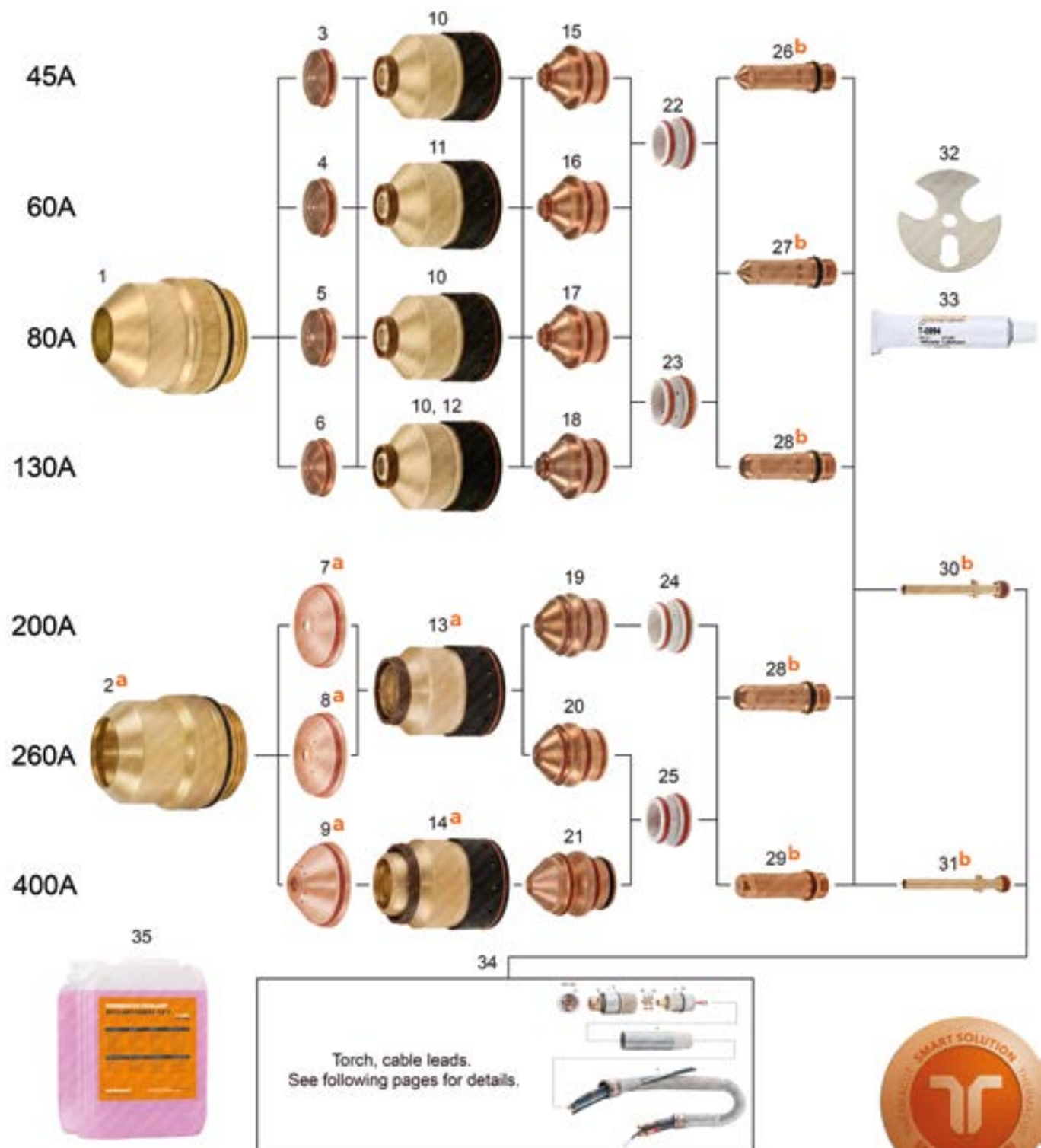
TRADEMARKS OF THERMACUT, K.S. AND MAY BE REGISTERED IN CZECH REPUBLIC AND/OR OTHER COUNTRIES. ALL OTHER TRADEMARKS

ARE PROPERTIES OF THEIR RESPECTIVE OWNERS. THERMACUT® IS NO WAY AFFILIATED WITH Hypertherm®.

MOST THERMACUT® PARTS ARE MADE FOR OR BY AN ABICOR GROUP. PARTS INDICATED WITH A OEM ARE ORIGINAL PARTS MANUFACTURED BY THE ABOVE NAMED MANUFACTURER AND ARE BEING RESOLD BY THERMACUT®. THERMACUT® RESERVES THE RIGHT TO SUBSTITUTE OEM PARTS IN PLACE OF THERMACUT® PARTS.

VALID FROM APRIL 2026 • PREVIOUS VERSION IS NO LONGER VALID. • © COPYRIGHT 2026 BY THERMACUT® CZECH REPUBLIC. ALL RIGHTS RESERVED.

THERMACUT® REPLACEMENT PARTS SUITABLE FOR
Hypertherm®
HyPerformance® Plasma
HPR®130XD/HPR®260XD/HPR®400XD STAINLESS STEEL



Last update of this page: 26/02/2026. See Revision history for details.

THERMACUT®
 THE CUTTING COMPANY®

WWW.THERMACUT.COM
 TEL.: +420 556 423 440
 SALES@THERMACUT.CZ

THERMACUT®, THE CUTTING COMPANY®, FHT-EX®, EX-TRAFIRE®, EX-TRACK®, EX-TRABEAM® AND EX-TRAFAME® ARE REGISTERED TRADEMARKS OF THERMACUT, K.S. AND MAY BE REGISTERED IN CZECH REPUBLIC AND/OR OTHER COUNTRIES. ALL OTHER TRADEMARKS ARE PROPERTIES OF THEIR RESPECTIVE OWNERS. THERMACUT® IS NO WAY AFFILIATED WITH Hypertherm®. MOST THERMACUT® PARTS ARE MADE FOR OR BY AN ABICOR GROUP. PARTS INDICATED WITH A OEM ARE ORIGINAL PARTS MANUFACTURED BY THE ABOVE NAMED MANUFACTURER AND ARE BEING RESOLD BY THERMACUT®. THERMACUT® RESERVES THE RIGHT TO SUBSTITUTE OEM PARTS IN PLACE OF THERMACUT® PARTS. VALID FROM APRIL 2026 • PREVIOUS VERSION IS NO LONGER VALID. • © COPYRIGHT 2026 BY THERMACUT® CZECH REPUBLIC. ALL RIGHTS RESERVED.

THERMACUT® REPLACEMENT PARTS SUITABLE FOR
Hypertherm®
HyPerformance® Plasma
HPR®130XD/HPR®260XD/HPR®400XD STAINLESS STEEL



