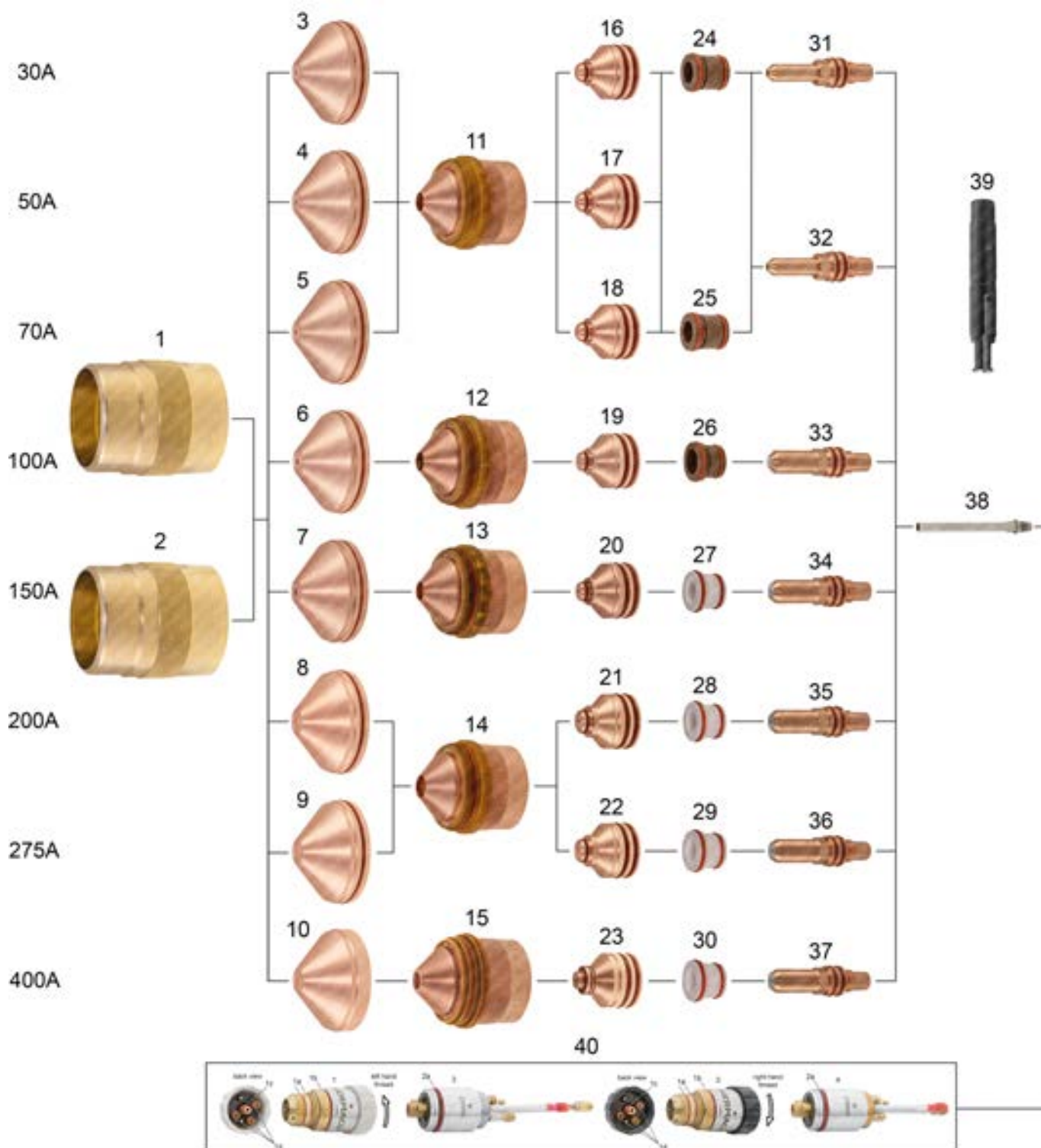


THERMACUT® REPLACEMENT PARTS SUITABLE FOR KALIBURN®

SPIRIT®, ProLine™

SPIRIT® 150a, 200a, 275a, 400a, ProLine™ 2150, 2200, 2260 MILD STEEL



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THERMACUT® REPLACEMENT PARTS SUITABLE FOR KALIBURN®

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SPIRIT® 150a, 200a, 275a, 400a, ProLine™ 2150, 2200, 2260 MILD STEEL



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Item	Part No.	Ref. No.	Description	Std. Pkg.	Item	Part No.	Ref. No.	Description	Std. Pkg.
1.	T-11909	284150	Outer Retaining Cap 30-400A	1	21.	T-11884	277289	Nozzle 200A MS/SS/AL, Air	1
2.	T-11892	277154	Outer Retaining Cap 30-275A	1	22.	T-11888	277269	Nozzle 275A MS	1
3.	T-12034	277145	Shield Cap 30A MS/AL	1	23.	T-12028	284125	Nozzle 400A MS	5
4.	T-12029	277115	Shield Cap 50A MS	1	24.	T-12033	277140	Swirl Ring 30-70A MS/SS/AL, H17	1
5.	T-11901	277150	Shield Cap 70A MS/SS/AL	1	25.	T-11894	277142	Swirl Ring 50-70A MS/SS/AL	1
6.	T-11898	277286	Shield Cap 100A MS/SS/AL, Air	1	26.	T-11893	277283	Swirl Ring 100A MS/SS/AL, Air	1
7.	T-11907	277117	Shield Cap 150A MS/SS/AL	1	*27.	T-11897	277139-UR	Swirl Ring 150A MS/SS/AL	1
8.	T-11899	277274	Shield Cap 200A MS/SS/AL	1	*28.	T-11896	277143-UR	Swirl Ring 200A MS/SS/AL	1
9.	T-11900	277263	Shield Cap 275A MS/SS/AL	1	*29.	T-11895	277258-UR	Swirl Ring 275A MS/SS/AL	1
10.	T-12037	284123	Shield Cap 400A MS	1	*30.	T-12036	284122-UR	Swirl Ring 400A MS/SS/AL	1
11.	T-11891	277153	Inner Retaining Cap 30-70A MS/SS/AL	1	31.	T-12032	277130	Electrode 30A MS/AL	5
12.	T-11908	277151	Inner Retaining Cap 100/150A MS/SS/AL	1	32.	T-11906	277131	Electrode 50/70A MS/SS/AL	5
13.	T-11890	277152	Inner Retaining Cap 150A MS/SS/AL	1	33.	T-11902	277282-PRO	Electrode 100A MS/SS/AL, Silver PRO	5
14.	T-11889	277266	Inner Retaining Cap 200/275A MS/SS/AL	1	34.	T-11904	277292-PRO	Electrode 150A MS/SS/AL, Silver PRO	5
15.	T-12035	284121	Inner Retaining Cap 400A MS	1	35.	T-11903	277291-PRO	Electrode 200A MS/SS/AL, Silver PRO	5
16.	T-12030	277120	Nozzle 30A MS/AL	1	36.	T-11905	277270-PRO	Electrode 275A MS/SS/AL, Silver PRO	5
17.	T-12031	277122	Nozzle 50A MS/AL	1	37.	T-12038	284124-PRO	Electrode 400A MS, Silver PRO	5
18.	T-11887	277125	Nozzle 70A MS/SS/AL	1	38.	T-11944	277007	Cooling Tube	1
19.	T-11886	277284	Nozzle 100A MS/SS/AL, Air	1	39.	T-11322	12.40320	Wrench for Swirl Ring 150-400A	1
20.	T-11885	277293	Nozzle 150A MS/SS/AL, Air	1	40.	Torches. See following pages for details.			