Item	Part No.	Ref. No.	Description	Std. Pkg.	Item	Part No.	Ref. No.	Description	Std. Pkg.
1.	T-11271	220747	Shield Cap 45-130A	1	19.	T-9987	220343	Nozzle 200A	1
a 2.	T-11270	220637-UR	Shield Cap 200-400A MS (80-400A, Bevel)	1	20.	T-9990	220406	Nozzle 260A	1
3.	T-9975	220202	Shield 45A	10	21.	T-11960	220708	Nozzle 400A (400A, Bevel)	1
4.	T-11954	220815	Shield 60A	10	22.	T-10297	220180	Swirl Ring 30-60A	1
5.	T-9979	220338	Shield 80A	10	23.	T-10295	220179	Swirl Ring 80/130A (130A, Bevel)	1
6.	T-9982	220198	Shield 130A	10	24.	T-10579	220342	Swirl Ring 200A	1
a 7.	T-11956	220762-UR	Shield 200A	1	25.	T-10596	220405	Swirl Ring 260/400A (260/400A, Bevel)	1
a 8.	T-11957	220763-UR	Shield 260A	1	b 26.	T-9978	220308-UR	Electrode 45A	5
a 9.	T-11958	220707-UR	Shield 400A (400A, Bevel)	1	b 27.	T-9981	220339-UR	Electrode 60/80A	5
10.	T-11953	220755	Inner Retaining Cap 45/80/130A	1	b 28.	T-9984	220307-UR	Electrode 130/200/260A	5
11.	T-11951	220814	Inner Retaining Cap 60A	1	b 29.	T-11950	220709-UR	Electrode 400-600A (Bevel)	5
12.	T-11273	220756	Inner Retaining Cap 130A (N ₂)	1	b 30.	T-9882	220340-UR	Cooling Tube 30-260A	1
a 13.	T-11955	220758-UR	Inner Retaining Cap 200/260A	1	b 31.	T-10323	220571-UR	Cooling Tube 400A (260-400A, Bevel)	1
a 14.	T-11959	220712-UR	Inner Retaining Cap 400A (400A, Bevel)	1	32.	TN-0069*	104119-UR	Consumables Removal Tool	1
15.	T-9977	220201	Nozzle 45A	1	33.	T-0994	027055	Silicone Lubricant 25ml	1
16.	T-11952	220847	Nozzle 60A	1	34.	Torch, Cable Leads. See following pages for details.			
17.	T-9980	220337	Nozzle 80A	5	35.	Coolant Liquid. Details on the page 130, section Accessories.			
18.	T-9983	220197	Nozzle 130A	5					

* FULLY INTERCHANGEABLE AND COMPATIBLE WITH ORIGINAL PARTS, BUT DIFFERS FROM ORIGINAL DESIGN

a MUST BE USED ONLY AS A SET OF SHIELD, SHIELD CAP AND INNER RETAINING CAP, THIS COMPLETE SET IS INTERCHANGEABLE AND COMPATIBLE WITH ORIGINAL PARTS

b THERMACUT® ELECTRODES HAS TO BE USED WITH THERMACUT® DESIGN COOLING TUBE, OTHERWISE IT DOESN'T FIT TO THE TORCH, THERMACUT® COOLING TUBE CAN BE USED FOR THERMACUT® DESIGN ELECTRODES AND FOR ORIGINAL DESIGN TOO

SMART SOLUTION - DESIGN IMPROVEMENTS THAT BRINGS ADDED VALUE SUCH AS IMPROVED LIFETIME OF CONSUMABLES, EXCELLENT CUT QUALITY, SPEED OR BETTER COST EFFECTIVENESS OF YOUR SYSTEM

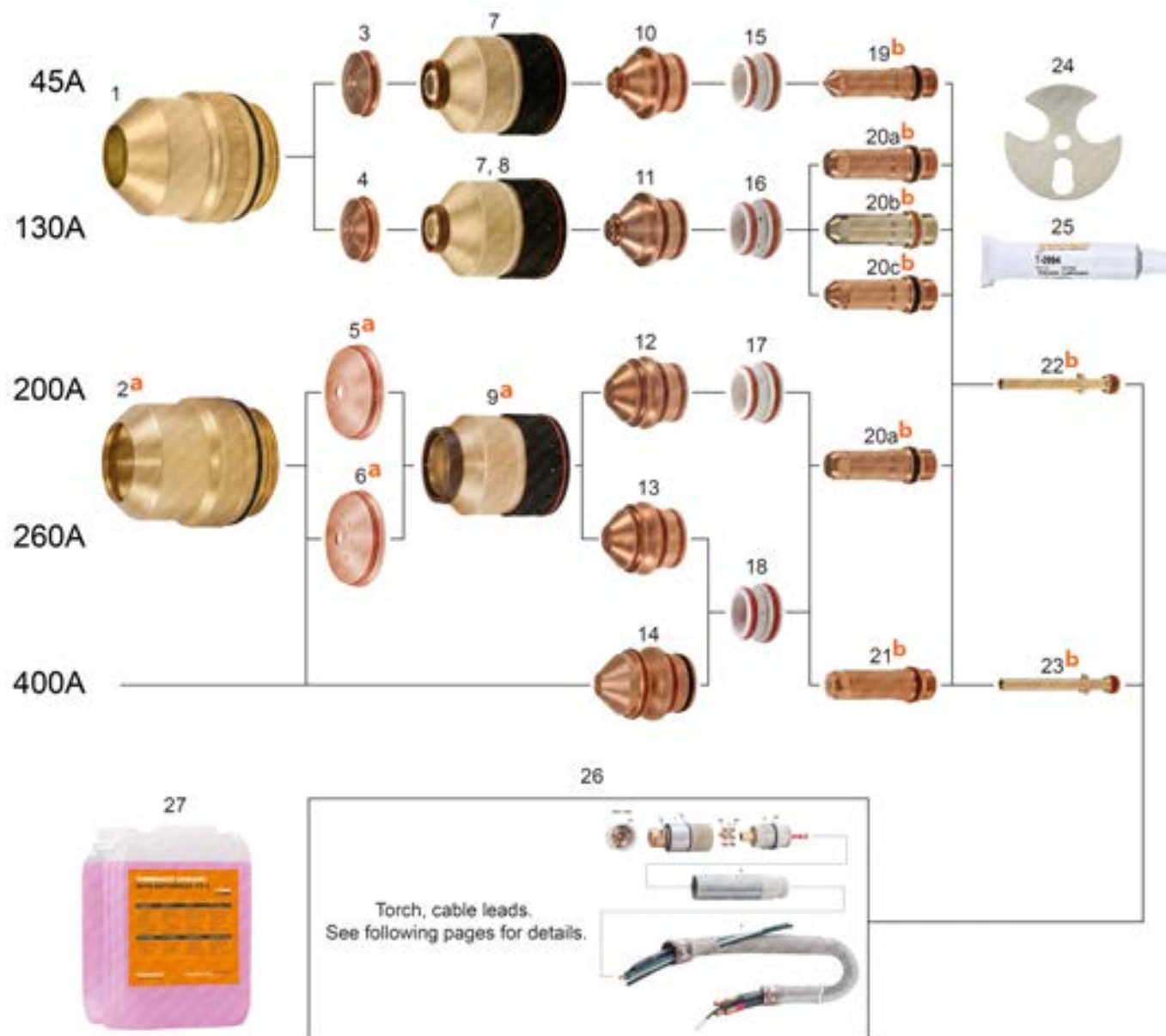
Last update of this page: 26/02/2026. See Revision history for details.

THERMACUT®
 THE CUTTING COMPANY®

WWW.THERMACUT.COM
 TEL.: +420 556 423 440
 SALES@THERMACUT.CZ

THERMACUT®, THE CUTTING COMPANY®, FHT-EX®, EX-TRAFIRE®, EX-TRACK®, EX-TRABEAM® AND EX-TRAFAME® ARE REGISTERED TRADEMARKS OF THERMACUT, K.S. AND MAY BE REGISTERED IN CZECH REPUBLIC AND/OR OTHER COUNTRIES. ALL OTHER TRADEMARKS ARE PROPERTIES OF THEIR RESPECTIVE OWNERS. THERMACUT® IS NO WAY AFFILIATED WITH Hypertherm®. MOST THERMACUT® PARTS ARE MADE FOR OR BY AN ABICOR GROUP. PARTS INDICATED WITH A OEM ARE ORIGINAL PARTS MANUFACTURED BY THE ABOVE NAMED MANUFACTURER AND ARE BEING RESOLD BY THERMACUT®. THERMACUT® RESERVES THE RIGHT TO SUBSTITUTE OEM PARTS IN PLACE OF THERMACUT® PARTS. VALID FROM APRIL 2026 • PREVIOUS VERSION IS NO LONGER VALID. • © COPYRIGHT 2026 BY THERMACUT® CZECH REPUBLIC. ALL RIGHTS RESERVED.

THERMACUT® REPLACEMENT PARTS SUITABLE FOR
Hypertherm®
HyPerformance® Plasma
HPR®130XD/HPR®260XD/HPR®400XD ALUMINIUM



Last update of this page: 26/02/2026. See Revision history for details.

THERMACUT®
 THE CUTTING COMPANY®

WWW.THERMACUT.COM
 TEL.: +420 556 423 440
 SALES@THERMACUT.CZ

THERMACUT®, THE CUTTING COMPANY®, FHT-EX®, EX-TRAFIRE®, EX-TRACK®, EX-TRABEAM® AND EX-TRAFLEAME® ARE REGISTERED TRADEMARKS OF THERMACUT, K.S. AND MAY BE REGISTERED IN CZECH REPUBLIC AND/OR OTHER COUNTRIES. ALL OTHER TRADEMARKS ARE PROPERTIES OF THEIR RESPECTIVE OWNERS. THERMACUT® IS NO WAY AFFILIATED WITH Hypertherm®. MOST THERMACUT® PARTS ARE MADE FOR OR BY AN ABICOR GROUP. PARTS INDICATED WITH A OEM ARE ORIGINAL PARTS MANUFACTURED BY THE ABOVE NAMED MANUFACTURER AND ARE BEING RESOLD BY THERMACUT®. THERMACUT® RESERVES THE RIGHT TO SUBSTITUTE OEM PARTS IN PLACE OF THERMACUT® PARTS. VALID FROM APRIL 2026 • PREVIOUS VERSION IS NO LONGER VALID. • © COPYRIGHT 2026 BY THERMACUT® CZECH REPUBLIC. ALL RIGHTS RESERVED.

THERMACUT® REPLACEMENT PARTS SUITABLE FOR
Hypertherm®
HyPerformance® Plasma
HPR®130XD/HPR®260XD/HPR®400XD ALUMINIUM

PRODUCT BROCHURE WITH DETAILS AT
WWW.THERMACUT.COM

VIDEO AVAILABLE AT YOUTUBE CHANNEL ▶



Item	Part No.	Ref. No.	Description	Std. Pkg.	Item	Part No.	Ref. No.	Description	Std. Pkg.
1.	T-11271	220747	Shield Cap 45-130A	1	17.	T-10579	220342	Swirl Ring 200A	1
a 2.	T-11270	220637-UR	Shield Cap 200-400A MS (80-400A, Bevel)	1	18.	T-10596	220405	Swirl Ring 260/400A	1
3.	T-9975	220202	Shield 45A	10	b 19.	T-9978	220308-UR	Electrode 45A	5
4.	T-9982	220198	Shield 130A	10	b 20.c	T-9920	220181-UR	Electrode 130A, Air	5
a 5.	T-11956	220762-UR	Shield 200A	1	b 20.b	T-4917	220181-AG	Electrode 130A, Air, SilverEX-®	5
a 6.	T-11957	220763-UR	Shield 260A	1	b 20.a	T-9984	220307-UR	Electrode 130/200/260A	5
7.	T-11273	220756	Inner Retaining Cap 45/130A	1	b 21.	T-11950	220709-UR	Electrode 400-600A (Bevel)	5
8.	T-11953	220755	Inner Retaining Cap 45/130A	1	b 22.	T-9882	220340-UR	Cooling Tube 30-260A	1
a 9.	T-11955	220758-UR	Inner Retaining Cap 200/260A	1	b 23.	T-10323	220571-UR	Cooling Tube 400A (260-400A, Bevel)	1
10.	T-9977	220201	Nozzle 45A	1	*24.	TN-0069*	104119-UR	Consumables Removal Tool	1
11.	T-9983	220197	Nozzle 130A	5	25.	T-0994	027055	Silicone Lubricant 25ml	1
12.	T-9987	220343	Nozzle 200A	1	26.	Torch, Cable Leads. See following pages for details.			
13.	T-9990	220406	Nozzle 260A	1	27.	Coolant Liquid. Details on the page 130, section Accessories.			
14.	T-11960	220708	Nozzle 400A (Bevel)	1					
15.	T-10297	220180	Swirl Ring 30-60A	1					
16.	T-10295	220179	Swirl Ring 130A	1					

* FULLY INTERCHANGEABLE AND COMPATIBLE WITH ORIGINAL PARTS, BUT DIFFERS FROM ORIGINAL DESIGN

a MUST BE USED ONLY AS A SET OF SHIELD, SHIELD CAP AND INNER RETAINING CAP, THIS COMPLETE SET IS INTERCHANGEABLE AND COMPATIBLE WITH ORIGINAL PARTS

b THERMACUT® ELECTRODES HAS TO BE USED WITH THERMACUT® DESIGN COOLING TUBE, OTHERWISE IT DOESN'T FIT TO THE TORCH, THERMACUT® COOLING TUBE CAN BE USED FOR THERMACUT® DESIGN ELECTRODES AND FOR ORIGINAL DESIGN TOO

OEM ORIGINAL PARTS

SMART SOLUTION - DESIGN IMPROVEMENTS THAT BRINGS ADDED VALUE SUCH AS IMPROVED LIFETIME OF CONSUMABLES, EXCELLENT CUT QUALITY, SPEED OR BETTER COST EFFECTIVENESS OF YOUR SYSTEM

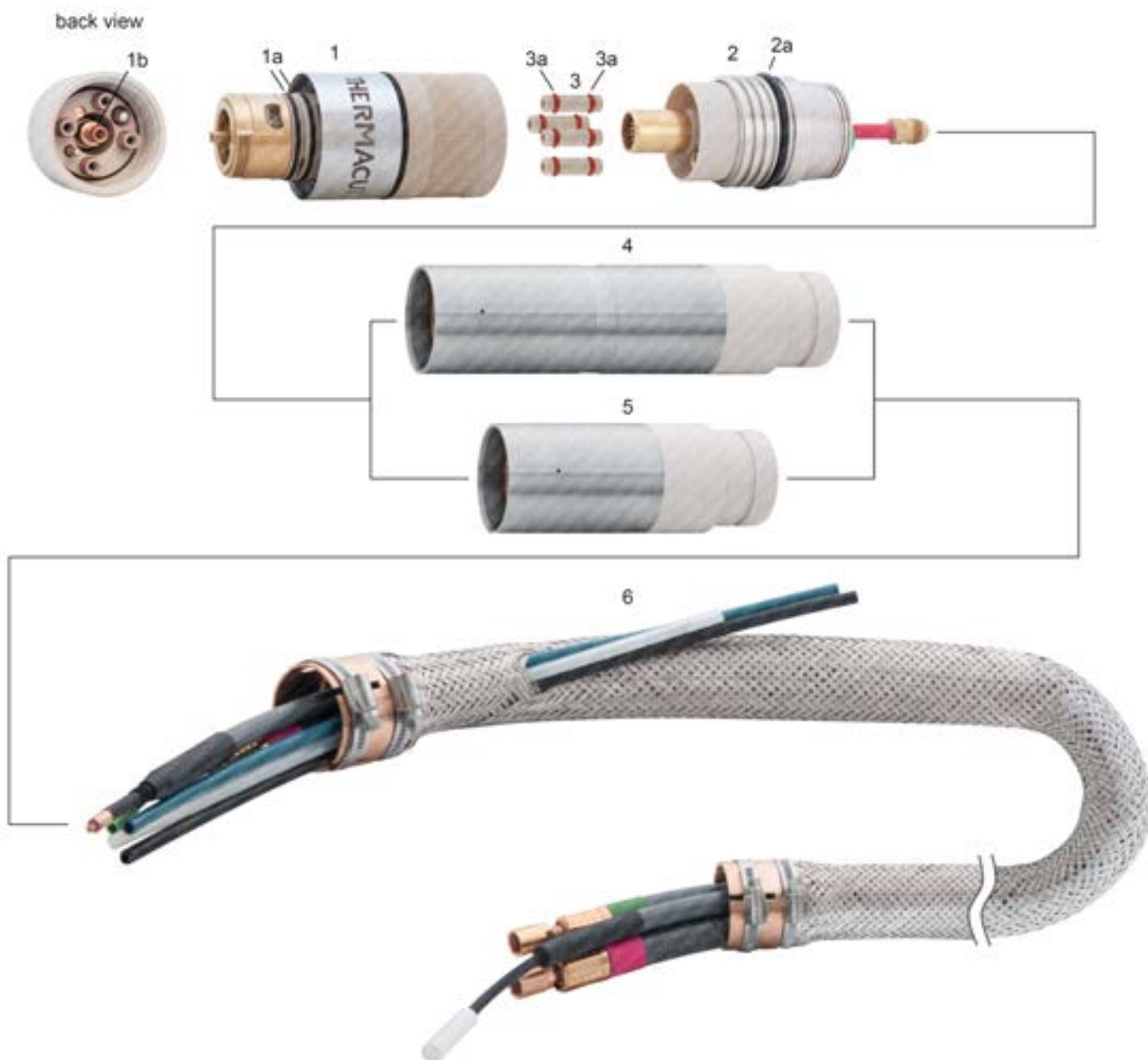
Last update of this page: 26/02/2026. See Revision history for details.