* FULLY INTERCHANGEABLE AND COMPATIBLE WITH ORIGINAL PARTS, BUT DIFFERS FROM ORIGINAL DESIGN

-PRO SILVER PRO TECHNOLOGY INCREASES ELECTRODE LIFETIME SIGNIFICANTLY COMPARED TO STANDARD COPPER ELECTRODES

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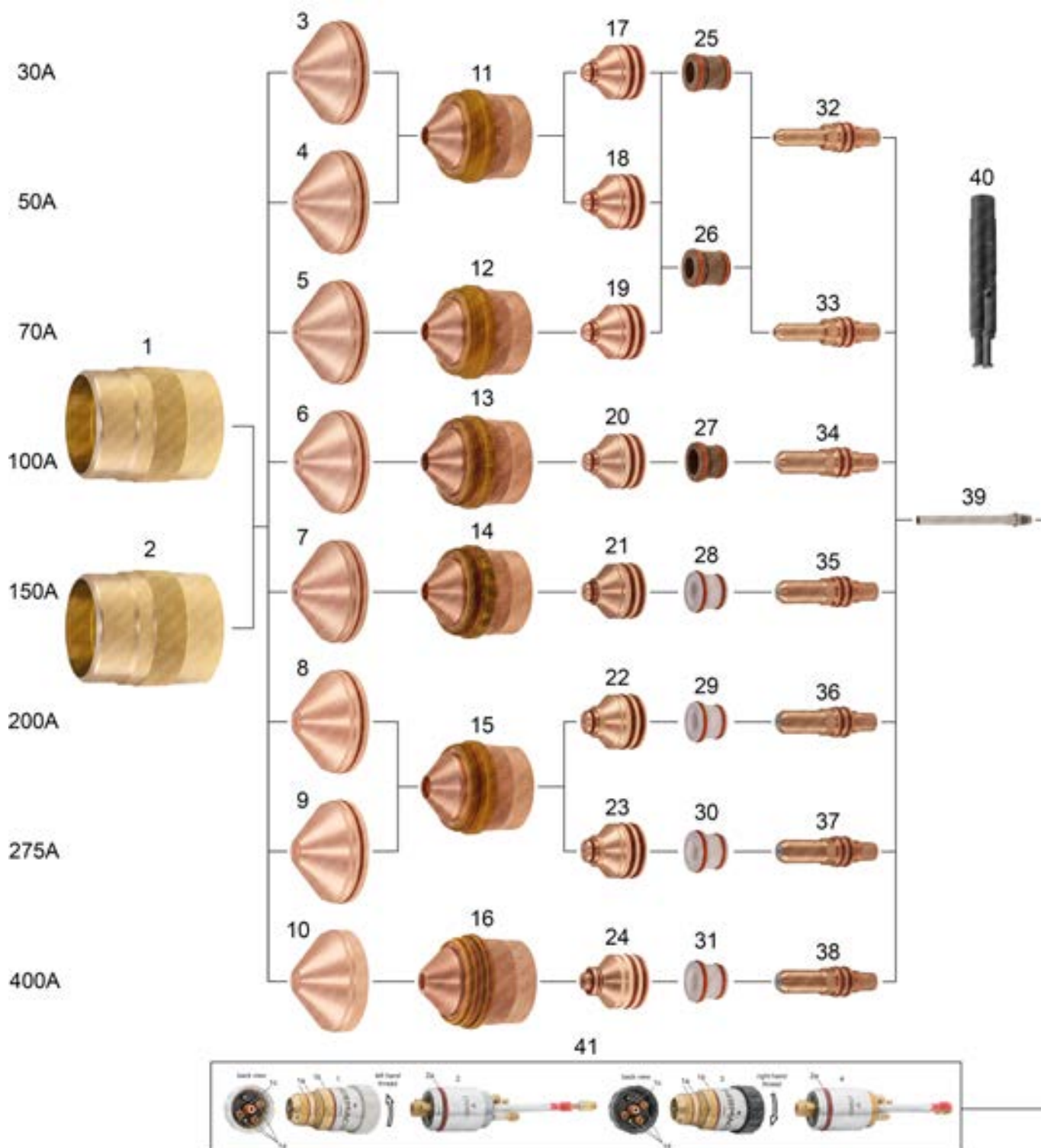
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THERMACUT® REPLACEMENT PARTS SUITABLE FOR KALIBURN®