THERMACUT®
 THE CUTTING COMPANY™

WWW.THERMACUT.COM
 TEL.: +420 556 423 440
 SALES@THERMACUT.CZ

THERMACUT®, THE CUTTING COMPANY®, FHT-EX®, EX-TRAFIRE®, EX-TRACK®, EX-TRABEAM® AND EX-TRAFAME® ARE REGISTERED TRADEMARKS OF THERMACUT, K.S. AND MAY BE REGISTERED IN CZECH REPUBLIC AND/OR OTHER COUNTRIES. ALL OTHER TRADEMARKS ARE PROPERTIES OF THEIR RESPECTIVE OWNERS. THERMACUT® IS NO WAY AFFILIATED WITH Hypertherm®. MOST THERMACUT® PARTS ARE MADE FOR OR BY AN ABICOR GROUP. PARTS INDICATED WITH A OEM ARE ORIGINAL PARTS MANUFACTURED BY THE ABOVE NAMED MANUFACTURER AND ARE BEING RESOLD BY THERMACUT®. THERMACUT® RESERVES THE RIGHT TO SUBSTITUTE OEM PARTS IN PLACE OF THERMACUT® PARTS. VALID FROM APRIL 2026 • PREVIOUS VERSION IS NO LONGER VALID. • © COPYRIGHT 2026 BY THERMACUT® CZECH REPUBLIC. ALL RIGHTS RESERVED.

THERMACUT® REPLACEMENT PARTS SUITABLE FOR
Hypertherm®
HPR®130XD/HPR®260XD/HPR®400XD
TORCHES AND CABLE LEADS



Last update of this page: 07/06/2022. See Revision history for details.

THERMACUT®
 THE CUTTING COMPANY®

WWW.THERMACUT.COM
 TEL.: +420 556 423 440
 SALES@THERMACUT.CZ

THERMACUT®, THE CUTTING COMPANY®, FHT-EX®, EX-TRAFIRE®, EX-TRACK®, EX-TRABEAM® AND EX-TRAFLAME® ARE REGISTERED TRADEMARKS OF THERMACUT, K.S. AND MAY BE REGISTERED IN CZECH REPUBLIC AND/OR OTHER COUNTRIES. ALL OTHER TRADEMARKS ARE PROPERTIES OF THEIR RESPECTIVE OWNERS. THERMACUT® IS NO WAY AFFILIATED WITH Hypertherm®. MOST THERMACUT® PARTS ARE MADE FOR OR BY AN ABICOR GROUP. PARTS INDICATED WITH A OEM ARE ORIGINAL PARTS MANUFACTURED BY THE ABOVE NAMED MANUFACTURER AND ARE BEING RESOLD BY THERMACUT®. THERMACUT® RESERVES THE RIGHT TO SUBSTITUTE OEM PARTS IN PLACE OF THERMACUT® PARTS. VALID FROM APRIL 2026 • PREVIOUS VERSION IS NO LONGER VALID. • © COPYRIGHT 2026 BY THERMACUT® CZECH REPUBLIC. ALL RIGHTS RESERVED.

THERMACUT® REPLACEMENT PARTS SUITABLE FOR Hypertherm® HPR®130XD/HPR®260XD/HPR®400XD TORCHES AND CABLE LEADS

Item	Part No.	Ref. No.	Description	Std. Pkg.	Item	Part No.	Ref. No.	Description	Std. Pkg.
1.	T-11834	220706	Torch Q. D. (included items 1a, 1b and 2 pcs. of Cooling Tube 220340-UR)	1	NS	T-13116	228516	Robo Leads 2m (6ft) w/ Gas Hose 2.4m (8ft)	1
1a.	N-10096	1-028B	O-Ring	1	NS	T-13115	228515	Robo Leads 2.5m (8ft) w/ Gas Hose 1.8m (6ft)	1
1b.	N-10054	1-008S	O-Ring	1	NS	T-13117	228517	Robo Leads 2.5m (8ft) w/ Gas Hose 2.4m (8ft)	1
2.	T-11844	220705	Receptacle Q. D.	1	NS	T-13100	228475	Robo Leads 3m (10ft) w/ Gas Hose 1.8m (6ft)	1
2a.	N-18108	O-KR-45x3,5B	O-Ring	1	NS	T-13107	228482	Robo Leads 3m (10ft) w/ Gas Hose 2.4m (8ft)	1
3.	T-11769	T-11769	Connector Tube HPR with O-Rings	1	NS	T-13101	228476	Robo Leads 3.5m (12ft) w/ Gas Hose 1.8m (6ft)	1
3a.	N-10055	1-009S	O-Ring	1	NS	T-13108	228483	Robo Leads 3.5m (12ft) w/ Gas Hose 2.4m (8ft)	1
4.	T-11854	220789	Mounting Sleeve XD	1	NS	T-13102	228477	Robo Leads 4.5m (15ft) w/ Gas Hose 1.8m (6ft)	1
5.	T-12226	220788	Mounting Sleeve XD, Short	1	NS	T-13109	228484	Robo Leads 4.5m (15ft) w/ Gas Hose 2.4m (8ft)	1
!6.	KT-1423	228291	Cable Leads 2m(6ft) w/ Gas Hose 1.8m(6ft)	1	NS	T-13103	228478	Robo Leads 6m (20ft) w/ Gas Hose 1.8m (6ft)	1
!	KT-1440	228410	Cable Leads 2m(6ft) w/ Gas Hose 2.4m(8ft)	1	NS	T-13110	228485	Robo Leads 6m (20ft) w/ Gas Hose 2.4m (8ft)	1
!	KT-1424	228292	Cable Leads 3m(10ft) w/ Gas Hose 1.8m(6ft)	1	NS	T-13104	228479	Robo Leads 7.5m (25ft) w/ Gas Hose 1.8m (6ft)	1
!	KT-1439	228411	Cable Leads 3m(10ft) w/ Gas Hose 2.4m(8ft)	1	NS	T-13111	228486	Robo Leads 7.5m (25ft) w/ Gas Hose 2.4m (8ft)	1
!	KT-1425	228293	Cable Leads 4.5m(15ft) w/ Gas Hose 1.8m(6ft)	1	NS	T-13105	228480	Robo Leads 10m (35ft) w/ Gas Hose 1.8m (6ft)	1
!	KT-1438	228412	Cable Leads 4.5m(15ft) w/ Gas Hose 2.4m(8ft)	1	NS	T-13112	228487	Robo Leads 10m (35ft) w/ Gas Hose 2.4m (8ft)	1
!	KT-1426	228294	Cable Leads 6m(20ft) w/ Gas Hose 1.8m(6ft)	1	NS	T-13106	228481	Robo Leads 15m (50ft) w/ Gas Hose 1.8m (6ft)	1
!	KT-1441	228413	Cable Leads 6m(20ft) w/ Gas Hose 2.4m(8ft)	1	NS	T-13113	228488	Robo Leads 15m (50ft) w/ Gas Hose 2.4m (8ft)	1
!	KT-1427	228295	Cable Leads 7.5m(25ft) w/ Gas Hose 1.8m(6ft)	1	!!!	KT-1435	DEMO HPRXD	Torch + Cable Leads 0.8m, sample piece - exhibition only	1
!	KT-1442	228414	Cable Leads 7.5m(25ft) w/ Gas Hose 2.4m(8ft)	1	NS	KT-1477	K.HPRXD,4,5M.6GAS	Torch with Leads 4.5m (6')	1
!	KT-1428	228296	Cable Leads 10m(35ft) w/ Gas Hose 1.8m(6ft)	1	More types of cable leads are available on request				
!	KT-1437	228415	Cable Leads 10m(35ft) w/ Gas Hose 2.4m(8ft)	1	1a, 1b, 1c, 3, 3a	T-11864	128879	Torch Kit - set of spare parts for 220706, contains items 3 (4 pcs.), 3a (8 pcs.), 1a (2 pcs.), 1b (1 pc.), 1c (1 pc.), 2a (1 pc.), Cooling Tube 220340-UR, Silicone Lubricant T-0994	1
!	KT-1429	228297	Cable Leads 15m(50ft) w/ Gas Hose 1.8m(6ft)	1	Torch with leads available on request				
!	KT-1436	228416	Cable Leads 15m(50ft) w/ Gas Hose 2.4m(8ft)	1					
!	KT-1430	228547	Cable Leads 20m(65ft) w/ Gas Hose 1.8m(6ft)	1					
!	KT-1434	228546	Cable Leads 20m(65ft) w/ Gas Hose 2.4m(8ft)	1					
NS	T-13114	228514	Robo Leads 2m (6ft) w/ Gas Hose 1.8m (6ft)	1					