SPIRIT®, ProLine™

SPIRIT® 150a, 200a, 275a, 400a, ProLine™ 2150, 2200, 2260 STAINLESS STEEL



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Item	Part No.	Ref. No.	Description	Std. Pkg.	Item	Part No.	Ref. No.	Description	Std. Pkg.
1.	T-11909	284150	Outer Retaining Cap 30-400A	1	23.	T-12056	277276	Nozzle 275A SS/AL	1
2.	T-11892	277154	Outer Retaining Cap 30-275A	1	OD 24.	T-12057	284157	Nozzle 400A SS	1
3.	T-12049	277144	Shield Cap 30A SS	1	25.	T-12059	277138	Swirl Ring 30A SS	1
4.	T-12050	277149	Shield Cap 50A SS	1	26.	T-11894	277142	Swirl Ring 50/70A MS/SS/AL	1
5.	T-11901	277150	Shield Cap 70A MS/SS/AL	1	*27.	T-11893	277283	Swirl Ring 100A MS/SS/AL, Air	1
6.	T-11898	277286	Shield Cap 100A MS/SS/AL, Air	1	*28.	T-11897	277139-UR	Swirl Ring 150A MS/SS/AL	1
7.	T-11907	277117	Shield Cap 150A MS/SS/AL	1	*29.	T-11896	277143-UR	Swirl Ring 200A MS/SS/AL	1
8.	T-11899	277274	Shield Cap 200A MS/SS/AL	1	*30.	T-11895	277258-UR	Swirl Ring 275A MS/SS/AL	1
9.	T-11900	277263	Shield Cap 275A MS/SS/AL	1	31.	T-12036	284122-UR	Swirl Ring 400A MS/SS/AL	1
10.	T-12051	284155	Shield Cap 400A SS/AL	1	32.	T-12060	277137	Electrode 30/50A SS	10
11.	T-12052	277110	Inner Retaining Cap 30-50A SS	1	33.	T-11906	277131	Electrode 70A MS/SS/AL	5
12.	T-11891	277153	Inner Retaining Cap 70A MS/SS/AL	1	34.	T-11902	277282-PRO	Electrode 100A MS/SS/AL, Silver PRO	5
13.	T-11908	277151	Inner Retaining Cap 100A MS/SS/AL	1	35.	T-11904	277292-PRO	Electrode 150A MS/SS/AL, Silver PRO	5
14.	T-11890	277152	Inner Retaining Cap 150A MS/SS/AL	1	36.	T-11903	277291-PRO	Electrode 200A MS/SS/AL, Silver PRO	5
15.	T-11889	277266	Inner Retaining Cap 200/275A MS/SS/AL	1	37.	T-11905	277270-PRO	Electrode 275A MS/SS/AL, Silver PRO	5
16.	T-12053	284156	Inner Retaining Cap 400A SS/AL	1	38.	T-12061	284159	Electrode 400A SS/AL	5
17.	T-12054	277121	Nozzle 30A SS	1	39.	T-11944	277007	Cooling Tube	1
18.	T-12055	277123	Nozzle 50A SS	1	40.	T-11322	12.40320	Wrench for Swirl Ring 150-400A	1
19.	T-11887	277125	Nozzle 70A MS/SS/AL	1	41.	Torches. See following pages for details.			
20.	T-11886	277284	Nozzle 100A MS/SS/AL, Air	1					
21.	T-11885	277293	Nozzle 150A MS/SS/AL, Air	1					
22.	T-11884	277289	Nozzle 200A MS/SS/AL, Air	1					

OD ON DEMAND – WE DO NOT KEEP THESE PARTS IN STOCK, COST IS SET ACCORDING TO THE ORDERED QUANTITY, DELIVERY TIME MAY DIFFER FROM STANDARD PRODUCTS.