! OHMIC CONTACT WIRE IS NOT PART OF THE CABLE LEADS

!!! DEMO IS INOPERATIVE, FOR EXHIBITION PURPOSES ONLY!

NS NOT SHOWN IN THE PICTURE

Q. D. QUICK DISCONNECT

ALL PARTS ARE WITH O-RINGS

W/ WITH

Last update of this page: 07/06/2022. See Revision history for details.

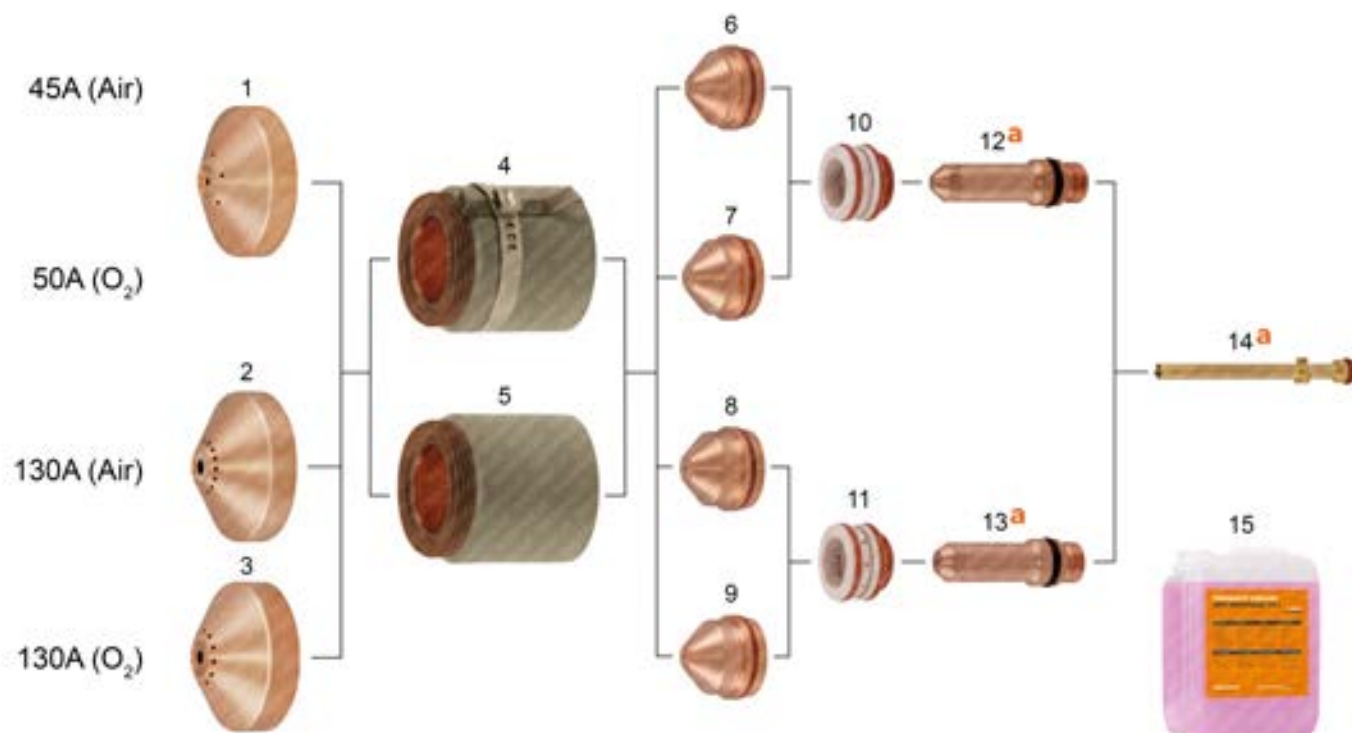
THERMACUT®
THE CUTTING COMPANY®

WWW.THERMACUT.COM
TEL.: +420 556 423 440
SALES@THERMACUT.CZ

THERMACUT®, THE CUTTING COMPANY®, FHT-EX®, EX-TRAFIRE®, EX-TRACK®, EX-TRABEAM® AND EX-TRAFAME® ARE REGISTERED TRADEMARKS OF THERMACUT, K.S. AND MAY BE REGISTERED IN CZECH REPUBLIC AND/OR OTHER COUNTRIES. ALL OTHER TRADEMARKS ARE PROPERTIES OF THEIR RESPECTIVE OWNERS. THERMACUT® IS NO WAY AFFILIATED WITH Hypertherm®. MOST THERMACUT® PARTS ARE MADE FOR OR BY AN ABICOR GROUP. PARTS INDICATED WITH A OEM ARE ORIGINAL PARTS MANUFACTURED BY THE ABOVE NAMED MANUFACTURER AND ARE BEING RESOLD BY THERMACUT®. THERMACUT® RESERVES THE RIGHT TO SUBSTITUTE OEM PARTS IN PLACE OF THERMACUT® PARTS. VALID FROM APRIL 2026 • PREVIOUS VERSION IS NO LONGER VALID. • © COPYRIGHT 2026 BY THERMACUT® CZECH REPUBLIC. ALL RIGHTS RESERVED.