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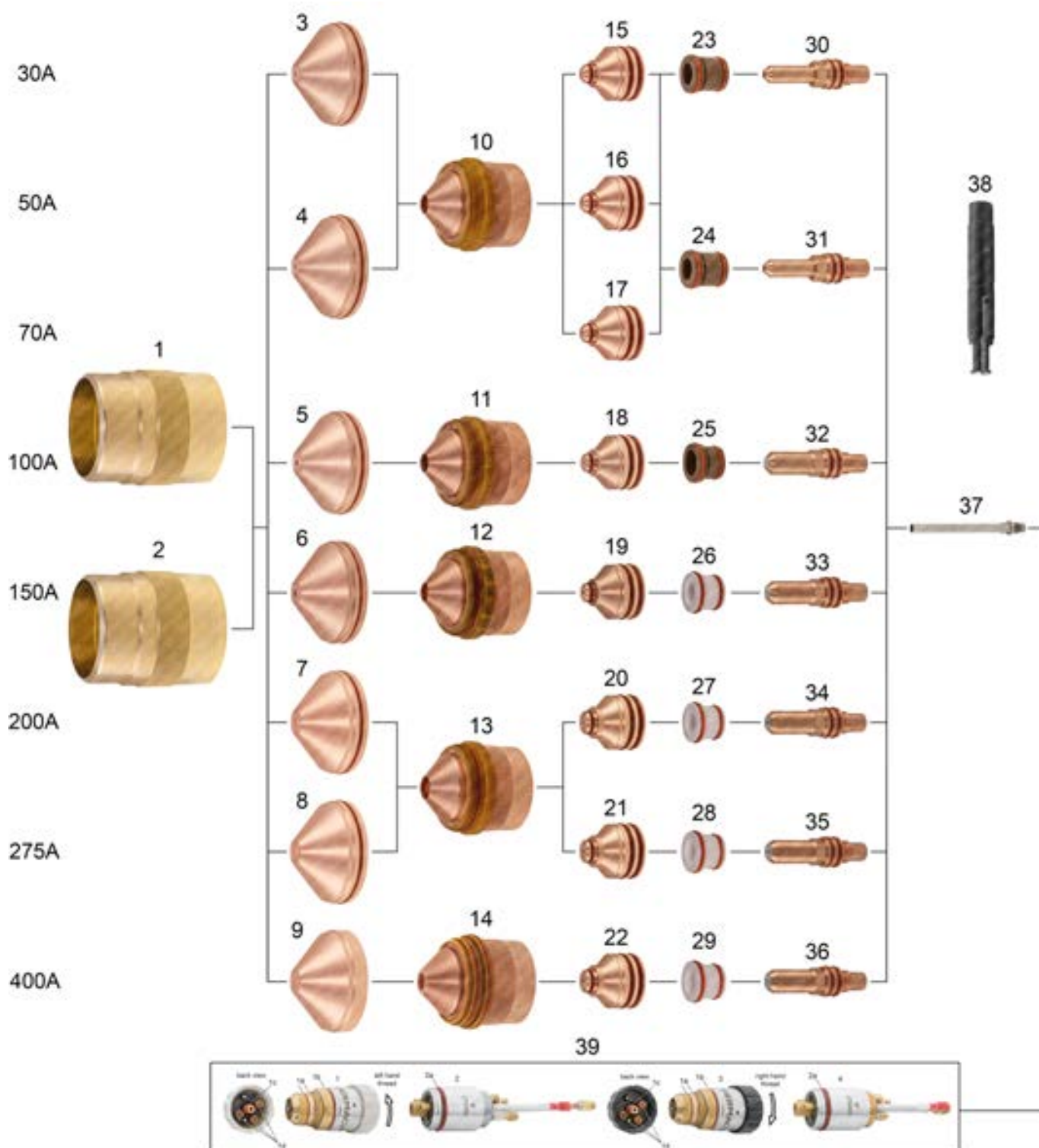
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THERMACUT® REPLACEMENT PARTS SUITABLE FOR KALIBURN®

SPIRIT®, ProLine™

SPIRIT® 150a, 200a, 275a, 400a, ProLine™ 2150, 2200, 2260 ALUMINIUM



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1.	T-11909	284150	Outer Retaining Cap 30-400A	1	21.	T-12056	277276	Nozzle 275A SS/AL	1
2.	T-11892	277154	Outer Retaining Cap 30-275A	1	22.	T-12058	284158	Nozzle 400A AL	1
3.	T-12034	277145	Shield Cap 30A MS/AL	1	23.	T-12033	277140	Swirl Ring 30A MS/SS/AL, H17	1
4.	T-11901	277150	Shield Cap 50/70A MS/SS/AL	1	24.	T-11894	277142	Swirl Ring 50/70A MS/SS/AL	1
5.	T-11898	277286	Shield Cap 100A MS/SS/AL, Air	1	25.	T-11893	277283	Swirl Ring 100A MS/SS/AL	1
6.	T-11907	277117	Shield Cap 150A MS/SS/AL	1	*26.	T-11897	277139-UR	Swirl Ring 150A MS/SS/AL	1
7.	T-11899	277274	Shield Cap 200A MS/SS/AL	1	*27.	T-11896	277143-UR	Swirl Ring 200A MS/SS/AL	1
8.	T-11900	277263	Shield Cap 275A MS/SS/AL	1	*28.	T-11895	277258-UR	Swirl Ring 275A MS/SS/AL	1
9.	T-12051	284155	Shield Cap 400A SS/AL	1	*29.	T-12036	284122-UR	Swirl Ring 400A MS/SS/AL	1
10.	T-11891	277153	Inner Retaining Cap 30-70A MS/SS/AL	1	30.	T-12032	277130	Electrode 30A MS/AL	1
11.	T-11908	277151	Inner Retaining Cap 100A MS/SS/AL	1	31.	T-11906	277131	Electrode 50/70A MS/SS/AL	5
12.	T-11890	277152	Inner Retaining Cap 150A MS/SS/AL	1	32.	T-11902	277282-PRO	Electrode 100A MS/SS/AL, Silver PRO	5
13.	T-11889	277266	Inner Retaining Cap 200/275A MS/SS/AL	1	33.	T-11904	277292-PRO	Electrode 150A MS/SS/AL, Silver PRO	5
14.	T-12053	284156	Inner Retaining Cap 400A SS/AL	1	34.	T-11903	277291-PRO	Electrode 200A MS/SS/AL, Silver PRO	5
15.	T-12030	277120	Nozzle 30A MS/AL	1	35.	T-11905	277270-PRO	Electrode 275A MS/SS/AL, Silver PRO	5
16.	T-12031	277122	Nozzle 50A MS/AL	1	36.	T-12061	284159	Electrode 400A SS/AL	5
17.	T-11887	277125	Nozzle 70A MS/SS/AL	1	37.	T-11944	277007	Cooling Tube	1
18.	T-11886	277284	Nozzle 100A MS/SS/AL, Air	1	38.	T-11322	12.40320	Wrench for Swirl Ring 150-400A	1
19.	T-11885	277293	Nozzle 150A MS/SS/AL, Air	1	39.	Torches. See following pages for details.			
20.	T-11884	277289	Nozzle 200A MS/SS/AL, Air	1					