THERMACUT® REPLACEMENT PARTS SUITABLE FOR Hypertherm® HySpeed® Plasma HSD®130 MILD STEEL

PRODUCT BROCHURE WITH DETAILS AT
WWW.THERMACUT.COM



Item	Part No.	Ref. No.	Description	Std. Pkg.	Item	Part No.	Ref. No.	Description	Std. Pkg.
1.	T-11283	220532	Shield 45A, Air (50A, O ₂)	1	9.	T-11305	220489	Nozzle 130A, O ₂	5
2.	T-11284	220536	Shield 130A, Air	1	10.	T-11282	220529	Swirl Ring 45A, Air (50A, O ₂)	1
3.	T-11281	220491	Shield 130A, O ₂	1	11.	T-11280	220488	Swirl Ring 130A (200A)	1
4.	T-13095	220578	Ret. Cap 45/130A, Air (50/130A, O ₂), with IHS	1	a 12.	T-11309	220528-UR	Electrode 45A (50A)	5
5.	T-13094	220490	Ret. Cap 45/130A, Air (50/130A, O ₂), without IHS	1	a 13.	T-11304	220487-UR	Electrode 130A, Air/O ₂	5
6.	T-11308	220525	Nozzle 45A, Air	5	a 14.	T-11307	220521-UR	Cooling Tube	1
7.	T-11311	220530	Nozzle 50A, O ₂	5	15.			Coolant Liquid. Details on the page 130, section Accessories.	
8.	T-11306	220492	Nozzle 130A, Air	5					

* FULLY INTERCHANGEABLE WITH ORIGINAL PARTS, BUT DIFFERS FROM ORIGINAL DESIGN

a THERMACUT® ELECTRODES HAS TO BE USED WITH THERMACUT® DESIGN COOLING TUBE, OTHERWISE IT DOESN'T FIT TO THE TORCH, THERMACUT® COOLING TUBE CAN BE USED FOR THERMACUT® DESIGN ELECTRODES AND FOR ORIGINAL DESIGN TOO.

Last update of this page: 16/11/2021. See Revision history for details.

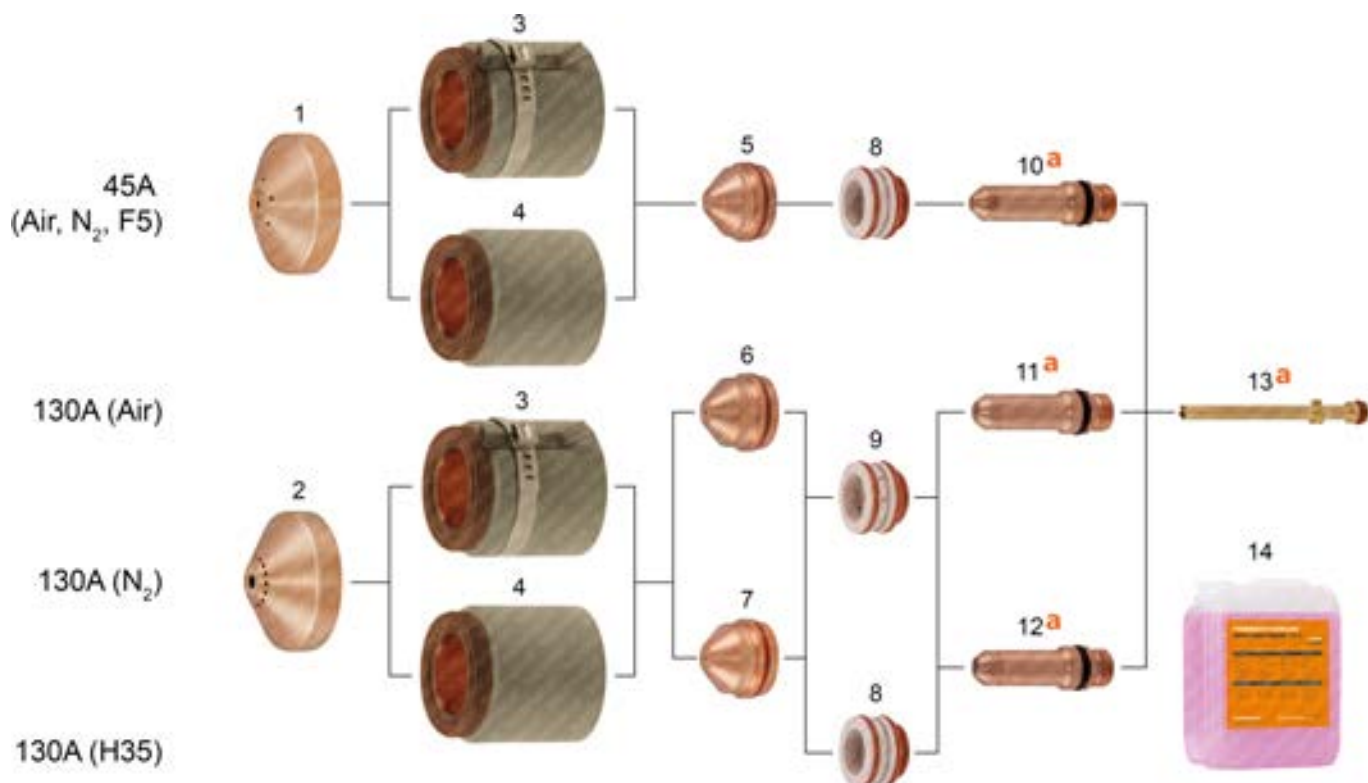
THERMACUT®
THE CUTTING COMPANY®

WWW.THERMACUT.COM
TEL.: +420 556 423 440
SALES@THERMACUT.CZ

THERMACUT®, THE CUTTING COMPANY®, FHT-EX®, EX-TRAFIRE®, EX-TRACK®, EX-TRABEAM® AND EX-TRAFLEAME® ARE REGISTERED TRADEMARKS OF THERMACUT, K.S. AND MAY BE REGISTERED IN CZECH REPUBLIC AND/OR OTHER COUNTRIES. ALL OTHER TRADEMARKS ARE PROPERTIES OF THEIR RESPECTIVE OWNERS. THERMACUT® IS NO WAY AFFILIATED WITH Hypertherm®. MOST THERMACUT® PARTS ARE MADE FOR OR BY AN ABICOR GROUP. PARTS INDICATED WITH A OEM ARE ORIGINAL PARTS MANUFACTURED BY THE ABOVE NAMED MANUFACTURER AND ARE BEING RESOLD BY THERMACUT®. THERMACUT® RESERVES THE RIGHT TO SUBSTITUTE OEM PARTS IN PLACE OF THERMACUT® PARTS. VALID FROM APRIL 2026 • PREVIOUS VERSION IS NO LONGER VALID. • © COPYRIGHT 2026 BY THERMACUT® CZECH REPUBLIC. ALL RIGHTS RESERVED.

THERMACUT® REPLACEMENT PARTS SUITABLE FOR
Hypertherm®
HySpeed® Plasma
HSD®130 STAINLESS STEEL

PRODUCT BROCHURE WITH DETAILS AT
WWW.THERMACUT.COM



Item	Part No.	Ref. No.	Description	Std. Pkg.	Item	Part No.	Ref. No.	Description	Std. Pkg.
1.	T-11283	220532	Shield 45A, Air/N ₂ /F5	1	9.	T-11280	220488	Swirl Ring 130A (200A)	1
2.	T-11284	220536	Shield 130A, Air/H35/N ₂	1	a 10.	T-11309	220528-UR	Electrode 45A (50A)	5
3.	T-13095	220578	Ret. Cap 45A, Air (130A, Air/N ₂), with IHS	1	a 11.	T-11304	220487-UR	Electrode 130A, Air	5
4.	T-13094	220490	Ret. Cap 45A, Air (130A, Air/N ₂), without IHS	1	a 12.	T-0382	020415-UR	Electrode 100-200A	5
5.	T-11308	220525	Nozzle 45A, Air/N ₂ /F5	5	a 13.	T-11307	220521-UR	Cooling Tube	1
6.	T-11306	220492	Nozzle 130A, Air	5	14.	Coolant Liquid. Details on the page 130, section Accessories.			
OD 7.	T-11310	220535	Nozzle 130A, H35/N ₂	5					
8.	T-11282	220529	Swirl Ring 45A, Air/N ₂ /F5 (130A, H35)	1					

* FULLY INTERCHANGEABLE WITH ORIGINAL PARTS, BUT DIFFERS FROM ORIGINAL DESIGN

a THERMACUT® ELECTRODES HAS TO BE USED WITH THERMACUT® DESIGN COOLING TUBE, OTHERWISE IT DOESN'T FIT TO THE TORCH, THERMACUT® COOLING TUBE CAN BE USED FOR THERMACUT® DESIGN ELECTRODES AND FOR ORIGINAL DESIGN TOO.

OD ON DEMAND – WE DO NOT KEEP THESE PARTS IN STOCK, COST IS SET ACCORDING TO THE ORDERED QUANTITY, DELIVERY TIME MAY DIFFER FROM STANDARD PRODUCTS.

Last update of this page: 08/02/2022. See Revision history for details.

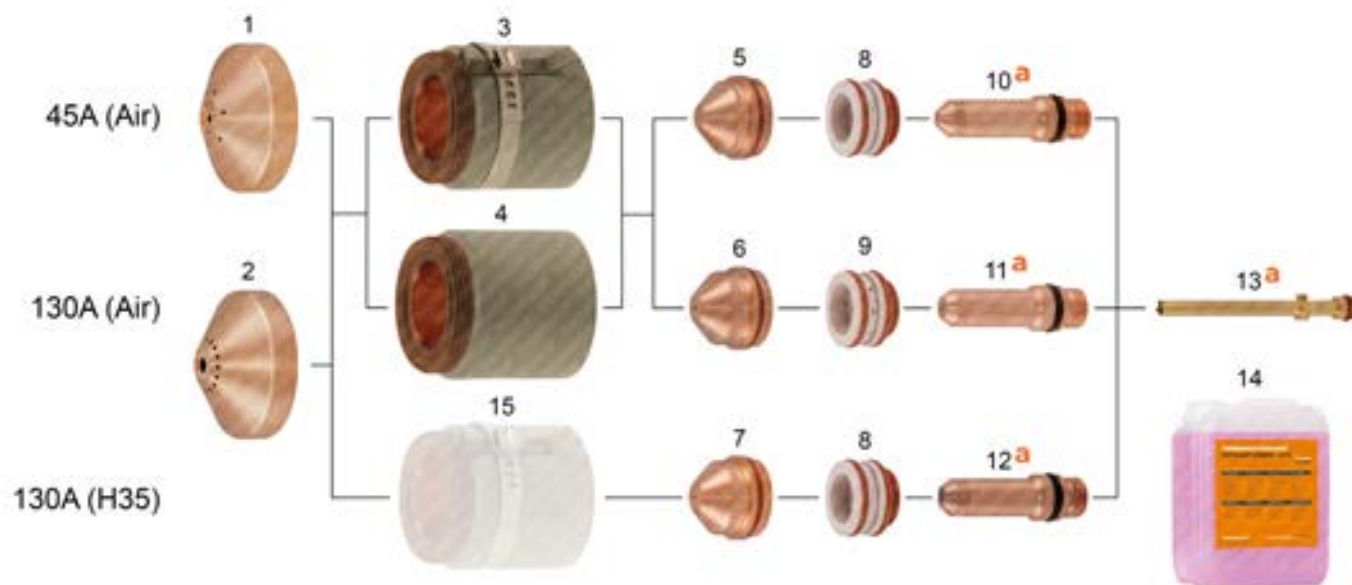
THERMACUT®
 THE CUTTING COMPANY®

WWW.THERMACUT.COM
 TEL.: +420 556 423 440
 SALES@THERMACUT.CZ

THERMACUT®, THE CUTTING COMPANY®, FHT-EX®, EX-TRAFIRE®, EX-TRACK®, EX-TRABEAM® AND EX-TRAFAME® ARE REGISTERED TRADEMARKS OF THERMACUT, K.S. AND MAY BE REGISTERED IN CZECH REPUBLIC AND/OR OTHER COUNTRIES. ALL OTHER TRADEMARKS ARE PROPERTIES OF THEIR RESPECTIVE OWNERS. THERMACUT® IS NO WAY AFFILIATED WITH Hypertherm®. MOST THERMACUT® PARTS ARE MADE FOR OR BY AN ABICOR GROUP. PARTS INDICATED WITH A OEM ARE ORIGINAL PARTS MANUFACTURED BY THE ABOVE NAMED MANUFACTURER AND ARE BEING RESOLD BY THERMACUT®. THERMACUT® RESERVES THE RIGHT TO SUBSTITUTE OEM PARTS IN PLACE OF THERMACUT® PARTS. VALID FROM APRIL 2026 • PREVIOUS VERSION IS NO LONGER VALID. • © COPYRIGHT 2026 BY THERMACUT® CZECH REPUBLIC. ALL RIGHTS RESERVED.

THERMACUT® REPLACEMENT PARTS SUITABLE FOR Hypertherm® HySpeed® Plasma HSD®130 ALUMINIUM

PRODUCT BROCHURE WITH DETAILS AT
WWW.THERMACUT.COM



Item	Part No.	Ref. No.	Description	Std. Pkg.	Item	Part No.	Ref. No.	Description	Std. Pkg.
1.	T-11283	220532	Shield 45A, Air	1	9.	T-11280	220488	Swirl Ring 130A (200A)	1
2.	T-11284	220536	Shield 130A, Air/H35	1	a 10.	T-11309	220528-UR	Electrode 45A (50A)	5
3.	T-13095	220578	Retaining Cap 45/130A, Air, with IHS	1	a 11.	T-11304	220487-UR	Electrode 130A, Air	5
4.	T-13094	220490	Retaining Cap 45/130A, Air, without IHS	1	a 12.	T-0382	020415-UR	Electrode 100-200A	5
5.	T-11308	220525	Nozzle 45A, Air	5	a 13.	T-11307	220521-UR	Cooling Tube	1
6.	T-11306	220492	Nozzle 130A, Air	5	14.			Coolant Liquid. Details on the page 130, section Accessories.	
OD 7.	T-11310	220535	Nozzle 130A, H35	5	15.			Not available any more - OEM only.	
8.	T-11282	220529	Swirl Ring 45A, Air (130A, H35)	1					

* FULLY INTERCHANGEABLE WITH ORIGINAL PARTS, BUT DIFFERS FROM ORIGINAL DESIGN

a THERMACUT® ELECTRODES HAS TO BE USED WITH THERMACUT® DESIGN COOLING TUBE, OTHERWISE IT DOESN'T FIT TO THE TORCH, THERMACUT® COOLING TUBE CAN BE USED FOR THERMACUT® DESIGN ELECTRODES AND FOR ORIGINAL DESIGN TOO.

OD ON DEMAND – WE DO NOT KEEP THESE PARTS IN STOCK, COST IS SET ACCORDING TO THE ORDERED QUANTITY, DELIVERY TIME MAY DIFFER FROM STANDARD PRODUCTS.

Last update of this page: 21/04/2022. See Revision history for details.