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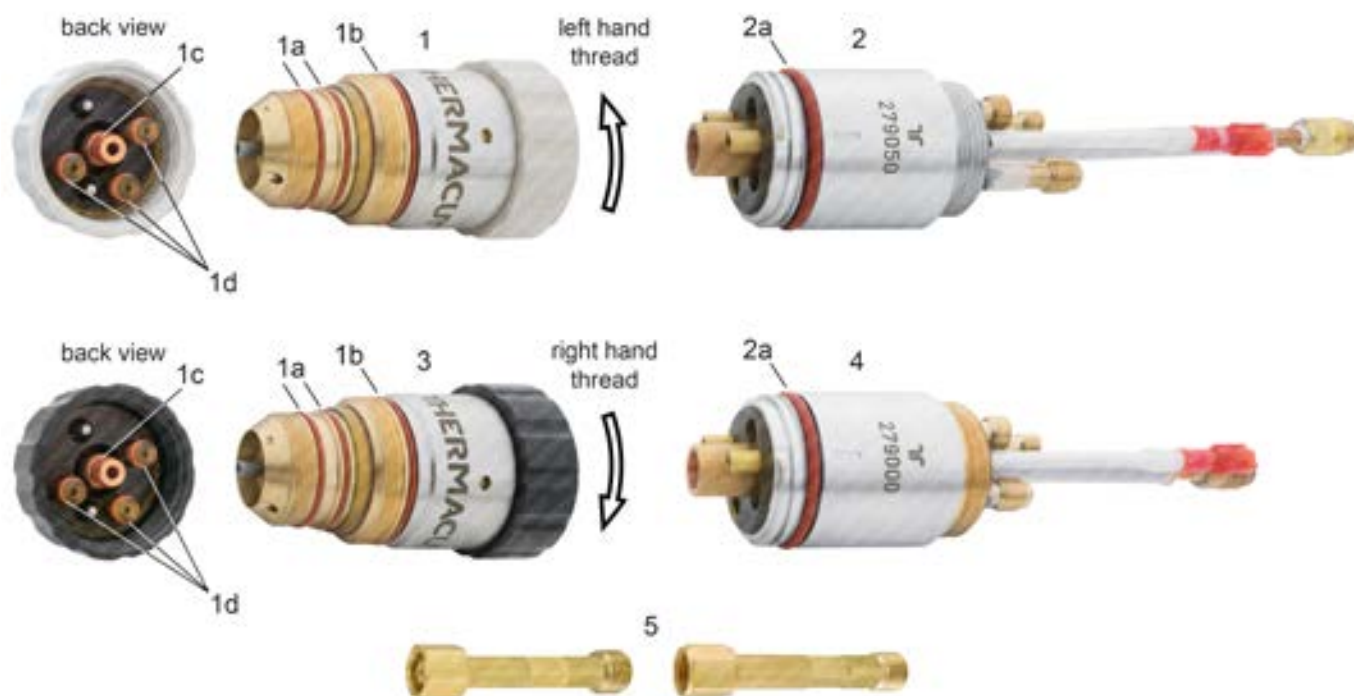
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**THERMACUT® REPLACEMENT PARTS SUITABLE FOR
KALIBURN®
SPIRIT®, ProLine™
TORCHES**



Item	Part No.	Ref. No.	Description	Std. Pkg.	Item	Part No.	Ref. No.	Description	Std. Pkg.
1.	T-12182	279150	Torch Body, Spirit 150-275A	1	2a.	N-21421	N-21421	O-Ring	10
1a.	N-10092	N-10092	2× O-Ring	1	3.	T-13082	279100	Torch Body, Spirit 400A	1
1b.	N-21467	N-21467	O-Ring	1	4.	T-13083	279000	Torch Base, Spirit 400A	1
1c.	N-21415	N-21415	O-Ring	1	5.	T-13195	T-13195	Adaptor Kit to upgrade 1-piece Torch 277000 to 2-piece Torch Adaptor 279050	1
1d.	N-10055	N-10055	6× O-Ring	1					
2.	T-12185	279050	Torch Base, Spirit 150-275A	1					

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