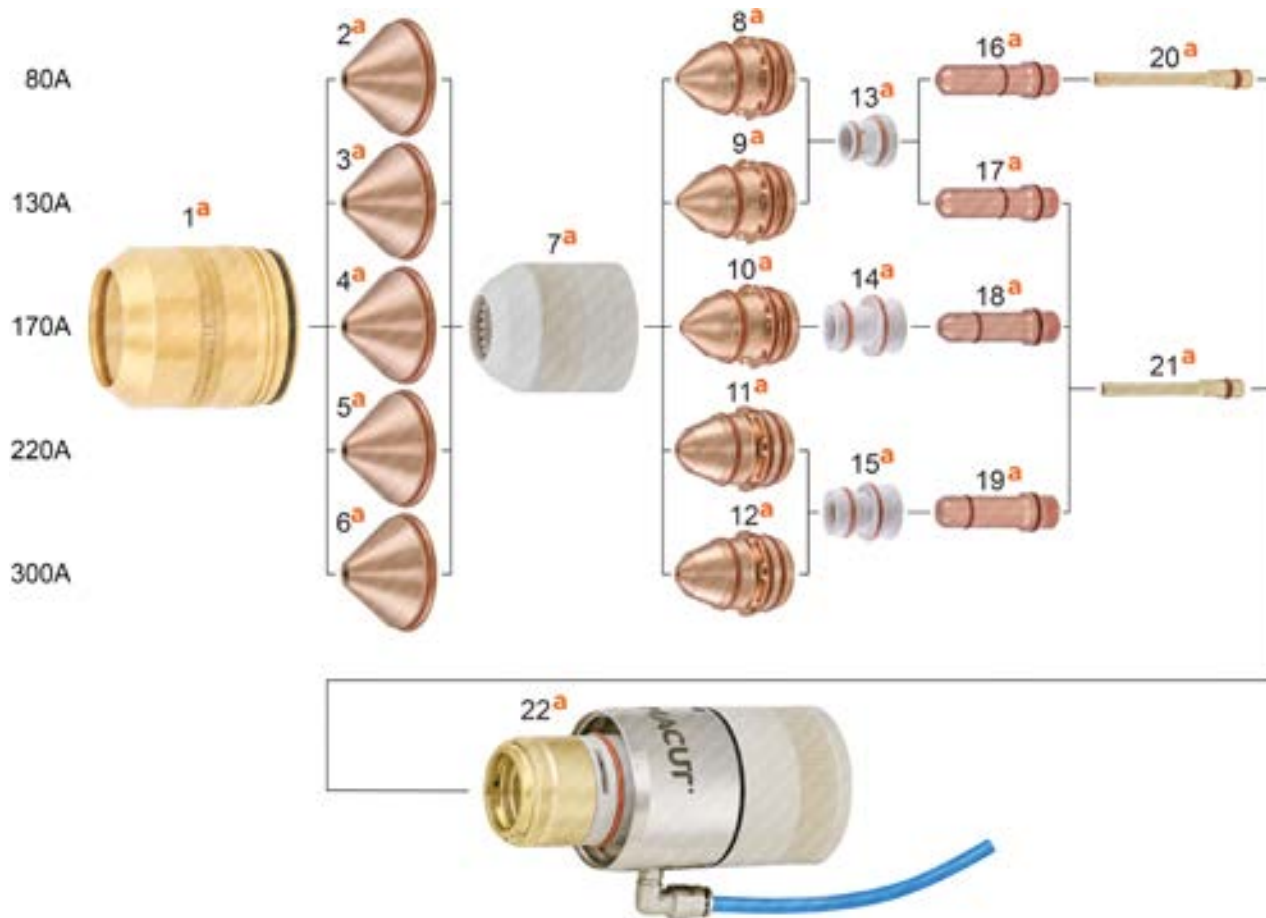
THERMACUT®
THE CUTTING COMPANY®

WWW.THERMACUT.COM
TEL.: +420 556 423 440
SALES@THERMACUT.CZ

THERMACUT®, THE CUTTING COMPANY®, FHT-EX®, EX-TRAFIRE®, EX-TRACK®, EX-TRABEAM® AND EX-TRAFAME® ARE REGISTERED TRADEMARKS OF THERMACUT, K.S. AND MAY BE REGISTERED IN CZECH REPUBLIC AND/OR OTHER COUNTRIES. ALL OTHER TRADEMARKS ARE PROPERTIES OF THEIR RESPECTIVE OWNERS. THERMACUT® IS NO WAY AFFILIATED WITH Hypertherm®. MOST THERMACUT® PARTS ARE MADE FOR OR BY AN ABICOR GROUP. PARTS INDICATED WITH A OEM ARE ORIGINAL PARTS MANUFACTURED BY THE ABOVE NAMED MANUFACTURER AND ARE BEING RESOLD BY THERMACUT®. THERMACUT® RESERVES THE RIGHT TO SUBSTITUTE OEM PARTS IN PLACE OF THERMACUT® PARTS. VALID FROM APRIL 2026 • PREVIOUS VERSION IS NO LONGER VALID. • © COPYRIGHT 2026 BY THERMACUT® CZECH REPUBLIC. ALL RIGHTS RESERVED.

PARTS SOLUTION FOR THERMACUT® TORCH THERMACUT® REPLACEMENT PARTS SUITABLE FOR Hypertherm® HyPerformance® Plasma XPR®170, XPR®300, XPR®460

! GENERAL INFO: THIS PRODUCT LINE IS NOT AVAILABLE IN THE UNITED STATES AND CANNOT BE DISTRIBUTED TO THE U.S. MARKET.



Item	Part No.	Ref. No.	Description	Std. Pkg.	Item	Part No.	Ref. No.	Description	Std. Pkg.
a 1.	T-13469	420200-TMT	Shield Cap 30-300A	1	a 13.	T-13287	420242-UR	Swirl Ring 80-130A	1
a 2.	T-13289	420246-UR	Shield 80A	1	a 14.	T-13242	420260-UR	Swirl Ring 170A	1
a 3.	T-13290	420255-UR	Shield 130A	1	a 15.	T-13243	420406-UR	Swirl Ring 220-300A	1
a 4.	T-13247	420513-UR	Shield 170A	1	a 16.	T-13462	420240-TMT	Electrode 80A MS	5
a 5.	T-13322	420273-UR	Shield 220A	1	a 17.	T-13463	420249-TMT	Electrode 130A MS	5
a 6.	T-13246	420491-UR	Shield 300A	1	a 18.	T-13464	420258-TMT	Electrode 170A MS	5
a 7.	T-13470	420365-TMT	Ret. Cap 30-300A MS/SS/AL	1	a 19.	T-13465	420276-TMT	Electrode 220-300A MS	5
a 8.	T-13288	420243-UR	Nozzle 80A	1	a 20.	T-13330	T-13330	Cooling Tube 30-80A	1
a 9.	T-13291	420252-UR	Nozzle 130A	1	a 21.	T-13331	420368-UR	Cooling Tube 130-300A	1
a 10.	T-13244	420261-UR	Nozzle 170A	1	a 22.	T-13471	420221-TMT	Torch Body	1
a 11.	T-13321	420270-UR	Nozzle 220A	1					
a 12.	T-13245	420279-UR	Nozzle 300A	1					

! THIS PRODUCT LINE IS NOT AVAILABLE IN THE UNITED STATES AND CANNOT BE DISTRIBUTED TO THE U.S. MARKET. THERMACUT® WILL NOT ACCEPT ANY RESPONSIBILITY IN CASES OF INDIRECT SALES TO THE USA.

– TORCH BODY 420221-TMT IS MECHANICALLY AND FUNCTIONALLY COMPATIBLE WITH THE OEM ADAPTOR. NO CHANGES TO MACHINE PARAMETERS OR OPERATING SETTINGS ARE REQUIRED.

a MUST BE USED AS SET OF ALL PARTS MADE BY THERMACUT®.
LINES 30A, 50A, 460A ARE COMING SOON.

Last update of this page: 07/04/2026. See Revision history for details.

THERMACUT®
THE CUTTING COMPANY®

WWW.THERMACUT.COM
TEL.: +420 556 423 440
SALES@THERMACUT.CZ

THERMACUT®, THE CUTTING COMPANY®, FHT-EX®, EX-TRAFIRE®, EX-TRACK®, EX-TRABEAM® AND EX-TRAFLEAME® ARE REGISTERED TRADEMARKS OF THERMACUT, K.S. AND MAY BE REGISTERED IN CZECH REPUBLIC AND/OR OTHER COUNTRIES. ALL OTHER TRADEMARKS ARE PROPERTIES OF THEIR RESPECTIVE OWNERS. THERMACUT® IS NO WAY AFFILIATED WITH Hypertherm®.
MOST THERMACUT® PARTS ARE MADE FOR OR BY AN ABICOR GROUP. PARTS INDICATED WITH A OEM ARE ORIGINAL PARTS MANUFACTURED BY THE ABOVE NAMED MANUFACTURER AND ARE BEING RESOLD BY THERMACUT®. THERMACUT® RESERVES THE RIGHT TO SUBSTITUTE OEM PARTS IN PLACE OF THERMACUT® PARTS.
VALID FROM APRIL 2026 • PREVIOUS VERSION IS NO LONGER VALID. • © COPYRIGHT 2026 BY THERMACUT® CZECH REPUBLIC. ALL RIGHTS RESERVED.